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facile Multicomponent Synthesis

Trichlorom Ethane Solutions

Volume 12

Issue 1

Version 1.0

ENG



Global Journal of Science Frontier Research: B Chemistry

Global Journal of Science Frontier Research: B Chemistry

Volume 12 Issue 1 (Ver. 1.0)

OPEN ASSOCIATION OF RESEARCH SOCIETY

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GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH CHEMISTRY Volume 12 Issue 1 Version 1.0 January 2012 Type : Double Blind Peer Reviewed International Research Journal Publisher: Global Journals Inc. (USA) Online ISSN: 2249-4626 & Print ISSN: 0975-5896

Synthesis of poly (ε-caprolactone-co-propylene oxide) by a green catalyst, Maghnite

By Abdelghani Bouchama , Mohammed Issam Ferrahi , Mohamed Belbachir

Université d'Oran Es-Sènia, Oran, Algerie

Abstract - In the present work the copolymerization of ϵ -caprolactone (CL) with propylene oxide (PO) uses proton exchanged Montmorillonite clay as initiator is reported. The effects of the amounts of Maghnite -H+ and the temperature on the synthesis of poly (ϵ -caprolactone-copropylene oxide) were studied. The copolymer obtained was characterized by 1H-NMR spectroscopy.

Keywords : Epichlorohydrin, Epsilon - caprolactone, Maghnite, Montmorillonite, Ring opening polymerization.

GJRE Classification : FOR Code: 030305



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Synthesis of poly (*ε* -caprolactone-co-propylene oxide) by a green catalyst, Maghnite

Abdelghani Bouchama ^{α}, Mohammed Issam Ferrahi^{Ω}, Mohamed Belbachir^{β}

Abstract - I the present work the copolymerization ε of - caprolactone (CL) with propylene oxide (PO) uses proton exchanged Montmorillonite clay as initiator is reported. The effects of the amounts of Maghnite -H+ and the temperature on the synthesis of poly (ε -caprolactone-co-propylene oxide) were studied. The copolymer obtained was characterized by 1H-NMR spectroscopy.

Keywords : Epichlorohydrin, Epsilon - caprolactone, Maghnite, Montmorillonite, Ring opening polymerization.

I. INTRODUCTION

olycaprolactone (PCL) is one of the most important biodegradable polymers due to its biodegradability, biocompatibility, non-toxicity and good permeability to drug [1-3]. Many copolymers of CL with other monomers such as lactide (LA) [4, 5], 5methyl-5 benzyloxycarbonyl-1,3-dioxane-2-one (MBC) [6,7], 1,3-dioxane-2-one (TMC) [8-10], glycolide (GA) [11,12],tetrahydrofuran(THF)[13] and poly (ethylene glycol) (PEG) [14,15] have been extensively investigated in order to expand applications of PCL, but most of the cationic initiators used in the synthesis of these copolymers are expensive. They may be poisoned by products of the reaction or impurities present in the monomer feed, and contain heavy metals, such as chromium, mercury, antimony, etc., that presents environmental disposal problems for the user. Frequently, these initiators require the use of very high or very low temperature and high pressures during the polymerization reaction.

The separation of the initiators from the polymer is not always possible. Therefore, the presence of toxic initiators presents problems in the manufacture of polymers used especially in medical and veterinary procedures.

There is still a great demand for heterogeneous catalysis under mild conditions and in environmentally friendly processes. Montmorillonite, a class of inexpensive and noncorrosive solid acids, have been used as efficient catalysts for a variety of organic reactions. The reactions catalyzed by montmorillonite are usually carried out under mild conditions with high yields and high selectivities, and the workup of these reactions is very simple; only filtration to remove the catalyst and evaporation of the solvent are required. Montmorillonite catalysts are easily recovered and reused [16, 17].

The purpose of this paper is to study the copolymerization of ε -caprolactone with tetrahydrofyran, catalyzed by Maghnite -H⁺ [18], a proton exchanged Montmorillonite clay. This new non-toxic cationic catalyst has exhibited higher efficiency via the polymerization of vinylic and heterocyclic monomers [19, 20].

The effects of the amounts of the Maghnite- H^+ and the temperature on the synthesis of poly (ϵ -caprolactone-co-propylene oxide) are also discussed.

II. EXPERIMENTAL

a) General

The 1H-NMR spectra were recorded on Bruker Avance-300 spectrometer in deuterochloroform. Chemical shifts are shown in δ values.

b) Materials

 ϵ -Caprolactone (grade 99%) was used as purchased from Aldrich. Propylene oxide was purified by fractional distillation. Chloroform was dried on CaH₂ anhydrous and distilled before use. Raw-Maghnite: Algerian Montmorillonite clay was procured from BENTAL (Algerian Society of Bentonite).

c) Preparation of "Maghnite -H⁺ 0.25M"

Maghnite-H+ was prepared according to the process similar to that described by Belbachir et al. [20]. Raw-Maghnite (20 g) was crushed for 20 mn using a prolabo ceramic balls grinder. It was then dried for 2 hours at 105°C the Maghnite was placed in an Erlenmeyer flask together with 500 ml of distilled water. The Maghnite/water mixture was stirred using a magnetic stirrer and combined with 0.25 M sulfuric acid solution, until saturation was achieved over 2 days at room temperature, the mineral was then washed with distilled water to became sulfate free and then dried at 105°C.

d) Copolymerization and products characterization

The bulk copolymerizations were carried out in stirred flasks at 25°C for 24 hours. The catalyst was dried in a muffle furnace at 120°C overnight and then transferred to a vacuum desiccator containing P_2O_5 . After cooling to room temperature under vacuum, the mineral was added to the ε -caprolactone (0.026mol), propylene oxide (0.026mol) mixtures previously kept in the stirred flask at 25°C. After the required time was reached, an aliquot of the reaction mixture was then removed in such a manner as to exclude any clay

2012

Author^{αΩβ}: Laboratoire de Chimie des Polymères, Département de Chimie, Faculté des Sciences, Université d'Oran Es-Sènia BP N° 1524 El M'Naouar, 31000 Oran, Algerie. (Email : elatik@hotmail.fr)

mineral, and then dried by evaporation to remove solvent and remaining monomer.

III. RESULT AND DISCUSSION

a) Copolymerization and products characterization
 The result of bulk copolymerization experiment
 of ε - caprolactone (0.026mol), with propylene oxide

(0.026mol) induced by "Maghnite-H+ 0.25M" is reported in Table 1.

For all these experiments the temperature was kept constant at 23°C for 24 hours.

Table. 1. Copolymerizations of	ε - caprolactone with	n propylene oxide induced b	y"Maghnite-H ⁺ 0.25M"
--------------------------------	-----------------------	-----------------------------	----------------------------------

Experime	t Mag-H ⁺ 0.25M (%)	Time (Hours)	Yield %	Mn *	Mw **	Mw/Mn ***
1	10	24	56.12	613	3702	6.04
2	5	24	41.63	682	4317	6.33

* Mn:The Number Average Molecular Weight. ** Mw:The Weight Average Molecular Weight. *** Mw/Mn:polydispersity index (PDI).

b) Effect of temperature on copolymerization

The effect of temperature the on copolymerization of ε - caprolactone (0.026mol) with propylene oxide (0.026mol) initiated by Maghnite-H⁺(5% by weight) for 5 hours, is shown in Fig. 1.The copolymerization yield reach maximum value around 90-100°C. On the other hand, with the increase in the reaction temperature above 90°C the molecular weight of the obtained copolymer decrease progressively, suggesting the possible occurrence of thermal degradation. On the basis of these results, subsequent copolymerizations were carried out at 90°C.

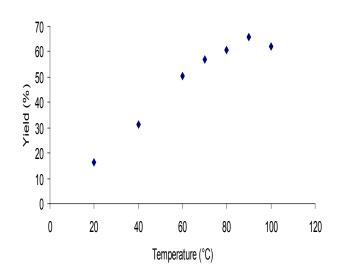


Fig. 1. Effect of temperature on copolymerization of εcaprolactone (0.026mol), with propylene oxide (0.026mol).

c) Effect of the amount of Maghnite-H⁺ on the copolymerization

Fig. 2 shows the effect of the amount of Maghnite-H⁺ on the copolymerization yield of ϵ -caprolactone with propylene oxide. Indeed, using various amounts of Maghnite-H⁺, 1, 2, 3, 5, 7.5, and 10% by weight, this copolymerization was carried in bulk at 90°C, for 5 hours. The copolymerization yield increased with the amount of Maghnite-H⁺, thus clearly showing the effect of Maghnite-H⁺ as a catalyst. This phenomenon is probably the result of an increase in the number of "initiating active sites" responsible of inducing polymerization, a number that is pro rata to the amount of catalyst used in reaction.

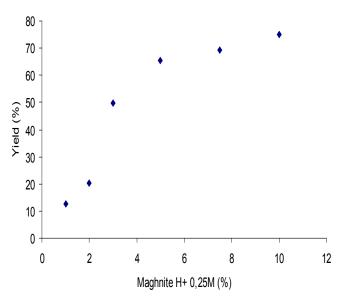


Fig.2. Effect of the amount of the catalyst on copolymerization of ϵ -caprolactone (0.026mol), with propylene oxide (0.026mol).

d) Characterization of products

The formation of the copolymer was confirmed by ¹H NMR spectroscopy at 300 MHz (Figure 4). The reaction taking place is shown in the following scheme:

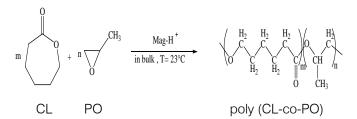
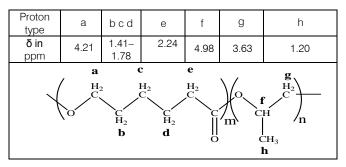
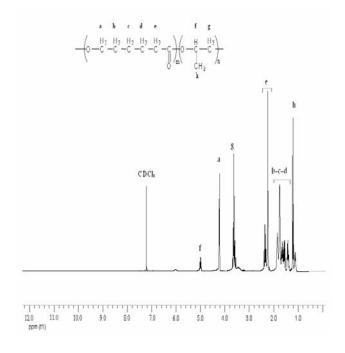
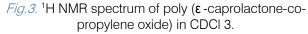


Table.2. Results of products analysis by ¹H NMR spectroscopy.







¹HMNR spectroscopy at 300 MHz (Solvent deuterated CHCl₃) (Fig4) showed different peaks, the three methylene in position 3, 4 and 5 of ϵ -caprolactone (-O-CH₂-CH₂-CH₂-CH₂-CH₂-CO-), lie between δ = 1.41ppm and δ = 1.78 ppm, the proton carried by the

carbon in position 2 and 6 of ϵ -caprolactone (-O-CH₂-CH₂-CH₂-CH₂-CH₂-CH₂-CO), (-O-CH₂-CH₂-CH₂-CH₂-CH₂-CH₂-CO-) at δ = 4.21 ppm and δ = 2.24 ppm respectively, the methylene in position 3 of PO (-O-CH (CH₃)-CH₂-) at δ = 3.63ppm, the proton carried by the carbon in position 2 of OP at 4.98 ppm and the Methyl group of OP at 1.20 ppm.

IV. CONCLUSION

Maghnite-H⁺, a proton exchanged montmorillo nite clay is effective as an acidic catalyst for the copolymerization of ϵ -caprolactone with propylene oxide. The balance of copolymerization moves towards the formation of copolymer with the rise in the temperature and the increase in the quantity of catalyst. The copolymerization proceeds smoothly, and a simple filtration is sufficient to recover the catalyst.

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GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH CHEMISTRY Volume 12 Issue 1 Version 1.0 January 2012 Type : Double Blind Peer Reviewed International Research Journal Publisher: Global Journals Inc. (USA) Online ISSN: 2249-4626 & Print ISSN: 0975-5896

Adsorption Of Mn(II) Ions From Wastewater Using Activated Carbon Obtained From Birbira (Militia Ferruginea) Leaves By Alemayehu Abebaw Mengistie, T. Siva Rao, A. V. Prasada Rao

Ambo University, Ambo Town, Western Shoa, Ethiopia

Abstract - The adsorption of manganese (II) onto activated carbon derived from the leaf an indigenous Ethiopian plant, namely Birbira (Militia ferruginea), was investigated using flame atomic absorption spectrometer. The effects of contact time, adsorbent dose, Mn (II) initial concentration, pH and temperature were investigated. The maximum adsorption occurred after 2 hrs. There was 95.8% of Mn²⁺ adsorption at pH of 4.0. The positive value of Δ H shows that the adsorption of manganese ions on the adsorbent is an endothermic process. The values of free energy (ΔG) were negative. The decrease in ΔG value with increasing temperature reveals that adsorption of the ion on the adsorbent becomes favorable at higher temperature. The calculated value of Δ H is 16.05 kJmol⁻¹ and Δ S is 99.13JK⁻¹mol⁻¹. The two theoretical adsorption isotherms, namely, Langmuir and Freundlich were used to describe the experimental results. The Freundlich adsorption isotherm best fits and adsorption capacity was calculated to be 3.41 mg of Mn (II) per g of adsorbent. The adsorption followed the first order kinetics and was found to be pH dependent being maximum at pH 4.0. Reuse of the desorbed bio-adsorbent is possible. The effect of foreign ions on the removal of Mn (II) has been investigated. The removal of Mn (II) from industrial wastewater sample was also tested and showed that more than 93% removal is possible. The results showed that activated carbon prepared from Birbira (Militia ferruginea) leaves can be used for the removal of Mn (II) from wastewater.

Keywords : Industrial wastewater, Manganese removal, adsorbent, Militia ferruginea, adsorption isotherm, kinetics of adsorption and flame atomic absorption spectrometer (FAAS).

GJRE Classification : FOR Code: 090409



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Adsorption Of Mn(II) Ions From Wastewater Using Activated Carbon Obtained From Birbira *(Militia Ferruginea)* Leaves

Alemayehu Abebaw Mengistie^{α}, T. Siva Rao^{Ω}, A. V. Prasada Rao^{β}

Abstract - The adsorption of manganese (II) onto activated carbon derived from the leaf an indigenous Ethiopian plant, namely Birbira (Militia ferruginea), was investigated using flame atomic absorption spectrometer. The effects of contact time, adsorbent dose, Mn (II) initial concentration, pH and temperature were investigated. The maximum adsorption occurred after 2 hrs. There was 95.8% of Mn²⁺ adsorption at pH of 4.0. The positive value of Δ H shows that the adsorption of manganese ions on the adsorbent is an endothermic process. The values of free energy (ΔG) were negative. The decrease in ΔG value with increasing temperature reveals that adsorption of the ion on the adsorbent becomes favorable at higher temperature. The calculated value of ΔH is 16.05 kJmol ⁻¹ and ΔS is 99.13JK⁻¹mol⁻¹. The two theoretical adsorption isotherms, namely, Langmuir and Freundlich were used to describe the experimental results. The Freundlich adsorption isotherm best fits and adsorption capacity was calculated to be 3.41 mg of Mn (II) per g of adsorbent. The adsorption followed the first order kinetics and was found to be pH dependent being maximum at pH 4.0. Reuse of the desorbed bio-adsorbent is possible. The effect of foreign ions on the removal of Mn (II) has been investigated. The removal of Mn (II) from industrial wastewater sample was also tested and showed that more than 93% removal is possible. The results showed that activated carbon prepared from Birbira (Militia ferruginea) leaves can be used for the removal of Mn (II) from wastewater.

Keywords : Industrial wastewater, Manganese removal, adsorbent, Militia ferruginea, adsorption isotherm, kinetics of adsorption and flame atomic absorption spectrometer (FAAS).

I. INTRODUCTION

eavy metals are generally present as pollutants in a variety of industrial effluents. Industries such as metal plating, metal finishing, rubber processing, fertilizers, mining, as well as agriculture release these heavy metals into the surface and ground water [1]. At least 20 metals are classified as toxic and half of these are released into the environment in quantities that pose risks to human health [2-5]. The increasing contamination of urban and industrial wastewaters by toxic metal ions is a serious environmental problem. These inorganic micro-pollutants are of considerable concern because they are non-biodegradable and highly toxic [6]. The toxic actions of these trace elements are due to their bioaccumulation in the tissues of living organisms [7-10]. On the other hand, the Groundwater that contains an appreciable amount of iron or manganese or both is always devoid of dissolved oxygen and high in carbon dioxide content [11]. As far as is known, humans suffer no harmful effects from drinking water containing manganese. However, manganese interferes with laundering operation, imparts objectionable stains to plumbing fixture, and causes trouble in distribution systems by supporting growths of iron bacteria. For these reasons public water supplies should not contain more than 0.05 mg/L of manganese according to the U.S.E.P.A. secondary standard [11]. According to WHO the maximum permissible limit (MPL) of manganese in drinking water is 0.5 mg/L [11-13].

At present, a number of technologies can be used to remove heavy metals from the contaminated waste water such as filtration, adsorption, chemical precipitation, ion exchange, membrane separation and electro remediation methods. However, most of this method might not be efficient in removing heavy metals at very low concentrations, and could be relatively expensive. These methods are also not effective due to their secondary effluent impact on the recipient environment [14-17]. For this reason, the uses of some low-cost materials for sorbent/adsorbent of metals from contaminated wastewater have been popular.

Randall et al. worked on removal of heavy metals using various barks and eventually expanded their work to peanut skins [18,19]. Others researchers also used bagasse, acacia bark, husk, paddy straw, wheat flour, and waste peanut [20, 21]. More recently, great effort has been contributed to develop new adsorbents and improve existing adsorbents. Studies of removal of heavy metal ions using low-cost abundantly available adsorbents from agricultural and solid wastes such as tea waste, coffee and nut shells [22], saw dusts, bark and bin [23], palm kerner husk [24], rice hulls [25], cactus leaves and charcoal [26], were performed. In our earlier studies we have used leaves of a plant for the removal of heavy metals [27, 28]. The aim of the present investigation is to propose new biomaterial involving applications of an Ethiopian

Author ^a : Department of Chemistry, Ambo University, P.O. Box. 19, Ambo Town, Western Shoa, Ethiopia

E-mail : alemayehuabebaw@yahoo.com

Author $\Omega \beta$: Department of Inorganic and Analytical Chemistry, School of Chemistry, Andhra University, Vishakhapatnam, Andhra Pradesh, India.

indigenous plant material leaves, Militia ferruginea also known in the vernacular as birbira, in the removable of heavy metals from synthetic wastewater (spiked with manganese) and subsequently its application to industrial wastewater. For environmental degradation industries are not the only contributors but deforestation of indigenous trees for agriculture does also contribute. It is therefore of great value to solve this problems simultaneously. The search for indigenous biomaterials especially, those with high social value and economically important trees for tackling both deforestation and environmental pollution are sounding. Selection of these indigenous trees for this application will increase the farmer's attention towards planting the trees since the value of these trees will increase in terms of economy.

II. MATERIALS AND METHODS

a) Preparation of carbon from the bio-adsorbent

After it was authenticated by an expert, the leaves of Birbira *(Militia ferruginea)* were collected, dried in air and powdered. The homogenous powder was treated with concentrated sulfuric acid (sp.gr. 1.84) in a weight ratio of 2:1 (powder: acid). The resulting black product was kept in an air-free oven monitored at 195 \pm 5°C for three hours, followed by several washings with distilled water until free of excess acid and drying at 105 \pm 5°C. The carbon obtained was ground and the portion retained between 90 and 125 µm sieves was used for the metal adsorption experiments. The yield of the carbon was about 38% of the starting powder.

b) Preparation of synthetic wastewater

Synthetic wastewater samples were prepared by using analytical grade manganese dioxide $(MnCl_2.4H_2O)$ (Loba Chemie) and doubly distilled water. The stock solution was prepared in a concentration of 1000 ppm. Working solutions of 5, 10, 20, 50, 60 and 100 ppm were prepared by dilution.

c) Sampling of Industrial effluent

The metal polishing industrial effluent sample was collected in polyethylene bottles. pH, electrical conductivity were measured with portable pH meter and electrical conductivity meter. Samples were filtered and preserved at 4°C. Trace metals were determined by flame atomic absorption spectrometer (FAAS) and soluble cations, anions and other parameters were determined by standard analytical methods [12].

d) Batch adsorption experiments

Each batch experiment was performed with 50 ml of a working solution and the desired adsorbent does, shaking time pH, and temperature. The solution was transferred into a 250 ml conical flask and shaken in a mechanical Gemmy orbit shaker (model: VRN-480) at 250 rpm for a definite period. Adsorbent dose, shaking time, pH, and temperature were optimised by continuous variation method (studying one, keeping the

other parameters constant). After equilibrating, the system was allowed to settle for 20-30 minutes, filtered and analysed for manganese. The pH of the original solution and the filtrate was determined using HANNA instruments pH meter (pH 209 model).

The difference in the manganese content before and after adsorption experiment represents the amount of manganese adsorbed by the bio-adsorbent. All experiments were performed at room temperature $(23^{\circ}C \pm 2^{\circ}C)$ except for the samples used for study of the temperature effect. The free ion concentration of Mn^{2+} in the test solution was measured by atomic absorption spectrometer model AA-6200, Shimadzu Japan. The concentration was measured at the wavelength of 279.5 nm with slit width of 0.2 nm for the photon hollow cathode lamp system in AAS. Each experiment was carried out in triplicate and mean values were taken for calculation.

The percent removal of metal ions can be calculated by using the formula:

$$\% \operatorname{Re} moval = \frac{C_i - C_f}{C_i} 100 \tag{1}$$

Where C_i is the initial concentration in the aqueous solution and C_f is the final concentration in the aqueous solution after adsorption procedures carried on and equilibrium is achieved.

e) Temperature Study

The effect of temperature was studied using 50 ml of 10, 20, 40 and 60 ppm of Mn^{2+} solution for 2hr at adsorbent dose of 4.0 gm. The temperature was set at 23°, 30°, 35°, 40°, 45°, 50° and 60°C.

III. RESULTS AND DISCUSSION

a) Effect of adsorption time

The effect of adsorption time using 4.0 g of the adsorbent and 50 mL of test solution containing 5, 10, 20 and 100 ppm of Mn (II) ions is shown in Figure 1. It is evident from the figure that the removal of metal ion increases at adsorption time increases. Initially the rate of uptake is fast. However, equilibrium is attained in 2 hr. Hence, in further studies the adsorption time of 2hr was used.

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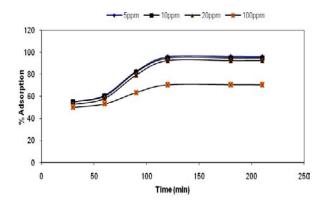
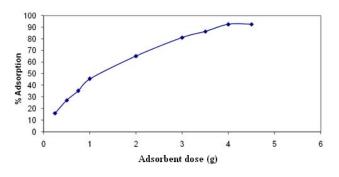


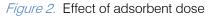
Figure 1. Effect of adsorption time

$$pH = 4.0$$
, Adsorbent dose = 4.0 g

b) Effect of Adsorbent dose

Figure 2 shows the effect of carbon dosage on Mn (II) ion removal from aqueous solutions. Each test solution (50 mL) contained 20 ppm of manganese ions. The adsorption of manganese ions is observed to increase as the amount of adsorbent is increased from 0.25 g to 4.5 g. The maximum adsorption is obtained from the adsorbent dose of 4.0 g which is 92.6% for 20 ppm of initial concentration. A further increase of the adsorbent up to 4.5 g seems to give no more adsorption. About 4.0 g of the adsorbent were thus sufficient to adsorb the maximum ions under the experimental conditions. The increase in the removal efficiency as adsorbent dose increases is due to the availability of more adsorbing sites at higher doses. At constant initial concentration once equilibrium between adsorption desorption is reached the percent adsorption remains constant.





pH = 4.0, Initial concentration = 20 ppm

c) Effect of initial concentration of Manganese ions

Removal of Mn (II) ions from the aqueous solution was studied for the metal ion concentrations ranging from 5 to 100 ppm. The percentage adsorption of Mn (II) ions from 50 mL solutions of different initial ion concentrations (equilibrated with 4.0 g of adsorbent) is shown in Figure 3. As can be seen from the figure the removal of the metal ions is found to decrease with increase in initial concentration. At the experimental conditions of 4.0 g dose of adsorbent and at pH 4 maximum adsorption is obtained for concentrations of 5 -10 ppm.

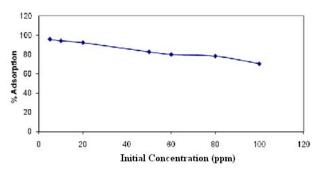
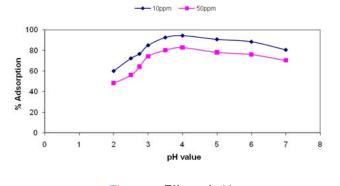


Figure 3. Effect of initial concentration

pH = 4.0, Adsorbent dose = 4.0 g

d) Effect of pH

The pH of a solution is an important controlling parameter in the adsorption process, and the initial pH value of the solution has more influence than the final one. The influences of pH are on both the adsorbent surface of the metal binding sites and the metal chemistry in water [29, 30]. In this experiment, the pH effect was studied in the range of 2.0-7.0. Removal of Mn²⁺ onto the activated carbon is pH dependent as shown in Figure 4. The maximum adsorption is obtained at pH 3.5 for both 10 and 50 ppm solutions. At pH <2.0, H⁺ ions compete with Mn (II) ions for the surface of the adsorbent, which would hinder Mn (II) ions from reaching the binding sites of the sorbet. At pH > 7.0, the Mn (II) gets precipitated due to hydroxide anions forming a manganese hydroxide precipitate. The highest efficiency was 94.2% at a pH of 4.0 for 10 ppm and 82.8% for 50 ppm. A change in the pH of the solution after adsorption was observed in this study. In all cases the pH of the solution decreases after equilibrium was achieved. The larger the adsorbent dose the greater the decrease in pH. It was presumed that adsorption of the metal ions on the surface could result in the release of more H⁺ ions from the surface by ion exchange mechanism.

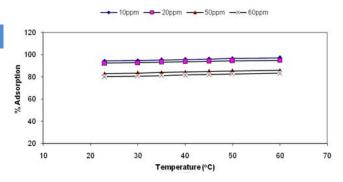


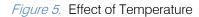


Adsorbent dose = 4.0 g

e) Effect of Temperature

The extent of manganese ion adsorption on the activated carbon at various temperatures is given in Figure 5. As can be seen from the figure as the temperature of the system is increased, there was an increase in the percent removal of the metal. The enhancement of the adsorption capacity on increasing the temperature may be due to increase in the mobility and diffusion of ionic species. Since diffusion is an endothermic process, it would be expected that an increased solution temperature would result in the enlargement of pore size due to 'activated diffusion' causing the micro-pores to widen and deepen and create more surface for adsorption.





Adsorbent dose = 4.0 g, pH = 4.0

Calculation of thermodynamic parameters

The value of ΔH and ΔS were calculated from the slope and intercept of the linear van't Hoff plot respectively, using the relation:

$$\ln K_d = \frac{\Delta S}{R} - \frac{\Delta H}{RT}$$
(2)

Where: ΔS = entropy change for the process

 ΔH = enthalpy change for the process

R = gas constant

T = absolute temperature

The distribution coefficient $\left(K_{d}\right)$ of the activated charcoal surface was calculated using the equation,

$$K_d = \frac{C_i - C_e}{C_e} \frac{V}{m} \tag{3}$$

Where C_i = the initial concentration of the metal ion

 $C_{\text{e}}\text{=}$ the equilibrium concentration of the metal ion

V = the volume of the solution equilibrated in mL m = mass of the adsorbent in g

The change in free energy (ΔG) for the specific adsorption has also been calculated using the equation

$$\Delta G = -RT \ln K_d \tag{4}$$

Where, the symbols have their usual significance.

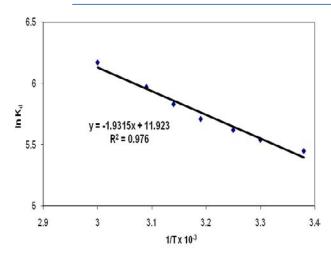
The thermodynamic quantities ΔH , ΔS , ΔG of manganese ion adsorption on activated carbon were calculated from the K_d values using Eqs. (3) and (4). The values of ΔH and ΔS were computed from the slope and intercept of the linear variation of In K_d with the reciprocal of temperature (Figure 6) and was found to be 16.05 kJ mol⁻¹ and 99.13 JK⁻¹mol⁻¹ respectively (Table 1). The values of free energy of specific adsorption, ΔG at various temperatures were calculated by using Eq. (4) and are listed in Table 1. The positive value of ΔH shows that the adsorption of manganese ions on the adsorbent is an endothermic process. The values of free energy (ΔG) are negative as expected for a spontaneous process. The decrease in ΔG value with increasing temperature reveals that adsorption of the ion on the adsorbent becomes favorable at higher temperature. The positive value of ΔS reveals the increase in randomness at solid solution interface during the fixation of manganese ions on active site of the adsorbent.

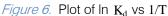
Table 1. Adsorption Studies of Mn²⁺ lons on Activated Carbon as a Function of Temperature

Т	1/T	K _d (mLg ⁻¹)	ΔG (kJ mol ⁻¹)	lnk _d
(K)	(K ⁻¹ x 10 ⁻³)	(IIILg)	(KJ IIIOI)	
296	3.38	232.01	-13.41	5.45
303	3.30	255.25	-13.95	5.54
308	3.25	277.26	-14.39	5.62
313	3.19	303.17	-14.85	5.71
318	3.14	342.85	-15.41	5.83
323	3.09	393.87	-16.03	5.97
333	3.0	478.32	-17.08	6.17

Amount adsorbent: 4.0g shaking time 2hrs, volume equilibrated 50 ml, pH of the solution 4.0, and concentration of Mn (II) 20 ppm.

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Initial concentration = 20 ppm, pH = 4.0 g

f) Effects of anions and cations

The effect of anions such as F⁻, Cl⁻, NO₃⁻², SO₄⁻² and PO4⁻³ as well as the effect of cations such as Fe⁺², Ca⁺², Na⁺ and K⁺ on the Mn²⁺ adsorption efficiency of the bio-adsorbent was studied. There is no significant reduction in the adsorption of Mn²⁺ when the concentration of the above ions increases up to 80 ppm in the synthetic water. It is evident that with the proper treatment of the wastewater; it is possible to adsorb Mn²⁺ ions on the surface.

g) Adsorption isotherm

Equilibrium batch adsorption experiments resulted in points of the adsorption isotherm, which were approximated by the Langmuir model,

$$q = \frac{q_{\max} b C_{\max}}{1 + b C_{eq}} \tag{5}$$

where, $q_{\rm max}$ is the maximum adsorbate uptake and b is the Langmuir constant related to energy of adsorption, which quantitatively reflects the affinity between the adsorbent and the adsorbate. The evaluation of the specific uptake q was performed according to

$$q = \frac{V\left(C_i - C_{eq}\right)}{m} \tag{6}$$

where, V is the volume, C_i , initial concentration of the metal ion, C_{eq} is the metal ion concentration remaining in the solution after adsorption has taken at equilibrium and m is mass of the biomaterial.

The Langmuir parameters were obtained by fitting the experimental data to linearized equation derived from Eq. (7),

$$1/q = \frac{1}{q_{\max}} + \frac{1}{(C_{eq}q_{\max}b)}$$
 (7)

The Freundlich isotherm can be derived from the Langmuir isotherm by assuming that there exists a distribution of sites on the adsorbent that have different affinities for different adsorbates with each site behaving according to the Langmuir isotherm. According to Freundlich, adsorption from solution can be expressed by the equation

$$q = KC^{1/n} \tag{8}$$

where K is the measure of the capacity of the adsorbent (mass of adsorbate/mass of adsorbent) and n is a measure of how affinity for the adsorbate changes with changes in adsorption density. The expression n > 1 indicates that the affinities decrease with increasing adsorption density. Evaluation of the coefficients K and n can be accomplished using the linearized form of equation 8,

$$\log q = \log K + \frac{1}{n} \log C \tag{9}$$

The Freundlich parameters as well as the correlation coefficient are listed in Table 2. From the values obtained for these parameters the theoretical Freundlich curves were calculated and plotted (Figure 7). It can be observed that the experimental data fit the isotherm adequately. The applicability of the Freundlich model to the experimental data indicates monolayer coverage on heterogeneous adsorbent surface by each of the Mn (II) ions. For comparison the Langmuir adsorption isotherm is also given in Figure 8.

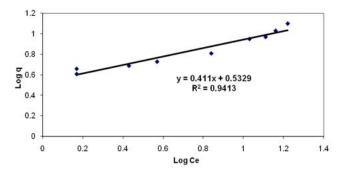


Figure 7. Freudlich adsorption isotherm of Mn (II) *Initial concentration = 20 ppm, pH = 4.0 g*

Equation	K (mg/g)	n	R2
Log q =0.411 Log Ce +	3.41	2.43	0.94
0.5329			

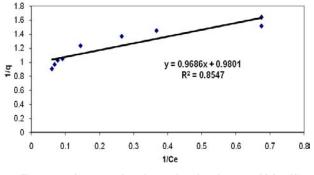


Figure 8. Langmuir adsorption isotherm of Mn (II) *Initial concentration = 20 ppm, pH = 4.0 g*

h) Order of reaction of manganese ion adsorption

The rate constant (K) of the manganese ion adsorption at the adsorbent surface was calculated at 25° C with equilibration time (t) of 120 min using the following equation [31],

$$K = \frac{1}{t} \ln \left(C_o / C_e \right) \tag{10}$$

Here C_o and C_e are the initial and equilibrium concentrations of manganese ions respectively. The values of C_e and the rate constant for the adsorption process at different initial concentrations of manganese ions (C_o) were calculated. The plot of rate constant (K) versus ln (C_o/C_e) is observed to be a straight line as shown in Figure 9. The result indicates that the adsorption process of manganese ions at the surface of the adsorbent follows first order reaction kinetics.

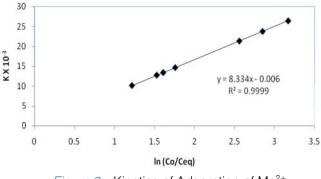


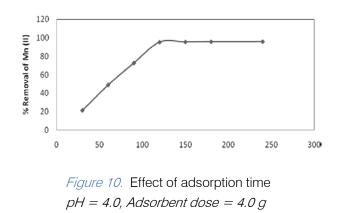
Figure 9 : Kinetics of Adsorption of Mn²⁺

i) Treatment of industrial wastewater

The suitability of the bio-adsorbent material for the removal of Mn (II) was tested with a metal polishing industrial wastewater sample. The composition of the wastewater is given in Table. 3. pH of the wastewater sample was maintained between 3.5.-4.0. Using the adsorbent dose of 4.0 g to 50 ml of 20 ppm Mn (II) the effect of adsorption time is shown in Figure 10. It was found in this experiment that the treatment of Mn (II) ion in industrial wastewater was quite satisfactory: almost 94% removal of the metal ion from the wastewater was possible. Thus, the result was in good agreement with those obtained from batch experiments conducted for Mn (II) removal in synthetic wastewater samples. However, a preliminary treatment of the industrial wastewater is recommended before the application of activated carbon of the bio-adsorbent.

Table 3. Determined composition of metal polishing industrial effluent

Parameters	Results
рН	3.5
Electrical conductivity (µ mhos/cm)	4367.75
Total dissolved solids (mg/L)	6846
Turbidity (NTU)	1.25
COD (mg/L)	33
Chloride (mg/L)	468
Sulphate (mg/L)	1228
Iron (mg/L)	38
Manganese (mg/L)	32.6
Cadmium (mg/L)	964
Calcium (mg/L)	86
Sodium (mg/L)	177
Potassium (mg/L)	32



j) Desorption studies

The adsorbent (50 mg) that was used for the adsorption of the Mn²⁺ ion in solutions of 5, 10, 20, 40, 50, and 80 ppm from determination of effect of initial concentration experiment was separated from the solution by filtration. The Mn²⁺ loaded adsorbent was filtered using Whatman filter paper and washed gently with distilled water to remove the unadsorbed Mn²⁺, and the water was immediately removed. Then the adsorbent was mixed with 50 ml of distilled water, adjusted to a pH value in the range 2.0-9.0 using dilute HCl/ NaOH and agitated for 3 hours longer period than the equilibrium time. The desorbed Mn²⁺ was estimated as before. The adsorbent after desorption of the ions

the ions was checked for further adsorption capacity. The reuse of regenerated activated carbon was found to be efficient. The desorption results are shown in Figure 11.

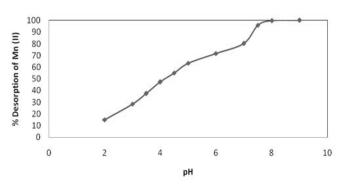


Figure 11. Desorption of Manganese ions from the spent adsorbent

IV. CONCLUSIONS

The removal of Mn (II) ion in synthetic wastewater as well as industrial effluent by activated carbon obtained from the leaves of Birbira plant has been studied. The prepared activated carbon is an efficient biomaterial for removal of manganese (II) ions from industrial wastewater. The adsorption of Mn (II) is a monolayer according to Freundlich adsorption isotherm. The percent removal of Mn (II) under the conditions employed; here is 94.2% for initial concentration of 10 ppm. Adsorption efficiency increased with increasing pH showing a maximum at pH 4.0 and then decrease at higher pH, greater than pH 9 desorption is complete. Adsorption equilibrium for the metal is reached in about 2 hrs and is endothermic in nature. The adsorption is first order in kinetics. This methodology can be applied to the removal of toxic metals from wastewater efficiently. Reuse of the regenerated bio-adsorbent is also possible.

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GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH CHEMISTRY Volume 12 Issue 1 Version 1.0 January 2012 Type : Double Blind Peer Reviewed International Research Journal Publisher: Global Journals Inc. (USA) Online ISSN: 2249-4626 & Print ISSN: 0975-5896

Computing Group Theory and Character Table of Non Rigid Tetraphenylporphyrin H2 (Tpp) and Metalloporphyrin Mii (Tpp)

By M. Eslami Moghadam, T. Karimi, M. Farrokhi D. G.

University of Payam Noor, Fariman, Iran

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Keywords : Character table; Conjugacy classes; GAP; Non-rigid group; Tetraphenylporphyrin. GJRE Classification : FOR Code: 030799

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Computing Group Theory and Character Table of Non Rigid Tetraphenylporphyrin H2 (Tpp) and Metalloporphyrin Mii (Tpp)

M. Eslami Moghadam^α,T. Karimi^Ω, M. Farrokhi D. G.^β

Abstract - The studies on symmetry of Metalloporphyrins are very important due to better understanding of their spectra. Also, the non rigid molecule group theory, in which the dynamical symmetry operations are defined as physical operations, is a new field of chemistry. In this paper, by a simple method, we calculate character table for symmetry group of non rigid porphyrin molecule consisting of four phenyl groups attached to a rigid framework. We apply the group theory package, GAP, to compute the symmetry of Tetraphenylporphyrin, H₂(TPP), and Metalloporphyrin, M^{II}(TPP), with symmetry groups D_{2h} and D_{4h}, respectively. We prove that the full non rigid of these molecules are seen be the group of order 64 which has 16 conjugacy classes and order 128 which has 20 conjugacy classes, respectively.

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I. INTRODUCTION

he studv of porphyrins has received increased interest in recent vears. Metalloporphyrin complexes play significant roles in many biological and catalytic systems. The diversity of their functions is due in part to the variety of metals that bind in the "pocket" of the porphyrin ring system. The study of porphyrins is well suited to college and university laboratories because of their importance and several other reasons. Specifically, interpretation of their spectra offers an introduction to molecular orbital and molecular symmetry (1,2). Group theory for nonrigid molecules is becoming increasingly relevant and its numerous applications to vibrational spectroscopy of small molecules are appearing in the literatures (3,9). As it is well known, group theory for non-rigid molecules was essentially developed for two points of view: i) The molecular symmetry group theory (MSG) of permutation inversion groups constructed by

permutations and permutation-inversion groups constructed by particles (The MSG group is formed by all feasible permutations); ii) The full and restricted non-rigid group theory built up with physical operations, expressed in terms of internal coordinates that transform one conformation into another iso-energetic one (10).

In a series of paper Ashrafi and coauthors computed full non-rigid groups of some molecules such tetraammine platinum(II) cisas (11),and transdichlorodiammine platinum(II) and trimethylamine (12), tetraammine platinum(II) with C_{2v} and C_{4v} point group (13,14), tetraamine platinum(II) as a wreath product (15), tetra-tertbutyltetrahedrane (16),tetramethylethylene (17), hexamethylbenzene (18) and melamine (19).

In this paper the full non-rigid groups of Tetraphenylporphyrin, $H_2(TPP)$, and Metalloporphyrin , $M^{II}(TPP)$, are computed. Firstly, the algebraic structures of the full non-rigid group of these molecules are specified. Then, based on the structure of the group, a useful programming language, namely GAP (20), is applied and the character Tables of f-NRG of these molecules are computed. The GAP package is used to find many properties of the groups (21,22). We determine the order of the f-NRG of two porphyrin molecules and conjugacy classes of them. Finally, we calculate the character tables of them.

II. THEORETICAL METHOD

Our computations were carried out using the "Groups, Algorithms and Programming" (GAP) system (20). GAP is a free and extensible software package for computation in discrete abstract algebra, in which you can write your own programs in the GAP language, and use them in the same way the programs which form part of the system are used. More information on the motivation and development of GAP to date can be found on the GAP web page (http://www.gapsystem.org/).

First of all, we consider the point group of Tetraphenylporphyrin, $H_2(TPP)$, and Metalloporphyrin, $M^{II}(TPP)$, in the case of rigid state (see Figures. 1(A) and (B) where the structures are optimized using PM3 method of the chemistry package Hyperchem (23)) and determine the point groups of full non-rigid group of these molecules with symmetry groups D_{2h} and D_{4h} , which denoted

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Author ^a: Department of Chemistry, University of Payam Noor, Fariman, Iran.

Author $^{(2)}$: Department of Mathematics, University of Payam Noor, Fariman, Iran.

Author β : Department of Mathematics, Ferdowsi University of Mashhad, Mashhad, Iran.

by G and K, respectively. Then we apply G and K to compute their conjugacy classes and character tables.

III. GAP PROGRAM

The group theory of $H_2(TPP)$ and $M^{II}(TPP)$ can be computed using the GAP function Group() for D_{2h} and D_{4h} point group, respectively. Also the conjugacy classes and the character table of each of these groups can be computed using the GAP functions Conjugacy Classes() and Irr(), respectively.

IV. RESULTS AND DISCUSSION

Determination of conjugacy classes and character table

Tetraphenylporphyrin, H₂(TPP) with D_{2h}: Now, we consider the point group D_{2h} of the f-NRG of tetraphenylporphyrin. From the Figure 1(A), it follows that the elements $\alpha_1 = (1,2)$, $\alpha_2 = (3,4)$, $\alpha_3 = (5,6)$ and $\alpha_4 = (7,8)$, which permutes hydrogens in either of phenyl cases. We assume that these operations are all feasible, that barrier to rotation of the phenyl group is low. Also there are five elements:

 $\begin{aligned} &\alpha_{5} = (1,5)(2,6)(3,7)(4,8)(9,13)(10,14)(11,15)(12,16), \\ &\alpha_{6} = (1,4)(2,3)(5,8)(6,7)(9,14)(10,13)(11,12)(15,16), \\ &\alpha_{7} = (1,8)(2,7)(3,6)(4,5)(9,10)(11,16)(12,15)(13,14), \\ &\beta_{1} = (1,2)(6,5), \\ &\beta_{2} = (3,4)(7,8), \end{aligned}$

Which correspond to $C_2(z)$, $C_2(y)$, $C_2(x)$, $\sigma(xz)$ and $\sigma(xy)$, respectively. These nine permutations generate the group G and a simple GAP program shows that G is a group of order 64 with 16 conjugacy classes. The conjugacy classes of G can be computed.

The representative for conjugacy classes of G is given in Table I. Also the character table of G can be easily computed using GAP function Irr(G). From conjugacy classes of the groups G, we able to compute the irreducible character table of them. The values of the irreducible character $\chi_i \ (1 \le i \le 16)$ for D_{2h} symmetry is shown in Table II.

We know the 22 p_z orbitals in the free-base porphyrin are the basis of set of orbitals combined to create the π molecular orbitals of the porphyrin ring (1). The point group is D_{2h} . This gives the reducible representation:

Which reduces to $5B_{2g} + 6B_{3g} + 4A_u + 6B_{1u}$. None of these states are degenerate. But the configuration with $D_{2h(non-rigid)}$ symmetry possesses some rotations of phenyl groups with the symmetry representations:

$$D_{2h \, ({
m Non-rigid})} \Big| \, 1(1a) \, 4(2a) \, 2(2b) \, 2(2c) \, 2(2d) \, 4(2e) \, 1(2f) \, 4(2g)$$

 $8(4a) \ 4(4b) \ 4(2h) \ 8(4c) \ 4(4d) \ 4(2i) \ 8(4e) \ 4(f)$

Thus, the skeletal modes of a porphyrin derivative can be classified, according to the D_{2h} symmetry, as

$$\Gamma_{\Pi por} = 6\chi_1 + 6\chi_6 + 5\chi_7 + 5\chi_8$$

$$\Gamma_{\Pi ph} = 4\chi_1 + 4\chi_6 + 4\chi_7 + 4\chi_8 + 2\chi_{16}$$

Metalloporphyrin, $M^{II}(TPP)$ with D_{4h} : After metalation the symmetry is D_{4h} , as all nitrogens are equivalent. Whereas during metalation the $d\pi$ metal orbital overlap with the π system of the porphyrin ring, the change in the porphyrin spectrum on metalation is due to increased symmetry relative to the free-base porphyrin.

Similar mentioned method, by figure 1(B) we have four rotations $\alpha_1 = (1,2)$, $\alpha_2 = (3,4)$, $\alpha_3 = (5,6)$ and $\alpha_4 = (7,8)$ in the D_{4h} symmetry, which permutes hydrogens in either of phenyl cases. Also, we have rotation and reflections,

$$\begin{split} &\alpha_5 = (1,3,5,7)(2,4,6,8)(9,11,13,15)(10,12,14,16), \\ &\beta_1 = (1,2)(3,8)(4,7)(5,6)(9,12)(10,11)(13,16)(14,15), \\ &\beta_2 = (1,6)(2,5)(3,4)(7,8)(9,16)(10,15)(11,14)(12,13), \\ &\beta_3 = (1,4)(2,3)(5,8)(6,7)(9,14)(10,13)(11,12)(15,16), \\ &\beta_4 = (1,8)(2,7)(3,6)(4,5)(9,10)(11,16)(12,15)(13,14), \end{split}$$

for D_{4h} point group. The permutations $\alpha_1, \alpha_2, \alpha_3, \alpha_4, \beta_1, \beta_2, \beta_3$ and β_4 generate the group K. GAP program shows that K is group of order 128 with 20 conjugacy classes. The representative for conjugacy

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classes and character table of K are shown in Table III and IV.

In rigid conformation, the resulting basis set consists of the 24 p_z orbitals (1).

Which reduces to $6E_g + 3A_{1u} + 3A_{2u} + 3B_{1u} + 3B_{2u}$.

But the configuration with $D_{4h(non\mbox{-}rigid)}$ symmetry possesses some rotations of phenyl groups with the symmetry representations:

 $\begin{array}{c|ccccc} D_{4h \ (\text{non-rigid})} & 1(1a) \ 4(2a) \ 4(2b) \ 2(2c) \ 4(2d) \ 4(2e) \ 4(4a) \ 8(2f) \\ \\ 8(4b) \ 1(2g) \ 4(2h) \ 4(4c) \ 8(2i) \ 16(4d) \ 8(4e) \ 16(4f) \ 16(8a) \ 4(2j) \\ \\ 8(4g) \ 4(4h) \end{array}$

 $\Gamma_{\Pi por} = 4\chi_1 + 2\chi_6 + 3\chi_7 + 3\chi_8 + 6\chi_9$

$$\Gamma_{\Pi ph} = 3\chi_1 + \chi_6 + \chi_7 + 3\chi_8 + 4\chi_9 + \chi_{19} + \chi_{20}$$

We know the change in the spectrum on metalation is due to increased symmetry relative to the free-base porphyrin. The two hydrogens on the nitrogen atoms in the free base porphyrin reduce the ring symmetry from square (for Metalloporphyrins) to rectangular- that is from D_{4h} to D_{2h} . In general, a more symmetrical molecule gives a simpler spectrum.

V. CONCLUSIONS

The method described in this paper appears to be more efficient in dealing with the construction to the character table of the symmetry group of the molecule. First, all the permutations and inversions which don't change the whole framework of the molecule should be examined. We have considered the point groups of Tetraphenylporphyrin, H₂(TPP), and Metalloporphyrin, M^{II}(TPP), in the case of non-rigid state and calculated the conjugacy classes of full non-rigid groups of $H_2(TPP)$ and $M^{II}(TPP)$ with symmetry groups D_{2h} and D_{4h} which denoted by G and K, respectively. Then using the GAP package the character table of the f-NRG group is computed. This method is usually very useful for calculating symmetries of the molecule, when the numbers of vertices are at most 30. It is hoped that the present study would help to interpret Raman and IR spectra of full non-rigid porphyrin derivatives and another molecules in future.

ACKNOWLEDGEMENT

We would like to thank Fariman university of Payam Noor for financial support for this research.

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No.	Representative	Size	Name	Symmetry
1	0	1	1a	E
2	(7,8)	4	2a	$lpha_{_4}$
3	(5,6)(7,8)	2	2b	$\alpha_3 \alpha_4$
4	(3,4)(7,8)	2	2c	$\alpha_2 \alpha_4$
5	(3,4)(5,6)	2	2d	$\alpha_2 \alpha_3$
6	(3,4)(5,6)(7,8)	4	2e	$\alpha_2 \alpha_3 \alpha_4$
7	(1,2)(3,4)(5,6)(7,8)	1	2f	$\alpha_1 \alpha_2 \alpha_3 \alpha_4$
8	(1,3)(2,4)(5,7)(6,8)(9,14)(10,13)(11,12)(15,16)	4	2g	$\alpha_1 \alpha_2 \alpha_3 \beta_1 \alpha_3$
9	(1,3)(2,4)(5,7,6,8)(9,14)(10,13)(11,12)(15,16)	8	4a	$\alpha_1 \alpha_2 \alpha_3 \beta_1$
10	(1,3,2,4)(5,7,6,8)(9,14)(10,13)(11,12)(15,16)	4	4b	$\alpha_1 \alpha_3 \beta_1$
11	(1,5)(2,6)(3,7)(4,8)(9,13)(10,14)(11,15)(12,16)	4	2h	$lpha_{5}$
12	(1,5)(2,6)(3,7,4,8)(9,13)(10,14)(11,15)(12,16)	8	4c	$\alpha_5 \alpha_2$
13	(1,5,2,6)(3,7,4,8)(9,13)(10,14)(11,15)(12,16)	4	4d	$\alpha_3 \alpha_5 \alpha_2$
14	(1,7)(2,8)(3,5)(4,6)(9,10)(11,16)(12,15)(13,14)	4	2i	$\alpha_1 \alpha_2 \alpha_3 \beta_2 \alpha_1$
15	(1,7,2,8)(3,5)(4,6)(9,10)(11,16)(12,15)(13,14)	8	4e	$\alpha_1 \alpha_2 \alpha_3 \beta_2$
16	(1,7,2,8)(3,5,4,6)(9,10)(11,16)(12,15)(13,14)	4	4f	$\alpha_1 \alpha_2 \beta_2$

Table I

The representatives of conjugacy classes of the group $G\left(D_{2h}\right)$

Table II

The representatives of conjugacy classes of the group $K\left(D_{4h}\right)$

No.	Representative	Size	Name	Symmetry
1	()	1	1a	E
2	(7,8)	4	2a	$\alpha_{\scriptscriptstyle A}$
3	(5,6)(7,8)	4	2b	$\alpha_3 \alpha_4$
4	(3,4)(7,8)	2	2c	$\alpha_2 \alpha_4$
5	(3,4)(5,6)(7,8)	4	2d	$\alpha_2 \alpha_3 \alpha_4$
6	(3,7)(4,8)(9,12)(10,11)(13,16)(14,15)	4	2e	$\alpha_1 \alpha_2 \alpha_3 \alpha_4 \beta_1$
7	(3,7,4,8)(9,12)(10,11)(13,16)(14,15)	4	4a	$\alpha_1 \alpha_2 \alpha_3 \beta_1$
8	(3,7)(4,8)(5,6)(9,12)(10,11)(13,16)(14,15)	8	2f	$\alpha_1 \alpha_2 \alpha_4 \beta_1$
9	(3,7,4,8)(5,6)(9,12)(10,11)(13,16)(14,15)	8	4b	$\alpha_1 \alpha_2 \beta_1$
10	(1,2)(3,4)(5,6)(7,8)	1	2g	$\alpha_1 \alpha_2 \alpha_3 \alpha_4$
11	(1,2)(3,7)(4,8)(5,6)(9,12)(10,11)(13,16)(14,15)	4	2h	$\alpha_2 \alpha_4 \beta_1$
12	(1,2)(3,7,4,8)(5,6)(9,12)(10,11)(13,16)(14,15)	4	4c	$\alpha_2 \beta_1$
13	(1,3)(2,4)(5,7)(6,8)(9,14)(10,13)(11,12)(15,16)	8	2i	$\alpha_1 \alpha_2 \alpha_3 \alpha_4 \beta_3$
14	(1,3)(2,4)(5,7,6,8)(9,14)(10,13)(11,12)(15,16)	16	4d	$\alpha_1 \alpha_2 \alpha_3 \beta_3$

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15	(1,3,2,4)(5,7,6,8)(9,14)(10,13)(11,12)(15,16)	8	4e	$\alpha_1 \alpha_3 \beta_3$
16	(1,3,5,7)(2,4,6,8)(9,11,13,15)(10,12,14,16)	16	4f	α_{5}
17	(1,3,5,7,2,4,6,8)(9,11,13,15)(10,12,14,16)	16	8a	$\alpha_4 \alpha_5$
18	(1,5)(2,6)(3,7)(4,8)(9,13)(10,14)(11,15)(12,16)	4	2j	α^2
19	(1,5)(2,6)(3,7,4,8)(9,13)(10,14)(11,15)(12,16)	8	4g	$\alpha_4 \alpha_5^2$
20	(1,5,2,6)(3,7,4,8)(9,13)(10,14)(11,15)(12,16)	4	4h	$\alpha_3 \alpha_4 \alpha_5^2$

Table III

D_{2h}	1a	2a	2b	2c	2d	2e	2f	2g	4a	4b	2h	4c	4d	2i	4e	4f
χ_1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
χ_2	1	-1	1	1	1	-1	1	-1	1	-1	-1	1	-1	1	-1	1
χ_3	1	-1	1	1	1	-1	1	-1	1	-1	1	-1	1	-1	1	-1
χ_4	1	-1	1	1	1	-1	1	1	-1	1	-1	1	-1	-1	1	-1
χ_5	1	-1	1	1	1	-1	1	1	-1	1	1	-1	1	1	-1	1
χ_6	1	1	1	1	1	1	1	-1	-1	-1	-1	-1	-1	1	1	1
χ_7	1	1	1	1	1	1	1	-1	-1	-1	1	1	1	-1	-1	-1
χ_8	1	1	1	1	1	1	1	1	1	1	-1	-1	-1	-1	-1	-1
χ_9	2	0	-2	2	-2	0	2	0	0	0	-2	0	2	0	0	0
χ_{10}	2	0	-2	2	-2	0	2	0	0	0	2	0	-2	0	0	0
χ_{11}	2	0	-2	-2	2	0	2	0	0	0	0	0	0	-2	0	2
χ_{12}	2	0	-2	-2	2	0	2	0	0	0	0	0	0	2	0	-2
χ_{13}	2	0	2	-2	-2	0	2	-2	0	2	0	0	0	0	0	0
χ_{14}	2	0	2	-2	-2	0	2	2	0	-2	0	0	0	0	0	0
χ_{15}	4	-2	0	0	0	2	-4	0	0	0	0	0	0	0	0	0
χ_{16}	4	2	0	0	0	-2	-4	0	0	0	0	0	0	0	0	0

The character table of the group G (D_{2h})

	The character table of the group K (D_{4h})																			
D _{4h}	1a	2a	2b	2c	2d	2e	4a	2f	4b	2g	2h	4c	2i	4d	4e	4f	8a	2j	4g	4h
χ_1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
χ_2	1	-1	1	1	-1	-1	1	1	-1	1	-1	1	-1	1	-1	1	-1	1	-1	1
χ_3	1	-1	1	1	-1	-1	1	1	-1	1	-1	1	1	-1	1	-1	1	1	-1	1
χ_4	1	-1	1	1	-1	1	-1	-1	1	1	1	-1	-1	1	-1	-1	1	1	-1	1
χ_5	1	-1	1	1	-1	1	-1	-1	1	1	1	-1	1	-1	1	1	-1	1	-1	1
χ_6	1	1	1	1	1	-1	-1	-1	-1	1	-1	-1	-1	-1	-1	1	1	1	1	1
χ_7	1	1	1	1	1	-1	-1	-1	-1	1	-1	-1	1	1	1	-1	-1	1	1	1
χ_8	1	1	1	1	1	1	1	1	1	1	1	1	-1	-1	-1	-1	-1	1	1	1
х о Х 9	2	2	2	2	2	0	0	0	0	2	0	0	0	0	0	0	0	-2	-2	-2
χ_{10}	2	-2	2	2	-2	0	0	0	0	2	0	0	0	0	0	0	0	-2	2	-2
χ_{11}	2	0	-2	2	0	2	0	0	-2	2	2	0	0	0	0	0	0	2	0	-2
χ_{12}	2	0	-2	2	0	-2	0	0	2	2	-2	0	0	0	0	0	0	2	0	-2
χ_{12}	2	0	-2	2	0	0	-2	2	0	2	0	-2	0	0	0	0	0	-2	0	2
χ_{14}	2	0	-2	2	0	0	2	-2	0	2	0	2	0	0	0	0	0	-2	0	2
χ_{14} χ_{15}	4	0	0	-4	0	0	0	0	0	4	0	0	-2	0	2	0	0	0	0	0
χ_{16}	4	0	0	-4	0	0	0	0	0	4	0	0	2	0	-2	0	0	0	0	0
χ_{17}	4	-2	0	0	2	-2	2	0	0	-4	2	-2	0	0	0	0	0	0	0	0
χ_{18}	4	-2	0	0	2	2	-2	0	0	-4	-2	2	0	0	0	0	0	0	0	0
χ_{18} χ_{19}	4	2	0	0	-2	-2	-2	0	0	-4	2	2	0	0	0	0	0	0	0	0
χ_{19}	4	2	0	0	-2	2	2	0	0	-4	-2	-2	0	0	0	0	0	0	0	0

Table IV

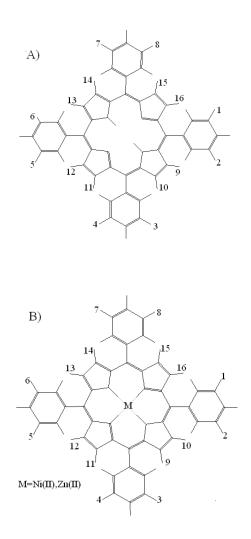


Figure 1. Top-view diagram of the structures of (A) Tetraphenylporphyrin, $H_2(TPP)$, and (B) Metalloporphyrin, $M^{II}(TPP)$.

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GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH CHEMISTRY Volume 12 Issue 1 Version 1.0 January 2012 Type : Double Blind Peer Reviewed International Research Journal Publisher: Global Journals Inc. (USA) Online ISSN: 2249-4626 & Print ISSN: 0975-5896

Synthesis and Antibacterial Activities of Bimetallic Complexes of Cobalt (II) and Nickel (II) Acetophenolate

By A.O.Aliyu , H.Adamu, DB Maikaje"s

Nigerian Defence Academy, Kaduna

Abstract - Bimetallic complexes of cobalt (II) and nickel (II) acetophenone with tin chloride were synthesized and characterized by elemental analyses, conductivity measurement, magnetic and spectral data. The complexes are 1:2 adducts and non-electrolytes in solution. The ligands and their complexes were screened for antibacterial activities against Staphyloccus aureus and Escherichia coli. Cobalt (II) bimetallic complexes were found active against the tested microorganisms.

Keywords : Synthesis, antibacterial activities and bimetallic complexes. GJRE Classification : FOR Code: 030499

SYNTHESIS AND ANTIBACTERIAL ACTIVITIES OF BIMETALLIC COMPLEXES OF COBALT II AND NICKEL II ACETOPHENDLATE

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Synthesis and Antibacterial Activities of Bimetallic Complexes of Cobalt (II) and Nickel (II) Acetophenolate

A.O.Aliyu^a, DB Maikaje"s^o

Abstract - Bimetallic complexes of cobalt (II) and nickel (II) acetophenone with tin chloride were synthesized and characterized by elemental analyses, conductivity measurement, magnetic and spectral data. The complexes are 1:2 adducts and non-electrolytes in solution. The ligands and their complexes were screened for antibacterial activities against *Staphyloccus aureus* and *Escherichia coli*. Cobalt (II) bimetallic complexes were found active against the tested microorganisms.

Keywords : Synthesis, antibacterial activities and bimetallic complexes

I. INTRODUCTION

A cetophenone is a viscous colourless aromatic ketone. It is used as a precursor in resins and fragrances (Hardo and Manfred, 2002). It has a melting and a boiling point of 19-20°C and 220°C respectively. In industry, acetophenone is used in the production of propylene oxide [1].

Acetophenone occurs naturally in many foods such as apple, cheese, apricot, banana, beef and cauliflower [2]. It is a polymerization catalyst for the manufacture of olefin and an intermediate for pharmaceutical, agrochemical and other organic compounds. It has been used as a drug to induce sleep and as teargas in warfare [3].

Schiff bases and it's metal chelates have played an important role in the development of chemical industries through catalysis, substrate carrier and dyes[4].Tucareso, a schiff base forming immunomodulator is currently undergoing pilot phase 1\11 clinical trials as an immunopotentiator in chronic hepatitis B virus infection, HIV infection and malignant melanoma [5].

These ligands are widely studied because of their coordinating properties and abilities [6,7]..The ligands are important compounds in medicinal and pharmaceutical field. They show biological activities including antibacterial, antifungal, anticancer, and herbicidal activities[8].Schiff base are utilized as starting materials in the synthesis of industrial and biological compounds[9]. The work is aimed at carrying out syntheses, conductivity measurement and electronic spectral of biologically active bimetallic complexes of cobalt (II) and nickel (II) of acetophenone and their antibacterial activities.

II. MATERIALS AND METHODS

The reagents used are of analytical grade and were used without further purifications. Metal complexes of cobalt (II) and nickel (II) acetophenolate were prepared according to well established methods in literature [10].

a) Preparation of cobalt (II) acetophenolate

1.25g of cobalt (II) chloride was weighed into a 100cm³ beaker and 10cm³ of acetophenone was added. The mixture was heated to 90°C on a hot water bath and was stirred continuously. Temperature was maintained for 15 minutes with stirring. The mixture was cooled in an ice bath and on cooling the dark pink product formed was vaccum-filtered and air dried for 15 minutes. The product was later dried in a descicator over a silica gel, weighed and its percentage yield determined (56%).

 $CoCl_2.6H_2O + 2C_6H_5C (O)CH_3 \rightarrow$

 $\left[Co(C_{6}H_{5}OC(O)CH_{3})_{2}Cl_{2}\right]^{2+}+6H_{2}O$

Similar method was used for the preparation of nickel (II) acetophenolate.

 $NiCl_26H_2O + 2C_6H_5C(O)CH_3$

 $[Ni(C_6H_5C(O)CH_3)_2CI_2]^{2+} + 6H_2O$

b) Preparation of the bi metallic complexes [4]

A general method has been used for the preparation of the binuclear complexes by the reaction of the metal salts and the Schiff base ligand at a metal to ligand molar ratio of 2:1.The mixture was heated on water bath to ensure complete dissolution of the metal salt. To this solution the ligand (2.2g, 5mmol dissolved in 10cm³ ethanol) was added gradually. The reaction mixture was were filtered, washed with ethanol and dried in over an hydrous calcium chloride (62%). The procedure was used to prepare and isolate the ML¹.

 $L + SnCl_4 \longrightarrow LSn + 4Cl$

Author^α: Department of Chemistry, Nigerian Defence Academy, P.M.B 2109 Kaduna. E-mail : salimatadetutu@yahoo.co

Author ^a: Depertment of Biological Sciences ,Nigerian Defence Academy,Pmb 2109.Kaduna,Nigeria

c) Evaluation of antimicrobial activities[12]

The antimicrobial activities of the test compounds were assayed against two micro organisms Staphylococus aureus and Escberichia coli regarded as pathogen to man and animal. All media and bacteria suspension were prepared using a suitable method. The *in-vitro* evaluation of antimicrobial activities was performed according to the diffusion technique. The bacterial including staphylococcus aureus and *Escherichia coli* were grown in nutrient broth at 37°C for 24 hours. The ligands and their complexes were tested using diffusion on solid media . Sterile (5mm) diameter sensitivity paper disc were impregnated with concentration of dimethyl formamide (DMF), ligands and their bimetallic complexes at concentration of 50µg/cm³ and placed in the nutrient agar. The plates were then incubated for 24 hours. Additionally antibiotics disc for cephalosporin were tested as positive control. The results were recorded by measuring the growth inhibition surrounding the disc.

d) Physical measurement

The infrared spectra of the complexes were measured as KBr disc on Perkin Elmer FTIR Paragon 1000 spectrometer in the range 4000-400cm⁻¹while the electronic spectra in chloroform were recorded on Perkin Elmer λ 20.The elemental analyses (C and H) were determined. Nickel and Cobalt were determined titrimetrically [13]. Magnetic susceptibilities were measured on Johnson Matthey magnetic susceptibility balance and diamagnetic corrections were calculated using Pascal's constants [14].Melting point were determined using a Stuart scientific melting point SMPI machine. Molar conductivity at room temperature was measured in water using ELCOM-CM-82 conductivity machine using 10⁻³mol dm⁻³ stock solution of the complexes.

III. RESULTS AND DISCUSSION

All complexes are coloured and amorphous in nature. Acetophenone complexes of nickel (II) [Ni(Acet)₂] is greenish yellow while its cobalt (II) complexes {Co(Acet)₂} are pinkish and are all soluble in polar solvents such as dimethlyformanide (DMF), dimethylsulfoxide (DMSO), methanol, ethanol and water, but insoluble in chloroform, diethyl ether and petroleum ether. The elemental analyses showed the complexes as 1:2 adducts and the conductivity data suggest nonelectrolytic behavior (Table 1).

a) Molar conductance

The molar conductance of the metal complexes in **DMSO** were observed below 14.0 ohm $^{-1}$ cm² mol⁻¹ showing that they were non-electrolyte. A value of 60-115 ohm $^{-1}$ cm² mol⁻¹ is expected for 1:1 electrolyte.

b) Electronic Spectra

Nickel (II) complexes are known to have a range of coordination numbers from six (octahedral) to

four(square planar/tetrahedral).Their electronic spectra are typically characterized by the existence complexes of complicated equilibra involving this structural type [15].The electronic spectra of the complexes of [Ni(Acet)₂CI₂].H₂O has three characteristic absorption at 14,000, 25,000 and 33,000 cm⁻¹ bands while its bimettalic counterpart has characteristic band at around 24,000 cm⁻¹ indicative of octahedral stereochemistry (Table I). These signals are assigned to ${}^{3}A_{2}g$ to Tig (F), v_1 , v_2 , v_4 and ${}^{3}A_2g$ to ${}^{3}T_1g(P)$, V_3 respectively. Octahedral nickel (II) complexes exhibit another transition from ${}^{3}A_{2}g$ to ${}^{3}T_{2g}$ at approximate $900cm^{-1}$ but this may not be determined when the splitting constant is nearly unity and the v_2 transition appears as a welldefined doublet due to the spin forbidden level ${}^{1}E_{g}$ spinning intensity through configuration interaction with the ${}^{3}T_{1g}(E)$ level [16,17]. Therefore the presence of the two characteristic band v_2 and v_3 confirmed that the stereochemistry of the complexes as octahedral and has not changed from its bimetallic complex.

The electronic data of $[Co(Acet)_2CI_2].H_2O$ and its bimetallic complexes(Table 2).The metal complex exhibit a multiple band at 15,748cm⁻¹ The band is assigned to the ${}^{4}T_{1g}(F)$ to ${}^{4}T_{2g}(P)$ transition and its bimetallic complex exhibits a band at 19,230cm⁻¹ and band was assigned ${}^{4}T_{1g}(F)$ to ${}^{4}T_{2g}(P)$ The electronic spectra indicate that cobalt in bimetallic complexes remains in an octahedral environment [16,18].

c) Magnetic moment

The magnetic moment of nickel (II) in a cubic field falls between 2.8 - 4.2B.M,tetrahedral complexes have moment in the range 3.20 - 4.10 B.M while in octahedral field falls between 4.2 - 5.1 B.M. The nickel complexes reported in this work are diamagnetic and consequently octahedral geometry. [Co(acet)₂CI₂].H₂O and its bimetallic complex has magnetic moments between (4.37 - 4.75)BM. These together with the electronic spectra data are suggestive of an octahedral geometry. [16,18].

d) Infrared spectra

A comparison of the infrared spectra of the complexes with the parent ligand in DMSO solution shows the conformity with what was reported in literature on similar system[16,18,19].Table 3.The broad band at(3350-3490)cm⁻¹ in the metal and bimetallic complexes was observed and assigned to v (O-H) stretching frequencies. The strong band, which are very prominent at (957-729)cm⁻¹ are attributed to v (C-H) bands of phenyl ring. The v(C = O) in the parent ligand is shifted to lower region in the complexes by (60-44) cm¹. thus indicating coordination through the carbonyl oxygen of the ketone. The weak bands around 530-540 cm⁻¹ has been assigned to v(M-O) stretching frequencies in metal carbonyl complexes. Also, the bands observed at around 680-575 cm⁻¹ was assigned to v(M-M) in the complexes. The strong band observed in the ligand at around 2850 cm⁻¹ is shifted to a lower

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region in the complexes by (50-40)cm⁻¹,thus showing coordination through the cabanion (methyl hydrogen) in the acetophenone [20].

e) Antibacterial Activity

Acetophenone and its metal and bimetallic complexes were screened for their antibacterial activity and the results have been presented in Tables 4 and 5. The bimetallic complexes of cobalt (II) showed good activity against gram positive *Staphylococcus aureus* and least activity against gram negative *Escherichia coli*. While on the other hand the bimetallic complexes of nickel (II) showed least activity against the gram positive and gram negative bacteria. The enhance activity of the complexes over ligands can be explained in terms of chelation theory [21]. Although chelation is not the only criteria for antibacterial activity, some important factor such as nature of the metal ion, metal ion coordinating site, hydrophilicity, hypophilicity and presence of co-

ligands have considerable influence on the antibacterial activity. The chelate complexes deactivated various cellular enzymes which play vital role in various metabolic pathways of these microorganisms. Other factors such as solubility, conductivity and dipole moment affected by the presence of metal ions, may be the reasons for increasing the biological activities of the metal complexes compared to the corresponding ligands. Therefore the antibacterial activity of the metal complexes cannot be ascribed to chelation alone but it's an intricate blend of all of the above contributions.

IV. CONCLUSION

The ligand acts as bidentate with carbonyl oxygen atom and carbon as donors. The antibacterial activity of the acetophenone is enhanced upon complexation with metal ions particularly for cobalt (II).

Table 1: Analytical data and physical properties of the complexes

COMPOUND	FW(gmol ¹)	COLOUR	%YIELD	% N	М	M.P	Ohm ⁻ ¹ cm ⁻
				Found	Calculated		¹ mol ⁻¹
[Ni(C ₆ H ₅ COCH ₃) ₂ CI ₂].H ₂ O	389.99	Greenish	64.00	15.07	15.05	256	20
Ni(C ₆ H ₅ COCH ₃) ₂ Sn].H ₂ O	579.68	Light green	71.60	10.14	10.13	226	36
C ₆ H ₅ COCH ₃) ₂ CI ₂].H ₂ O	390.21	Pink	76.00	15.12	15.10	245	32
[Co(C ₆ H ₅ COCH ₃) ₂ CI ₂].H ₂ O	579.90	Light pink	81.00	10.18	10.16	234	40

Table 2: Magnetic moments and electronic spectra (cm⁻¹) of the complexes.

Compound	$\mu_{eff}B.M$	Elecronic spectra (cm ⁻¹)		
[Ni(L ₂ CI ₂].H ₂ O	0	14,000;25,000;30,000		
$[Ni(L_2Sn].H_2O]$	0	24,000		
$[Co(L_2CI_2].H_2O]$	4.75	15,748		
$[Co(L_2Sn].H_2O]$	4.37	19,230		

Table 3 : Diagnostic infrared spectra for the complexes (cm-1)

Compounds	υ(O-H)	υ(C- H)	v(C=O)	$\Delta(C=O)$	υ(C-H)	$\Delta H(C-H)$	υ(M-M)	υ(M-O)
L	-	870m,747s	1689	-	2850		-	-
$[Ni(L_2CI_2].H_2O]$	3490	870m,749s	1639	50	2803	47	-	530
$[Ni(L_2Sn].H_2O]$	3350	890m,750s	1630	59	2802	48	575	535
$[Co(L_2CI_2].H_2O]$	3517	950m,729s	1645	44	2804	46	-	540
[Co(L ₂ Sn].H ₂ O	3428	957m,766s	1640	49	2802	48	680	532

		() inju u (Wababb), 2000)
Diameter of inhibition (mn)	Symbol	Comments
12-15	+	Insignificant activity
16-20	++	Minimum activity
21-25	+++	Moderate activity
26-35	++++	Maximum activity

Table 4a. Diameter of zones of inhibition (Aliyu & Nwabueze, 2009)

Key: + = activity

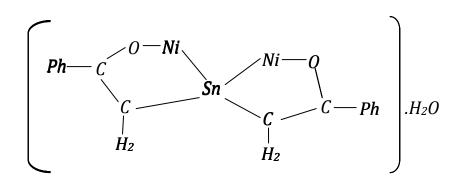
Table 4b. Biological test on Escherichia coli (gram negative) 50µg/cm³.

Complexes/Ligands	Diameter of zone of inhibition(mm)	Symbol	Comments
Acetophenone	13	+	Insignificant activity
[Ni(acet) ₂ CI ₂].H ₂ O	12	+	Insignificant activity
[Ni(acet) ₂ .Sn]].H ₂ O	14	+	Insignificant activity
[Co(acet) ₂ CI ₂].H ₂ O	17	++	Minimum activity
[Co(acet) ₂ .Sn].H ₂ O	16	++	Minimum activity
DMF(Solvent control)	-	-	No activity
Cephalosporin(positive control) 23	+++	Moderate activity

Table 5: Microbial Tests on Staphylococcus aureus (gram positive) 50µg/cm³

Complexes/Ligands	Diameter of zone of inhibition(mm)	Symbol	Comments
Acetophenone	17	++	Minimum activity
[Ni(acet) ₂ CI ₂].H ₂ O	12	+	Insignificant activity
[Ni(acet) ₂ .Sn ₄].H ₂ O	13	+	Insignificant activity
[Co(acet) ₂ CI ₂].H ₂ O	23	+++	Moderate activity
[Co(acet) ₂ .Sn].H ₂ O	21	+++	Moderate activity
DMF(Solvent control)	-	-	No activity
Cephalosporin (positive control)	e 28	++++	Maximum activity

Proposed structure for the Bimetallic complexes of acetophenone.



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GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH CHEMISTRY Volume 12 Issue 1 Version 1.0 January 2012 Type : Double Blind Peer Reviewed International Research Journal Publisher: Global Journals Inc. (USA) Online ISSN: 2249-4626 & Print ISSN: 0975-5896

An Expedient and facile Multicomponent Synthesis of β -Acetamido Ketones by Using Various Green Solvents

By S. S. Patil , Deepak. M. Nagrik, Rameshwar S. Dhamak, D.M.Ambhore , J.B.Devhade

Amravati University, Amravati, India

Abstract - Multicomponent reactions (MCRs) are emerged as one of the most imperative synthesis route in organic synthesis due to their wide application range in pharmaceutical chemistry. A variety of β - acetamido ketones were readily prepared in good to excellent yield (50.-95%) via four component reaction of aromatic aldehydes, enolizable ketones and acetonitrile in presence of stoichiometric amount of acetyl chloride. Here water, methanol, ethanol, perchloroethylene, xylene, and 1,1,1 trichloroethane were used as green solvent. The corresponding compounds were obtained in good to excellent yield, under mild conditions and ambient temperature.

Keywords : β -acetamido carbonyl compounds, Multicomponent synthesis, Green Chemistry, Enolizable ketones.

GJRE Classification : FOR Code: 030306,030504

AN EXPEDIENT AND FACILE MULTICOMPONENT SYNTHESIS OF -ACETAMIDD KETONES BY USING VARIOUS GREEN SOLVENTS

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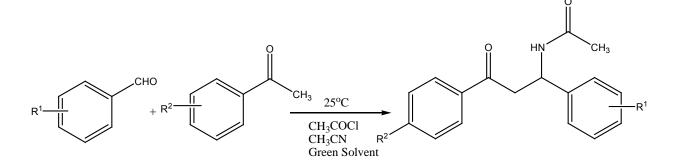
An Expedient and facile Multicomponent Synthesis of β-Acetamido Ketones by Using Various Green Solvents

S. S. Patil^{α}, Deepak. M. Nagrik^{Ω}, Rameshwar S. Dhamak^{β}, D.M.Ambhore, J.B.Devhade^{*}

Abstract - Multicomponent reactions (MCRs) are emerged as one of the most imperative synthesis route in organic synthesis due to their wide application range in pharmaceutical chemistry. A variety of β - acetamido ketones were readily prepared in good to excellent yield (50.-95%) via four component reaction of aromatic aldehydes, enolizable ketones and acetonitrile in presence of stoichiometric amount of acetyl chloride. Here water, methanol, ethanol, perchloroethylene, xylene, and 1,1,1 trichloroethane were used as green solvent.

The corresponding compounds were obtained in good to excellent yield, under mild conditions and ambient temperature.

Keywords : 6-acetamido carbonyl compounds, Multicomponent synthesis, Green Chemistry, Enolizable ketones.



R¹=H,Cl,Me,OH,NO₂,OCH₃,OCOCH₃, R²=H,Me,Cl,4-NO₂,3-OMe,4-Cl,4-Br

I. INTRODUCTION

Multicomponent reactions (MCRs) provide useful products in a single step without isolation of any intermediates; they are preferred over the other reactions. The MCRs constitutes to single step procedures and non isolation of intermediate moiety which leads to the synthetic route representing saving of both energy and raw materials.¹ These reaction (MCRs) have emerged as one of the most useful tool for synthetic transformation in organic synthesis due to their wide application in pharmaceutical chemistry for production of structural scaffolds and combinatorial libraries for drug discovery. One of the important reason for up growing vitality of MCRs is their key role in organic chemistry in generation of high complex structure by simple one pot process.² MCRs owed to the requirements of an environmentally friendly process by reducing the number of synthetic steps, energy consumption and waste production. The transformation of this useful technology into a most efficient and economic tools for combinatorial and parallel synthesis is done by many researchers.^{3,4} The multicomponent synthesis have attracted considerable interest due to its automated nature and exceptional synthetic efficiency from the point of view of synthesis of new chemicals along with the term green chemistry.⁵ Actually when we move through the period of evolution then its seems that, this concept is not unknown for us.

Adenine is a major constituent in basic unit in all living things i.e. nucleic acids viz.DNA and RNA was formed prebiotically by condensation of molecules of HCN in prebiotic atmosphere, under the influence of catalytic nature of NH₃⁶ Since from this event, many MCRs have been developed over the years includes Strecker synthesis,⁷ Biginelli reaction⁸ and Mannich reaction.⁹ These MCRs are valuable because they leads to conversion of simple starting molecules to complex

Author ^{α β} : Department of Chemical Technology SGB Amravati University, Amravati-444602, M.S., India.

E-mail : drsspatil199@yahoo.co.in, Tel: +91 9423424204

Author ^a : Department of Chemistry, PLIT and MS Buldana-443001, M.S., India. E-mail : dmnagrik@gmail.com, Tel : +91 9970837347 Fax: +91 0721 2662135

Author * : P.G.Department of Chemistry, Jijamata Mahavidyalaya Buldana-443001, M.S., India

species in single step. This allow for quick approach to variant set of compounds.¹⁰ More transformations being carried out in a single step results in less waste product (i.e. solvent) and purification time.¹¹ More economical protocol is resulted upon optimization of these factors.¹²

Many factors are responsible for successful journey of a multicomponent reactions; that mainly includes the appropriate starting material, temperature conditions, solvents, catalytic conditions etc.¹³ Out of these, solvents plays important role throughout the chemical transformations of initial components.¹⁴ Obviously the use of green solvents highlights the challenges on various occasion, particularly with the toxicity and environment persistence.¹⁵ In response to these challenge, green solvents being designed for low toxicity and low biodegradability. However, any process solvent should be evaluated in terms of overall environmental impact of process.¹⁶ It is quite eventual that if the use of a more hazardous solvents gave significant improvement to the total environmental impact of the overall process than a less hazardous alternative, then a greener choice is former.¹⁷ The thermodynamic and kinetics of reaction carried out in green solvents are different from those in conventional molecular solvent, then the chemistry is different and unpredictable.¹⁸ That means green solvents have many characteristic fascinating properties which make them attract fundamental interest to many chemist and thus forms the cause for their successful use in synthesis and preparation of material, catalyst, fuel cell and electrodeposition of metal.^{19,20} Following points underlines the general characteristics of green solvents;²¹⁻²⁴ 1)Ability to dissolve a wide range of inorganic and organic compounds which is important for dissolving district combination of reagents into same phase. 2) Low or negligible vapour pressure and nonflammable. The non-flammable nature of solvents play vital role in exothermic reaction.3) Lower melting point, stability with respect to air and water. This relates with the scope of electrochemical reactions.4) High electrochemical stability and ion conductivity, it permit study of electrochemical processes that are previously beyond solvents limits and can be used instead of traditional solvent-based electrolytes.5) Thermal stability and wide liquid range .These properties of green solvents allows them to wider temperature range and tremendous kinetic control of chemical or electrochemical processes than that attained by traditional solvents. The separation techniques such as extraction, precipitation or crystallization are temperature dependent. Hence the said characteristic possesses importance in these regards too.

The use of green solvents for the synthesis of industrially important and biologically active molecules seems to be an important tool for elevating the status of synthetic organic chemistry. One of the most important chemical species in the list of novel hetero compounds is β -acetamido ketones. The novelty of this compounds reflects through their biological and pharmaceutical properties.^{25,26} β -acetamido ketones serves as an important starting material in the preparation of antibiotic drug such as nikkomycin or neopolyoxines.^{27,28} The ideal route for the synthesis of this class of compounds is Dakin-West reaction,²⁹ in which the condensation of α amino acid with acetic anhydride in presence of base provides the α -acetamido ketones via an azalactone intermediate is explained.³⁰ From the review of literature it reveals that the synthetic evaluation of β -acetamido ketones under green condition, especially by using green solvents is still lacking.

Therefore, it was thought of interest for our research group to carry out an efficient multicomponent synthesis of β -acetamido ketones by using water, methanol, ethanol, perchloroethylene, xylene, toluene, and 1, 1, 1 trichloroethane as green solvents.

II. EXPERIMENTAL

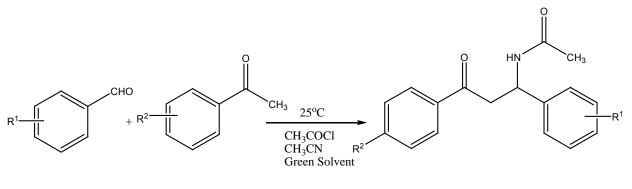
a) General

All commercially available chemicals and reagents were purchased from Aldrich and used without further purification. The melting points of all the synthesized compounds were recorded in precision digital melting point apparatus, Model MP-D and are uncorrected.

The IR spectra of the synthesized compounds were recorded on Nicolet Instruments Corporation, USA make MAGNA 550 spectrometer. The PMR spectra were recorded on Varian, USA make Mercury plus-300 MHz NMR spectrometer. The GC-MS analysis of synthesized compounds was performed on Hewlett Packard make GCD-1800A El source analyzer at Sophisticated Analytical Instrument Facility (SAIF), IIT Bombay, Powai, Mumbai, India.

b) Typical Experimental Procedure For The Preparation of β-acetamido ketones

In typical synthesis of β -acetamido ketones, mixture of aromatic aldehyde (10 mmol), enolizable ketone (10 mmol), acetyl chloride (10 mmol) and acetonitrile (10 mmol) was well stirred (Scheme : 1) in presence of green solvents at 25° C for the appropriate time (as mentioned in Table-2). The progress of reaction was monitored by TLC. After completion of reaction, the reaction mixture was extracted with ethyl acetate. Purification of product was carried out on silica gel before evaporation of solvent.



 R^1 =H,Cl,Me,OH,NO₂,OCH₃,OCOCH₃, R^2 =H,Me,Cl,4-NO₂,3-OMe,4-Cl,4-Br

Scheme 1 : Synthesis of β-acetamido ketones

III. RESULTS AND DISCUSSION

In order to explore our interest for the application of Green Solvents in organic synthesis, we herein present a simple and efficient one-pot synthesis of β -acetamido ketones from enolizable ketones, aromatic aldehydes, acetonitrile and acetyl chloride in presence of green solvents viz. water, methanol, ethanol, perchloroethylene, xylene, and 1,1,1 trichloroethane at room temperature (Scheme: 1). The present protocol provide a variety of β - acetamido

ketones which are obtained in good to excellent yields.(%)

In our initial endeavor, the reaction was studied with different green solvents and the best salvation activity of green solvents was optimized to room temperature and any excess of the solvent did not show further increase in terms of conversion and yield. According to this procedure, the reaction proceeded smoothly at room temperature to afford the corresponding β -acetamido ketones in good yields (Table: 2)

No.	Compounds	Name of compounds	M.P.(⁰C)
1	a	β -Acetamido- β -(phenyl) propiophenone	100-102
2	b	β -Acetamido- β -(4-methylphenyl) propiophenone	110-112
3	с	β -Acetamido- β -(3-nitrophenyl) propiophenone	114-116
4	d	β-Acetamido-β-(4-nitrophenyl) propiophenone	145-147
5	e	β-Acetamido-β-(4-chlorophenyl) propiophenone	142-144
6	f	β-Acetamido-β-(phenyl) - 4-chloropropiophenone	110-112
7	g	β-Acetamido-β-(4-chlorophenyl)-4-chloropropiophenone	138-140
8	h	β-Acetamido-β-(4-nitrophenyl)-4-chloropropiophenone	120-122
9	i	β-Acetamido-β-(phenyl)-4-methylpropiophenone	115-117
10	j	β-Acetamido-β-(Acetoxyphenyl) -propiophenone	117-119
11	k	β -Acetamido- β -(3-methoxy, 4-acetoxy-phenyl)	90-92
		propiophenone	
12	1	β -Acetamido- β -(2-methoxy)-4-nitro propiophenone	145-146
13	m	β -Acetamido- β -(2-chloro)-3-methoxy propiophenone	102-104
14	n	β -Acetamido- β -(2-chloro)-4-chloro propiophenone	167-169
15	0	β -Acetamido- β -(3-chloro)-4-nitro propiophenone	171-172
16	р	β-Acetamido-β-(2-chloro)-4-bromo propiophenone	191-192

Table No.1: List of β - acetamido ketone compounds synthesized by four component *reaction.

*Reaction conditions: aromatic aldehyde=10mmol, enolizable ketone=10mmol, acetyl chloride =10mmol and acetonitrile=10mmol, green solvent (5ml), temp. = 25°C, All compounds are well characterized by spectroscopic techniques such as IR, NMR, GC-MS.

	– wa	ıter	Metl	nanol	Eth	anol		,1,1 proethane	Perchlo	roethylene	Xy	lene
*	Yield (%)	Time (h)	Yield (%)	Time (h)	Yield (%)	Time (h)	Yield (%)	Time (h)	Yield (%)	Time (h)	Yield (%)	Time (h)
a	62	3	86	4	78	5	85	5.5	75	5	60	6
b	65	3.5	74	2.5	75	2.5	81	3	85	6	55	5.5
С	70	4	85	3	84	3.5	80	4	71	7	80	4
d	72	4.5	65	4	86	2.5	87	2.5	95	7.5	70	5
e	60	2.5	95	3.5	80	3	75	3	86	5.2	65	5
f	55	2.5	84	5	70	4	90	4	73	4.5	75	4
g	50	4	75	4	90	3	85	3.5	78	3	65	3
h	65	2.5	78	2.5	95	5	76	4	70	5	74	2.5
i	70	5	80	3	82	6	68	3	80	4	80	3
j	69	3	84	4.5	65	3.5	84	5	90	6	65	4
k	66	8	58	9	77	6	85	10	74	5.5	68	9.5
1	85	6	94	6.5	90	10	65	8	75	7	60	5
m	90	7	80	8	72	12	71	5	68	6.5	90	6.5
n	87	7.5	80	6	75	8	77	8	65	4	90	7
0	68	4	75	6	84	5	90	6	75	8	80	4.5
р	71	6.5	78	5	80	6	70	7.5	94	10	85	9

Table No.2: *Synthetic evaluation of	β-acetamido ketones
--------------------------------------	---------------------

*Reaction conditions: aromatic aldehyde=10mmol, enolizable ketone=10mmol, acetyl chloride =10mmol and acetonitrile=10mmol, green solvent (5 ml), temp.=25oC,All compounds are well characterized by spectroscopic techniques such as IR,NMR,GC-MS.

The representative data of few compounds:

 β-acetamido-β-(2-methoxy)-4-nitro propiophenone (Table-2, Entry I):

1HNMR(CDCl₃, 300MHz): δ^2 (s, 3H), 3.55 (dd, J = 6.9 and 17.5 Hz, 1H), 3.6 (dd, J = 6.5 and 17.5 Hz, 1H), 3.9(s, 3H), 5.7 (dd, J = 6.9 and 16 Hz, 1H), 6.7 (d, J = 6.9 Hz, 1H), 6.9 (m, 2H), 8.1 (m, 3H), 8.3 (m, 3H); IR (KBr, cm-1)3260, 1684, 1637, 1545, 1510, 1337, 1234, 837, 742; MS(m/z,%) 344 (M+2+, 1.87), 342 (M+, 10.65), 299 (100), 150(85), 107 (25), 77 (17.8), 43 (27.6, CH₃-CO⁺).

2) β -acetamido- β -(2-chloro)-3-methoxy propiophenone (Table-2,Entry m):

1HNMR(CDCl₃, 300MHz): δ 2 (s, 3H), 3.45 (dd, J =17 and 5.7 Hz, 1H), 3.77 (dd, J = 17 and 6 Hz, 1H), 3.84 (s,3H), 5.82 (dd, J = 15 and 6 Hz, 1H), 6.93 (dbr, J = 6.7 Hz,1H), 6.9-7.5 (m, 8H). IR (KBr, cm-1) 3265, 1681, 1643,1547, 1284, 1002, 747; MS (m/z, %) 332 (M+, 3.75), 296 (83), 135 (100), 107 (49), 77 (94), 43 (73, CH₃-CO⁺).

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IV. CONCLUSIONS

In conclusion, we have reported an efficient procedure for the synthesis of β -acetamido ketones using green solvents. The major advantage of this method is that the ease of work-up, i.e. the products can be isolated without column chromatography. This method also offers some other merits such as clean synthesis, high yields of products, shorter reaction times and use of various substrates, which make it useful and attractive strategy for the synthesis of β -acetamido ketones.

ACKNOWLEDGEMENT

We are thankful to Head, SGB Amravati University, Amravati-444602, M.S., India and Sophisticated Analytical Instrument Facility(SAIF), Indian Institute of Technology, Bombay(M.S.), India, for availing the spectral data.

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GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH CHEMISTRY Volume 12 Issue 1 Version 1.0 January 2012 Type : Double Blind Peer Reviewed International Research Journal Publisher: Global Journals Inc. (USA) Online ISSN: 2249-4626 & Print ISSN: 0975-5896

Application Of A New Ph-Metric Method To The Kinetic Study Of Copolymerization Of Polysaccharides Fucan N1 With PMMA In Presence Of Cerium Ce⁺⁴

By El-Bahri Sakri

University of ANNABA, Algeria

Abstract - The copolymerization of a Poly-Acrylic PMMA with polysaccharide, Fucan N1 and Dextran T70,in presence of a ceric salt used as initiator in acidic medium ,was carried out under the following conditions : Fucan N1=0,5 g ; $[CAN] = 3,6.10^{-3}M$, $[HNO_3] = 0,2M$; temperature =40°C with a relative ratio between the initiator and the monomer , initiator/monomer =1/10. Besides a pH study of the reaction medium , an infrared spectroscopy (IR) proved the appropriatness of these best conditions of synthesis , and this by showing the presence of a characteristic peak of the carbonyl grouping situated at 1733cm⁻¹ for the copolymer Fucan PMMA in respect to the individual PMMA spectra and Fucan N1. In addition , a ¹³C NMR study has been conducted on the copolymer. A viscosimetry study of two Fucan fractions was performed in aqueous medium (H₂0), and also of the obtained copolymer in DMSO. An outcome of this work allows for us the suggestion of a plausible reaction mechanism , of which the square –concentration of both the initiator and the polysaccharide .

Keywords : poly-acrylic, copolymerization, polysaccha-ride with ceric initiator.

GJRE Classification : FOR Code: 030305

APPLICATION OF A NEW PH-METRIC METHOD TO THE KINETIC STUDY OF COPOLYMERIZATION OF POLYSACCHARIDES FUCAN NI WITH PMMA IN PRESENCE OF CERIUM CE+4

Strictly as per the compliance and regulations of:



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Application Of A New Ph-Metric Method To The Kinetic Study Of Copolymerization Of Polysaccharides Fucan N1 With PMMA In Presence Of Cerium Ce⁺⁴

El-Bahri Sakri

Abstract - The copolymerization of a Poly-Acrylic PMMA with polysaccharide, Fucan N1 and Dextran T70, in presence of a ceric salt used as initiator in acidic medium was carried out under the following conditions : Fucan N1=0,5 g; $[CAN] = 3.6.10^{-3}M$, $[HNO_3] = 0.2M$; temperature = 40°C with a relative ratio between the initiator and the monomer, initiator/monomer =1/10. Besides a pH study of the reaction medium , an infrared spectroscopy (IR) proved the appropriatness of these best conditions of synthesis , and this by showing the presence of a characteristic peak of the carbonyl grouping situated at 1733cm⁻¹ for the copolymer Fucan PMMA in respect to the individual PMMA spectra and Fucan N1. In addition, a ¹³C NMR study has been conducted on the copolymer. A viscosimetry study of two Fucan fractions was performed in aqueous medium (H₂0), and also of the obtained copolymer in DMSO. An outcome of this work allows for us the suggestion of a plausible reaction mechanism , of which the copolymerization rate -Rp- is first order dependant to the monomer concentration, and to the square concentration of both the initiator and the polysaccharide .

Keywords : poly-acrylic, copolymerization, polysaccharide with ceric initiator. I. INTRODUCTION

he essential aim of this work is to apply the pHmetric measuring method to the study of the PMMA copolymerization with polysaccharides Fucan N1 and Dextran T70 (Fucan N1 is a sulfated polysaccharide extracted from a brown seaweed of the Ascopohyllum nodosum kind), in presence of ceric ions ce4+ in nitric acidic medium pH=1, at a temperature 4OC° during 40mn , under argon atmosphere[1-5] (Chowdhury and Pal, 1999; Dalton et al., 2002; Masci et al., 2004; Fuoss and Cathers, 1949; Costa and Vasconcelos, 2002), with a relative ratio between the initiator and the monomer <u>initiator</u> = $\frac{1}{10}$

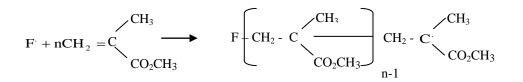
monomer = 10

The reaction is conducted in suspension ,and initiated by the ions ce^{4+} (Hexanetratace rate of ammonium $(NH_4)_2$ $[Ce(NO_3)_6]$ "Acros" leading first to the formation of a white- milky complex that disappears immediately, giving a radical (F) of Fucan to a proton (H⁺) and an ion Ce³⁺, as it is shown in the following reaction equation :

Initiation :

 $F - H + Ce^{4+} \rightarrow [complex] \rightarrow F^{\cdot} + Ce^{3+} + H^{+}$

Propagation :



The kinetic study of this copolymerization , of which the polymerization rate measure is performed by pH metric measuring method -that we had put in evidence - and with comparison to the method of extraction by soxhelt with acetone.

II. EXPERIMENTAL WORK

a) Products

Dextran of different molecular weights (MW= 10, 40, 70, 80.7, and 264 kg/mol) were purchased from

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Author : Department of chemistry, Faculty of Sciences, University of ANNABA, ALGERIA. E-mail : sakribahri@yahoo.fr

Sigma for molecular weight assessment. Dextran (70 kg/mol) was also used for synthesis. It was dried in a vacuum oven at 60°C for 24h. Methyl methacrylate monomers were obtained from Acros France and were purified by washing with 5% NaOH and 20% NaCl, followed by distilled water. Ammonium cerium (IV) nitrate (Acros France) was dried at 80°C under vacuum for 24h. Solvents were of the highest commercially available purity.

Fucan N1 and Fucan BBP-2, having a mass of 95500g/mol and 46600g /mol respectively, are two fractions of Fucan obtained by HPLC chromatography on a S 5300 HR gel after an acidic extraction followed by an acidic hydrolysis[6], (see Figure 1).

The Dextran is , like the Fucan, soluble in water , whereas its copolymer with PMMA is soluble in the water /THF (20/ 80 v/v) mixture and in the dimethylsulfoxide (DMSO).

The polymerization of the methyl methacrylate « MMA »with Fucan N1 and Dextran T-70 depends closely on the concentration of the initiator [7-8] of the monomer (MMA) and the concentration of the used polysaccharide.

This polymerization is performed by cycle – opening forming active radicals F or D that are likely to be bound by covalent links to the methyl polymethacrylate (PMMA) forming Fucan copolymer(PMMA) and Dextran (PMMA).

This copolymerization is conducted in a highly acidic medium to avoid a possible formation of the ceric hydroxide ,which can take place at a medium in which pH=4 to 5. In such a medium , the IR spectrum shows no anomaly .

The kinetic polymerization is performed by applying the PH- Metric measuring method ,as an experimental technique , we know that the variation of the PH in the medium is linked to the initiator concentration at instant "t", with the equation :

$$[M]_{t} = [M]_{0} \left(1 - \frac{\Delta C_{t}^{H}}{\Delta C_{\infty}^{H}}\right)$$
(1)

Where: ΔC_t^H , et ΔC_{∞}^H - variation of the hydrogen concentration during the synthesis .

$$\Delta C_t^H = 10^{-pH_t} - 10^{-pH_0}$$
$$\Delta C_t^H = 10^{-pH_{\omega}} - 10^{-pH_0}$$

So we can write the equation (1) as follows :

$$[M]_{t} = [M]_{0} \left(1 - \frac{10^{-pH_{t}} - 10^{-pH_{0}}}{10^{-pH_{\infty}} - 10^{-pH_{0}}} \right).$$
(2)

With $pH_{0,p}PH_t$ and pH_{∞} are respectively the variation of the pH at the instant "t=0", at time t (we take t=30mn) and the instant when the whole monomer will

be converted into copolymer ($pH_{\infty} = pH_{cons \tan t}$).

The equation (2) permits to determine directly the polymerization rate –Vp- ; monitoring the variation of the monomer concentration in function of pH, and time . We have also determined the polymerization rate by applying the extraction by soxhlet with the acetone method . We determined the percentage (P_g %) of the PMMA grafting , the grafting rate (Vg) of the copolymerization , polymerization , the homo – polymerization (V_h), and the total rate (V_p) of the polymerization that are calculated from the weight of the grafted poly-acrylic of the obtained products [10].

$$P_g \% = \frac{grafted \ weight \ of \ PMMA \times 100}{weight \ of \ polysaccharide}$$
(3)

$$V_{g} = \frac{grafted \ weight \ of \ PMMA \times 1000}{M\overline{w} \ de \ MMA \times reaction \ time(s) \times volume \ (ml) \ of \ reaction}$$
(4)

$$V_{h} = \frac{weight of homo - PMMA \times 1000}{M\overline{w} de MMA \times reaction time(s) \times volume (ml) of reaction}$$
(5)

The total rate of the polymerization is :

$$V_p = V_g + V_h \tag{6}$$

We have determined the polymerization rate-V_P- by applying two methods independent the one from the other (equations 2 and 6) (table III) , for a comparison purpose .

b) Synthesis and Reaction of the copolymerization

In a (250 ml) reactor equipped with three flasks , we take a polysaccharide mass of 0,5 to 1g (Fucan N1 or Dextran)dissolved in HNO₃ at 0,2M. after 10minutes of agitation under an atmosphere of Argon (or N₂) at a temperature of 40 \pm 1°C , we add at the same time 3,6.10⁻³ M/L of cerium and 0,5M of MMA (of which the relative ratio $\frac{initiator}{Monomer} = \frac{1}{10}$), The time variation of the

pH is measured at a sampling interval of 5mn. The reaction is considered finished when the pH does not change any more, and this is the case after 30 minutes of reaction ($pH_{\infty} = pH_{const}$).

The obtained product is poured into 500ml of methanol with the PH adjusted to a volume of 8, and NaOH at 10M. After that we concentrate the solution to a volume of 20/30ml approximately. We decant the solution into a spectra-membrane of a diameter of $\phi = 20,4mm$ to be cleaned /washed in EDTA solution at 0,05 M during 72hours , under permanent agitation . Then, the solution is put under lyophilization , and later on in a vacuum dryer till a constant weight .

First of all, we have monitored pH evolution in time of the reaction medium of the copolymerization. This pH variation is generally not higher than the unity ,as it is shown on Figure (2) bellow.

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c) Extraction of Homo-polymer of PMMA

We weight exactly 2,00gr of each raw productmentioned above – that was extracted with the acetone by soxhlet during 24 h, to eliminate the homo-polymerpoly (Methyl Methacrylate). The pure copolymer is dried at 50°C till a constant weight.

III. CHARACTERIZATION

a) Preparation OF Three- Dimensional Structures

We prepared discs or films by using dried homopolymer PMMA (15 mg) solubilized in THF. Copolymer DM was dissolved in 1 ml of THF/H₂O (80/20) that was treated in an ultrasonic bath for 1 h . Dextran gave any 3D structures. To obtain discs, solutions were poured in Petri dishes for 24 h at room temperature in a satured atmosphere of THF and in the presence of CaCl₂ to absorb water. Thin films were stripped from the mold and were dried in an oven at 30°C. A morphological analysis of the cross section of films was carried out by the of a Leica S-440scanning electron microscope(SEM). All 3D structures were extensively washed with before any biological assays.

b) NMR Analysis

 13 C NMR spectra of dextran, PMMA and copolymer DM were recorded by the use of a Varian Gemini 200 Mhz spectrometer in deutered dimethyl sulfoxide-d₆ at ambient temperature. Tetramethylsilane (TMS) was used as an internal standard. Before use, all products were lyophilized twice with deuterium oxide (D₂O).

c) Copolymers Analysis by Infrared Spectroscopy

This technique allows us to identify some chemical groupings that may be present in the polymers and the copolymers . Tablets of 150mg of potassium bromide (KBr), with infrared quality(Fluka). The sample is mixed in the KBr, ground and then vacuum dried at 45°C during 6hours , pressed under 10 tons for 2minutes , and then stored at a 45°C in a humidity- free environment. These tablets are analyzed by means of a Fourier transform based infrared spectrophotometer (Perklin Elmer ,1600) .Every spectrum is taken to be an average of the cumulus of 16 increments, in order to decrease the effect of background noise. Figure 3 shows the spectra of MMA, and Dextran taken individually, in addition to that of the synthesized Dextran-PMMA copolymer .Curve (A) presents many strips characteristic of the PMMA : one at about 2953cm⁻¹ which is assigned to the (CH₂) group, another strip is situated at 1732cm⁻¹ which represents the carbonyl ($\rangle c = 0$) group and a third band is located at 1380cm⁻¹ assigned to the(CH₃) Methyl group .Curve (B) presents strips that are specific for Dextran T70 : the presence of the radical (OH) is attested by the absorption band that appears at about 3400 cm⁻¹ , the strip at 2930cm⁻¹ is assigned to the methylene group

(CH₂), the strip arround1650corresponds to the grouping (OH) of the Dextran T70.Curve (C) illustrates spectrum of the product obtained the by copolymerization of the Dextran and the MMA monomer by Cerium (Ce⁴⁺). This spectrum presents strips that are common to both the Dextran and PMMA . We can notice an important intensity at 1733Cm⁻¹ that corresponds to the carbonyl grouping ($\rangle c = 0$). Figure 4 shows that the individual Fucan N1 spectrum in curve (A) is identical to curve (B)with a concentration o f cerium $|Ce^{4+}| = 1,8.10^{-5} M/L$. Yet, when we increase the concentration of this latter 200 times, i.e. at $\left[Ce^{^{4+}}\right]=3{,}6{.}10^{^{-3}}\,M\,/\,L\quad\text{,by}\quad\text{keeping}$ the same concentration of monomer and polysaccharide ,we notice the formation of a copolymer Fucan PMMA characterized by a peak located at 1725cm⁻¹ for PMMA with respect to the spectrum of Fucan N1alone, as shown on curve (C).

d) Viscosity Measurements

In order to determine the molar mass of the different obtained products , we have measured the viscosity of Fucan N1 , BBP-2 solutions as well as the viscosity of copolymer solutions for different cerium (Ce⁴⁺) concentrations. In this technique, we use a well adapted viscometer (the Ubbelohde Viscometer) with a capillary diameter of 0,7mm, was used for two different polysaccharides ; Fucan N1 and Fucan BBP-2 having a mass 95500 g/mol and 46600g/mol respectively We determine $\left(\frac{ln\eta_2}{C}\right) = \left[\frac{ln(t/t_0)}{C}\right]$ and the specific viscosity $\frac{\eta_{sp}}{C} = (t-t_0)/t_0C$ for a set of an increasing concentration in the percentage of Fucan N1 and BBP-2 dissolved in water , as follows (0% , 0, 45 %, 0,65%, 0, 75% , 1,0% , 1,25% , 1,45% , 1,65%, and 2 %).

On the same graph $(\frac{\ln \eta_r}{C})$, we have simultaneously

plotted the specific viscosity $(\frac{\eta_{sp}}{C})$ in function of polysaccharide concentration. The intrinsic viscosity $[\eta]$ is obtained by extrapolation and intersections of these two curves at a zero-point concentration .On the other hand, this intrinsic viscosity is related to the molar mass through the formula of Mark Houwkin: $[\eta] = K.M^a$, where a and K are constants.

As for the two fractions of Fucan N1 and BBP-2 with known mass, the values of the constants were deduced from measures of the intrinsic viscosity $[\eta]$ at a zero-point concentration. For example, as concerns the first fraction $[\eta_1]=0.252$ and $[\eta_2]=0.086$, we find Fucan values as follows :

$$\begin{vmatrix} a = 1,49 \\ K = 8,8.10^{-9} \, dl \, / \, g \end{vmatrix}$$

And for the Dextran T70 (with a mass=73 000g/mol), in water and in DMSO, we have found the following values:

a = 0,50 $K = 98,8.10^{-5} dl \neq g$

The difference in values of 'a' for the Dextran T70 and Fucan , is present only in aqueous solutions , the Dextran is manifested therefore , more flexible than the Fucan.

e) Viscosity and mass measurements of the obtained copolymers

The measurement of the molar mass by applying the viscometric method is performed through measuring the intrinsic viscosity by extrapolation of the two curves at $[ln \eta_2]/C$ and $\frac{\eta_{sp}}{C}$ at a zero -point concentration. This is why we have synthesized tow Fucan PMMA copolymers ; one with no monomer ; the other with the presence of 0,4% of monomer MMA, keeping the same concentration values in the initiator and the polysaccharide (0,5 of Fucan), soluble in the mixture water/THF (20/80 v/v) at T° = 40°C.

We found the intrinsic viscosity equal to 0,16 dl/g for the first copolymer, but equal to 0,244 dl/g, for the second copolymer. The viscometric mass Mv corresponding to the viscosity could be formulated through the following equation:

$$\ln[\eta] = \ln\left[8, 8.10^{-9}\right] + 1,49\ln\bar{M}$$
 (7)

Where $[\eta] = 0,244;$ $\overline{M} = 98900 g / mol$

 $[\eta] = 0.16;$ $\overline{M} = 64800g / mol$

We notice that the increase of the viscosimetric mass is due to the increase of PMMA formed in shapes of grafted connections on the polysaccharide , on the one hand , and this prove the effective formation of a copolymer between the Fucan and PMMA for Dextran T70 , on the other hand. We can use the following formula:

$$\ln[\eta] = \ln\left[98, 8.10^{-5}\right] + 0,50\ln\bar{M}$$
 (8)

By the same manner , knowing $[\eta]$ we can deduce the

molar mass \overline{M} .

f) Determination of the obtained copolymers by HPLC in function of initiator concentration [CAN] ^½

 $\overline{M}_{\rm v}$ determination of the obtained copolymers by HPLC chromatography on a S 5300 HR gel , shows that those ones decrease as the initiator concentration increases ,i.e. :

For $[CAN]^{1/2} = 3.10^{-2} M / L$ we have $\overline{M} = 1,28$. $10^5 g / mol$ And for $[CAN]^{1/2} = 6.10^{-2} M / L \overline{M} = 0,59.10^5 g / mol$ We can interpret these results on Figure 5.

As for the case of Dextran, the Fucan mass decreases because of an acid hydrolysis of the macromolecular chains during the different stages of synthesis. we can notice clearly that this mass variation could be interpreted in the following formula:

$$\bar{M} = \frac{3,74.10^3}{\left[Ce^{+4}\right]^{1/2}} \tag{9}$$

 $[CAN]^{1/2} .10^2 mol/l : 0,9 ; 3 ; 3,46 ; 4,59 ; 6,00$

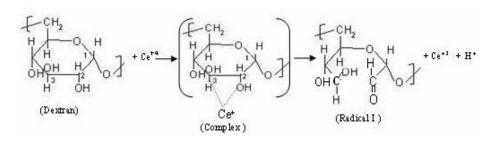
 \overline{M} : g / mol : 4,0.10⁵ ; 1,28 .10⁵ ; 1,047.10⁵ ; 0,87.10⁵ ; 0,59.10⁵

IV. RESULTS AND DISCUSSION

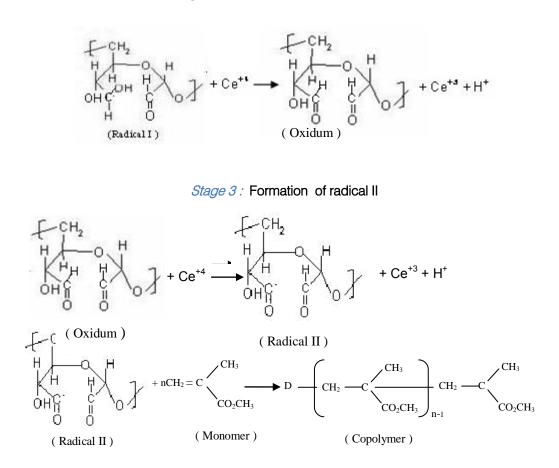
This research consists of applying the pH-metric measuring method in the kinetic study the MMA polymerization of the methacrylate methyl, with the polysaccharides Fucan N1 and Dextran T70 , in presence of ceric ions (Ce^{4+}) in the best conditions .We must take the quantity of the initiator and the monomer in a reactor we have found equal to 1/10.

The infrared analysis (IR)of the copolymers obtained after radical synthesis , shows that the polymerization depends on the nature of each polysaccharide , and on the concentration of the cerium (Ce^{4+}) , and the monomer used ; the reaction of the polysaccharide / poly acrylic synthesis is performed through several stages , as depicted on the following graph [9]:

Stage 1: Formation of radical I



Stage 2: Formation of the Oxidum



The radical II is chained to the monomer and engendering copolymers. The first stage consists of forming a complex between the polysaccharide and the cerium (Ce^{4+}) . This complication is performed between (Ce^{4+}) and hydroxide groups in position the cerium 2and 3 of the Polysaccharide. After a laps of time, it is decomposed giving a Radical I, ion Ce³⁺ and a proton H⁺. The second stage, however, consists of forming an oxydium from a radical I with the cerium, making the appearance of aldhydic groups in position 2 and 3 of the polysaccharide, an ion Ce4+ and a proton H+. As concerns the third stage, it consists of forming a radical II, which is Dextran radical (D or F) responsible for the propagation with the monomer $(D + M_n \rightarrow DM_n)$ this radical (D^{\cdot}) is generated by the reaction between Oxidium and Cerium (Ce⁴⁺).

The termination is achieved by classical termination .

$$DM^{+} + DM^{-} \rightarrow Copolymer$$

Or : $FM^{+} + FM^{-} \rightarrow Copolymer$

The analysis of ¹³C NMR spectrum (Fig. 6.) suggests a chemical structure of Dextran-PMMA

polymer as indicated in [12].

Under the light of the obtained results and the discussion we have led, we may establish that our polymerization follows a reactional mechanism a little complex; the stages of which are governed by the following reaction equation:

Initiation:

$$F - H + Ce^{4+} \xleftarrow{K} [Complex] \xrightarrow{k_0} F^{\cdot} + Ce^{3+} + H^{\cdot}$$
(10)

$$F^{\cdot} + M \xrightarrow{k_0} FM \tag{11}$$

$$M + Ce^{4+} \xrightarrow{k_1} M^+ + Ce^{+3} + H^+$$
(12)

$$F^{\cdot} + Ce^{\mathbf{4}+} \xrightarrow{k_2} F - OX + Ce^{\mathbf{3}+} + H^+$$
(13)

$$F - OX + Ce^{\mathbf{4}+} \xrightarrow{k_3} F^{\cdot} + Ce^{\mathbf{3}+} + H^+$$
(14)

Propagation :

$$FM^{+} + M_{n} \xrightarrow{k_{p}} FM_{n+1}$$
(15)

$$M^{\cdot} + M_n \xrightarrow{k_p} M_{n+1}^{\cdot}$$
(16)

Termination :

Ì

$$FM_{n}^{\cdot} + FM_{m}^{\cdot} \xrightarrow{k_{t}} FM_{n+m}F \tag{17}$$

$$FM^{\cdot} + M^{\cdot} \xrightarrow{\kappa_{l_1}} FM_{n+1} \tag{18}$$

$$M_{n}^{\cdot} + M_{m}^{\cdot} \xrightarrow{k_{t_{2}}} M_{n+m}$$
(19)

To put in evidence this polymerization mechanism ,we should suppose that the states between the following different initiating species ,are quasi-stationary . That is to say:

$$\frac{d[F^{\,\cdot}]}{dt} = K \, k_0[F] [Ce^{4+}] + k_3[Ce] [F - OX] - k_a [F^{\,\cdot}] [M] - k_2 [F^{\,\cdot}] [Ce] = 0$$
(20)

$$\frac{d[FM^{\cdot}]}{dt} = k_a [F^{\cdot}][M] - k_k [FM^{\cdot}]^2 - k_{t_1} [FM^{\cdot}][M^{\cdot}] = 0$$
(21)

$$\frac{d[\underline{M}^{\,\cdot\,}]}{dt} = k_1 [Ce][\underline{M}] - k_{t_1} [FM^{\,\cdot\,}][\underline{M}^{\,\cdot\,}] - k_{t_2} [\underline{M}^{\,\cdot\,}]^2 = 0$$
(22)

$$\frac{d[F - OX]}{dt} = k_2 [F \cdot][Ce^{4+}] - k_3 [Ce^{4+}][F - OX] = 0$$
(23)

By summing together the equations (20to23) and ignoring the equation (22) which is less likely to take place; because we did not notice any considerable attack by the cerium (Ce⁴⁺) on the monomer. By assuming that the termination constants are equal to the global $k_t (k_t = k_{t_1} = k_{t_2})$ [9], we obtain that:

$$Kk_{0}[F]\left[Ce^{4+}\right] - k_{t}\left[FM^{\cdot}\right]^{2} - 2k_{t}\left[FM^{\cdot}\right]\left[M\right] - k_{t}\left[M^{\cdot}\right]^{2} = 0$$
$$Kk_{0}[F]\left[Ce^{4+}\right] = k_{t}\left(\left[FM^{\cdot}\right] + \left[M^{\cdot}\right]\right)^{2}$$

We deduce:

$$\left[FM^{\cdot}\right] + \left[M^{\cdot}\right] = \left(Kk_0[F]\left[Ce^{4+}\right]/k_t\right)^{1/2} \quad (25)$$

The polymerization rate Rp of the Fucan N1 or Dextran in presence of a ceric initiator , is expressed in this formula :

$$R_{p} = k_{p} \left[FM^{\cdot} \right] \left[M \right] + k_{p} \left[M \right] \left[M \right] = k_{p} \left(\left[FM^{\cdot} \right] + \left[M^{\cdot} \right] \right) \left[M \right]$$
(26)

By substituting the expression of eq.(25) into eq.(26) , we obtain :

$$R_{p} = k_{p} \left(\frac{Kk_{0}}{k_{t}}\right)^{1/2} \cdot [F]^{1/2} \left[Ce^{4+}\right]^{1/2} [M] \quad (27)$$

The expression of the polymerization rate Rp of the Fucan N1 and Dextran T70 with the MMA in presence of a ceric salt used as initiator , in acidic medium a simple ratio between Rp and the order equal to the concentration unity of the monomer MMA , and to the square –root of both the polysaccharide and initiator (Figures 7 to 10).

And also, the speed of polymerization is :

$$R_{h} = R_{p}/2 + K [Ce^{+4}]_{max}$$
 (28)

The grafting speed is expressed as:

$$R_g = R_p/2 - K [Ce^{+4}]_{max}$$
 (29)

Consequently, the rate of grafting is given by :

$$PG\% = (A R_{P}^{2} + B R_{P} + C) . 100$$
(30)

Where A, B ,C and K are constants which can be determined ultimately.

We also know that the speed of polymerization 'R_p' is proportional to the square-root of initiator concentration $R_P = K[Ce^+4]^{1/2}$, and the same relationship is found for the quantities R_h , R_g and PG.

The method applied in measuring the polymerization rate (Rp) is the PH-metric measuring method, compared to the extraction by soxhlet with the acetone (method of " Le Poutre and Hui [10] (see Table III).

V. RELIABILITY CONTROL OF THE PH-METRIC METHOD

In order to control the reliability of the PH-metric method, we compared it to a more exact and precise method ; which is the "extraction by soxhlet with the acetone method. By comparing these two methods, we can see that same values of PG, V_g, V_h and the universal constants A ,B ,C and K are exactly found by both methods. The variation of PG reaches the same maximum for a maximal speed of R_p =3,39 .10⁻⁵ mol.1⁻¹.s⁻¹ and a initiator concentration [CAN] =1,197. 10⁻³ M for both methods . The obtained results are given in the following table (see Table III). We notice that the pH-metric method is in good concordance with the extraction by soxhlet with the acetone method, at strong concentration values of the initiator.

 $R_p^{(a)}$, R^(a), R^(a),

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 $M_{\rm n}=(164,4)_{\rm n}g$ / mol For the soluble starch; 73000g/ mol for the Dextran T70 ,and finally 95500g/ mol for the Fucan N1 .

VI. CONCLUSION

We can summarize the obtained results in the following points :

Polymerization between polysaccharides and poly-acrylics is generally achieved through opening the polysaccharide cycle. This kinetic polymerization is considered to be a complex one . The pH-metric method used to determine Rp is found to be very precise and with great concordance with the extraction by the acetone method. The infrared spectroscopy shows that the copolymer can't be formed if the initiator concentration is less than $[CAN] = 1.8 \cdot 10^{-5} M / l$, but when this latter is increased to 200 times ,we notice the formation a copolymer characterized by a peak situated at 1725cm⁻¹ for PMMA on the polysaccharide spectrum alone, with an |MAM| = 0.4%. The viscometry shows the effective formation of a copolymer between the polysaccharide and the PMMA, due to the intrinsic viscosity increase of 0,16 dl/g to 0,244dl/g in absence and presence of 0,4 % of monomer . The polymerization rate Rp of polysaccharide / poly-acrylic depends on a kinetic complex, first order, equal to the concentration of the monomer and , and to the square-root of the initiator and polysaccharide.

The grafting rate of PMMA (PG%) on the polysaccharide increases with the increase of (CAN) concentration , it reaches a maximum concentration equal to : [CAN] =1,197 . 10^{-3} Mol/I, and realizes 196,.60% (this maximum value is found to be equal to 260% at 0.5. 10^{-3} M/I ceric ion).

Regarding difficulties that may face researchers for determining the speed of polymerization R_P , we propose to use the pH-metric method because it is simple and precise, and also does not require sophisticated means. In addition, it opens doors for great perspectives in this domain of research.

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seaweed (Thalles) $\xrightarrow{(1)}$ Parietal material $\xrightarrow{(2)}$ Raw acidic extract $\xrightarrow{(3)}$ Fucans.

- 1- Preprocess, Extraction.
- 2- Hydrolysis.
- 3- Deterioration, fractioning.

Figure 1 : Simplified flow- chart of Fucans

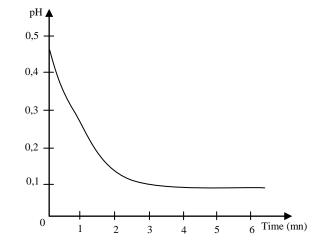


Figure 2 : pH evolution during synthesis reaction of the copolymer Fucan PMMA; Temperature :40°C ; solvation HNO_3 at 0,2 M.

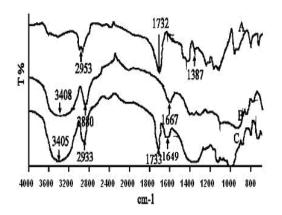


Figure 3 : Infrared spectrum of copolymer Dextran –PMMA ; Curve (A) PMMA alone; Curve (B) Dextran alone ; Curve(C) copolymer of Dextran ; 0,5g ; MMA 2% ; Cerium 3,6.10⁻³ M.

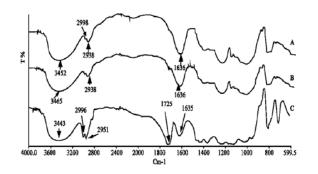


Figure 4 : Infrared spectrum of copolymer Fucane –PMMA ; Curve (A) Fucane alone; Curve (B) 0,5 g of Fucane, 0,2% of MAM ,Ce⁺⁴ 1,80.10⁻⁵ g/mol; Curve(C) 0,5g of Fucane, 0,2% of MMA, Ce⁺⁴ 3,6.10⁻³ g/mol

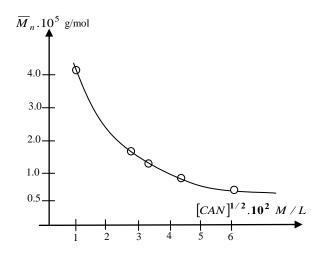


Figure 5: Variation of the copolymer mass obtained by HPLC in function of the monomer concentration $[CAN]_{10^2} M / L$

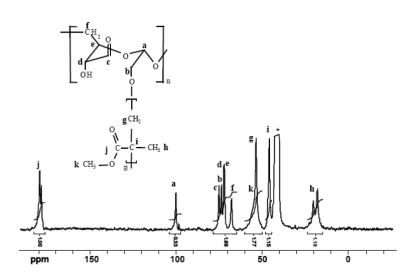


Figure 6 : The ¹³C NMR spectrum of DEXTRAN-PMMA in deutered DMSO. Carbon atoms and corresponding peaks are identified by a literal.

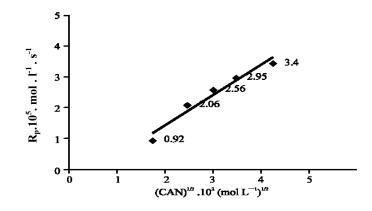


Figure 7: Polymerization rate (Rp) of Fucan in function of the square-root of CAN; MMA=0,0742M; (Fu)=00417g; (HNo3)= 0,2M ; temperature =40°.

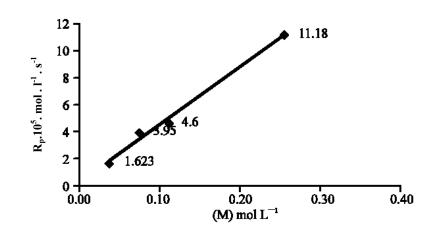


Figure 8: Polymerization rate (Rp) of fucan N1 with MMA in function of monomer; (Fu) =00417g; $(CAN)=0,503.10^{-3}M$, $(HNo_3)=0,2M$, temperature = 40°C.

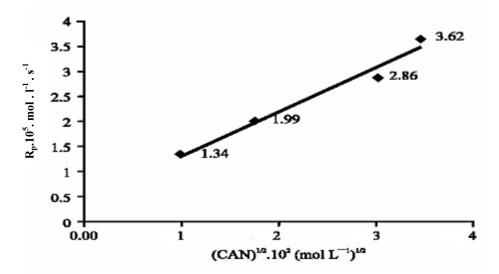


Figure 9: Polymerization rate (Rp) of fucan N1 with MMA in function of the square root of the initiators (CAN), Dextran= 0.0318g; (MMA) = 0.0742M (HNO₃) = 0.2M Température = $40^{\circ}C$.

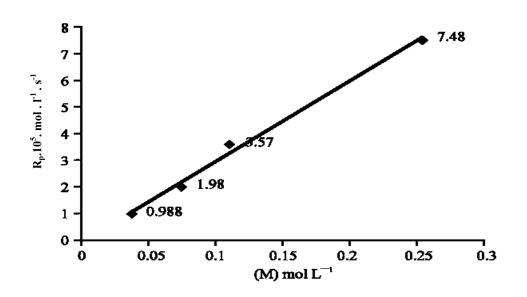


Figure 10 : Polymerization rate (Rp) of fucan N1 with MMA in function of monomer concentration (M), Dextrane = 0,0318g; (CAN) = $0,503.10^{-3}$ M, (HNO₃) = 0,2M Temperature = 40° C.

Table I: Measurement of the relative viscosity $\left(\frac{\ln \eta_r}{C}\right)$ and specific viscosity $\left(\frac{\eta_{sp}}{C}\right)$ of Fucane N1 in

function of its concentration percentage in the solvent H_2O at a temperature $T^\circ = 40^\circ C$.

[Fucan N1]%	0	0,45	0,65	0,75	1,0	1,25	1,45	1,65	2,0
$\ln \eta_r$	0,252	0,260	0,265	0,280	0,300	0,305	0,310	0,320	-
$\underline{\eta_{sp}}$	0,252	0,280	0,320	0,340	0,350	0,360	0,380	0,410	-
C									

Table II : Measurement of the relative viscosity $\left(\frac{\ln \eta_r}{C}\right)$ and specific viscosity $\left(\frac{\eta_{sp}}{C}\right)$ BBP-2 in function of its concentration percentage in the solvent H₂O at a temperature T°=40°C.

[BBP-2]%	0	0,45	0,65	0,75	1,0	1,25	1,45	1,65	2,0
$\ln \eta_r$	0,086	0,10	0,11	0,12	0,13	0,14	0,15	0,165	-
С									
$\underline{\eta_{sp}}$	0,086	0,11	0,12	0,13	0,14	0,16	0,17	0,185	-
C									

$[CAN]^{1/2}.10^2 M/1$	2	3	3,46	4,59	5,99
PG%	145,30	163,05	218,10	201,.20	16,220
$R_h.10^5 mol / l^{-1} s^{-1}$	/	1,476	1,504	2,272	3,084
$R_g.10^5 mol/l^{-1}s^{-1}$	/	1,004	1,256	1,868	2,436
$R_{p} = (R_{h} + R_{g}).10^{5} mol.l^{-1}s^{-1}$	/	2,480	2,760	4,140	5,518
$R_p^{(a)}$. 10 ⁵ mol.1 ⁻¹ .s ⁻¹	2,25	2,660	3,040	4,000	5,520
$PG^{(a)}\% = (-4,084.10^{9}R^{2}_{P} + 2,774.10^{5}R_{P} - 2,698). 100$ or = K'[Ce ⁺⁴] + K''[Ce ⁺⁴] ^{1/2} + K'''	147,75	179,31	196,29	186,68	17,58
$R^{(a)}_{g} = (R_P/2 - 2.71 \cdot 10^{-3} [Ce^{+4}]_{max}) \cdot 10^5 \text{ Mol. } L^{-1} \cdot s^{-1}$	/	1,006	1,196	1,676	2,436
$R^{a}_{h} = (R_p/2 + 2.71 \cdot 10^{-3} [Ce^{+4}]_{max}) \cdot 10^{5} \text{ mol.} I^{-1} \cdot s^{-1}$	/	1,654	1,844	2,324	3,084

Table III : Comparative table of the two (Vp) measuring methods : the pH- metric method and the extraction by soxhlet with the acetone method .



GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH CHEMISTRY Volume 12 Issue 1 Version 1.0 January 2012 Type : Double Blind Peer Reviewed International Research Journal Publisher: Global Journals Inc. (USA) Online ISSN: 2249-4626 & Print ISSN: 0975-5896

Voltammetric Behaviour of Carbonyl Group Containing Pesticides Topramezone, Fenomidone and Methiocarb

By Sarvareddy Rajasekhar Reddy, Neelam Y.Sreedhar, Kukkambacum Chandra mohan, Maddela Nagaraju

S.V. university, Tirupati AP, India

Abstract - In this work the effect of functional groups (substuents) on the reduction potentials of carbonyl group containing pesticides topramezone ,fenomidone and methiocarb were studied. Deferential pulse adsorptive stripping voltammetry, cyclic voltammetry, millicoulometry and controlled potential electrolysis were used for the determination of reduction potentials and electrode mechanisms. HMDE (Hanging mercury drop electrode) used as working electrode and universal buffer used as supporting electrolyte.

Keywords : Topramezone, fenomidone and methiocarb,.defferentialpulse adsorptive stripping voltammetry,cyclic voltammetry,millicoulometry and controlled potential, HMDE ,Universal buffer.

GJRE Classification : FOR Code: 030503, 040204

VOLTAMMETRIC BEHAVIOUR OF CARBONYL GROUP CONTAINING PESTICIDES TOPRAMEZONE, FENOMIDONE AND METHIOCARB

Strictly as per the compliance and regulations of:



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Voltammetric Behaviour of Carbonyl Group Containing Pesticides Topramezone, Fenomidone and Methiocarb

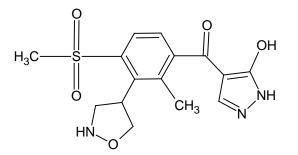
Sarvareddy Rajasekhar Reddy^{α}, Neelam Y.Sreedhar^{Ω}, Kukkambacum Chandra mohan^{β}, Maddela Nagaraju^{ψ}

Abstract - In this work the effect of functional groups (substuents) on the reduction potentials of carbonyl group containing pesticides topramezone ,fenomidone and methiocarb were studied. Deferential pulse adsorptive stripping voltammetry, cyclic voltammetry, millicoulometry and controlled potential electrolysis were used for the determination of reduction potentials and electrode mechanisms. HMDE (Hanging mercury drop electrode) used as working electrode and universal buffer used as supporting electrolyte.

Keywords : Topramezone, fenomidone and methiocarb,.defferentialpulse adsorptive stripping voltammetry,cyclic voltammetry,millicoulometry and controlled potential, HMDE, Universal buffer.

I. INTRODUCTION

opramezone [3-(4,5-dihydro-1,2-oxazol-3-yl) 4-mesyl-*o*-tolyl](5-hydroxy-1-methylpyrazol-4yl) methanone] is broad spectrum compound used for seed treatment and for the protection of fruits and vegetables.

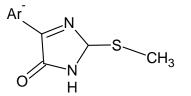


Most of the methods reported in the literature for the determination of the topramezone is based on the several techniques. Fungicides are widely used for crops that lack natural resistance to the fungal species involved. These chemicals are used to treat foliage diseases of some crops. Seeds for damping off, soil in seed beds for root and to control turf and transplant diseases. Kruvea et al.[1] reported potential washing methods with LC-ESI-MS to determine pesticide residues in

oranges. Chandra mouli et al.[2] reported GC/LC-MS method for rapid screening of 250 pesticides including methiocarb in aqueous matrices.

Kateina et al.[3] evaluated the suitability of organic solvent for GC analysis of pesticides. A solid-phase micro extraction method and HPLC with diode array detection of fungicide in wine was developed by Millan et al.[4]. Gimeno et al.[5] monitored antifouling agents in water samples by on-line solid phase extraction liquid chromatography-atmospheric pressure chemical ionization mass spectrometry method. Dimitral et al.[6] determined fungicides in natural water using SPME and GC coupled with electron-capture and spectrometric detection. mass Carabias maltinez[7] developed a procedure for analysis of pesticide residue in matrices with high lipid contents by membrane separation coupled online HPLC system. HPLC-DAD [8-10] with multivariate calibration, partial least squares calibration and with spectrograms for the quantification mixtures of pesticides. Application of solid phase disc extraction, [11] dispersion extraction, [12] and partition cartridges followed by gas and liquid chromatography for the determination of fungicides environmental water, oranges, vegetable in samples.

Fenamidone((S)-1-anilino-4-methyl-2methyl thio-4-phenylimidazolin-5-one) is imidazole fungicide. It is broad spectrum pesticide used to protect crops from fungel diseases.

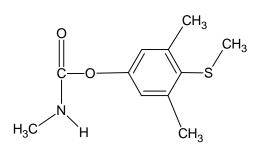


Susana et al.[13] reported GC/MS for analysis of fenamidone in grapes and wine. De mello et al.[14] reported LC with diod array

Author ^a : Electro analytical lab, department of chemistry, S.V. university, Tirupati AP, India. *corresponding auther, tel:9493234699 E-mail : sarvareddyraja@gmail.com

detection (DAD) method for screening of pesticides including fenamidone in grapes and wines. Danion et al.[15] reported solid phase extractin method coupled with LC/MS for isolation of fenamidone from plants. Luigi et al. [16] analised three fungicide residues including fenamidone by applying pseudo first order kinetics and half life method in wine. Schreiber et al.[17] reported triple quadropole mass spectroscopy with liquid chromatographic (LC/MS/MS) method for analysis of fenamidone residues in food stuffs. Lutz alder et al.[18] reported GC/MS, LC/ MS/ MS, GC/ EI/ MS and LC/ ESI/ MS/MS methods for analysis of 500 high priority peticide residues including fenamidone. Donbroun[19] reported GC/MS/MS and LC/MS/MS methods for analysis of pesticide residues in fruits and vegitables. Lambropoulou et al.[20] reported coupling of head space solid space micro extraction with ultra sonic extraction for determination of fenamidone residues in birds by using GC.

Methiocarb (4-methylthio-3,5-xylyl methyl carba mate) is registered as acaricide for the control or kill mites in agricultural fields. Due to the continuous increase in the application of such pesticide, the necessity of water analysis is always growing. The traditional techniques used for such purpose are liquid chromatography and gas chromatography with electron capture detection, which is one of the most adequate due to the very low value obtainable for the detection limit.



Yang et al.[21] reported chromatographic HPLC-,GC,super critical fluid methods ie chromatography and TLC to determine methyl carbamate pesticide residues in water, soil and plant tissues. Chiron et al.[22] employed on line solid phase extraction LC/MS to investigate methiocarb residues in water samples. Alvarez et spectrophotometric al.[23] performed the determination of carbamates including methiocarb. Msahiro et al.[24] determined methyl carbamaete pesticide residues in foods by using accelerated solvent extraction ASE and HPLC with post column fluorescence.

Parilla et al.[25] reported SPE and HPLC/DAD method to determine pesticide residues in water. Richerd[26] employed HPLC method to determine N-methyl carbamate recidues using post column hydrolysis electro chemical detection. Aulakh et al.[27] reported solid phase micro extraction HPLC for analysis of pesticides. Tomomi et al.[28] devoloped anew analytical method for determination of nine pesticide residues including methiocarb in fruits and vegtables using ESI-LC/MS/MS with direct sample injection into a short column. Davia osselton et al.[29] reported GLC, HPLC/DAD and TLC for determination of 51 common pesticides including methiocarb. Parilla et al.[30] employed SPE and HPLC photo diod array detection for determination of pesticide residues in water samples. Leejeong et al.[31] reported HPLC with UV detection method using super critical fluid exractin to determine methyl carbamates from spicked matricies. Wang et al.[32] reported SMPE/HPLC method for analysis of pesticide residues from straw berries. Feride kocl et al.[33] employed HPLC wth post column derivatisation and flurascence detectin for analysis of methiocarb in honey. Jose fernondo et al.[34] reported HPLC with chemiluminiscence detection for determination of carbamates. Moore et al.[35] reported multi residue analytical method for analysis of pesticides in water using SPE and LC/MS.

II. MATERIALS AND METHODS

a) Apparatus

The electrochemical measurements were carried outwith model Metrohm 757 VA computrace. Three electrodesystems consisting of hanging mercury electrode (HMDE) as working electrode, Ag/AgCl (salt KCl) wasused as a reference electrode and a platinum wire as an auxiliary electrode which displays negative potential range. Eli co Li-129 model glass calomel combined electrode was employed for measuring pH values.

b) Reagents

All reagents used were of analytical reagent grade. Double distilled water was used throughout the analysis. In the present investigation universal buffers of pH range 2.0 to 6.0 are used as supporting electrolytes and are prepared by using

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0.2 M boric acid, 0.05M citric acid and 0.1M trisodium orthophosphate solutions, pesticide samples obtained from Rankem.

III. RESULT AND DISCUSSION

In case of metheocarb the carbonyl group is present in open chain it has the rich electronic environment because of nitrogen attached to carbonyl carbon due to this the reduction of metheocarb is some what difficult but at the same time oxygen present on carbonyl carbon suppress the electron density and facilitate to reduction when compared to the carbonyl groups present in other two compounds under observation that is fenomidone and topramezone which has one carbonyl group for each methiocarb redueses at higher negative potentials.

In topramezone the carbonyl group is present in in between two rings it has the poor electronic environment because of electron with drawing nature of aromatic rings attached to carbonyl carbon due to this the reduction of topramezone is some what easy when compared to the carbonyl group present in fenomidone. topramezone redueses at lower negative potentials.

Though there is a carbonyl group which is present in the ring fenomedone reduces at greater negative potentials than topramezone because of the electron donating nitrogen adjacent to carbonyl carbonyl carbon.

a) Differential pulse-adsorptive stripping voltammetric studies

The DP-Adsv behaviour of topramezone, fenomidone and methiocarb $(1x \ 10^{-5}M)$ was investigated over pH range 2.0 to 6.0 at the HMDE. The Faradic response exhibited is an adsorptive reduction peak (Fig. 1) which corresponded to the reduction of carbonyl group (>C = 0) of topramezone, fenomidone and methiocarb.

b) Effect of pH

The position of peaks is strongly pH dependent in that it shifts to more negative potentials with increasing pH. No reduction was observed in basic medium pH < 8.0.

c) Characterization of waves / peaks

All the three compounds exhibits only one voltammetric wave / peak over the pH range 2.0 to 6.0 with all techniques. This wave / peak is attributed to the reduction of carbonyl group involving 2 electrons. Typical cyclic voltammogram

are shown in Fig. 2. No reduction peak is observed in basic medium ($8 \le pH \le 12$) for carbonyl groups due to the precipitation of electroactive species.

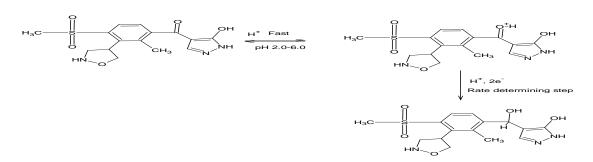
d) Recommended analytical procedure

A stock solution (1.0 x 10⁻³M) of samples prepared by dissolving the appropriate amount of the electro active species in dimethyl formamide. One ml of the standard solution is transferred into the voltammetric cell and made upto 9 ml with the electrolyte to get the required supporting concentration and then deoxygenated by bubbling nitrogen gas for 10 min. After recording the voltammograms, small increments of the standard solution are added and the voltammograms are recorded for each addition under similar conditions.Optimum conditions for this analysis are pH 4 concentration:1x10⁻⁵ M, and scan rate : 45 mVs⁻¹

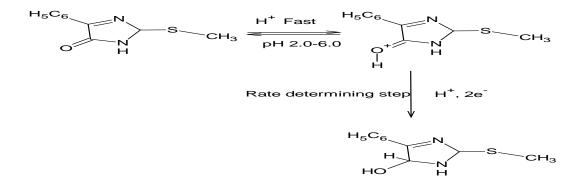
e) Kinetic data

values obtained The for diffusion coefficient, transfer coefficient and heterogeneous forward rate constant are given in Tables 1,2 and 3. The diffusion coefficient values evaluated from cyclic voltammetry is in good agreement indicating the diffusion controlled and adsorption at the electrode surface. The variation of diffusion current with the pH of the supporting electrolyte influences the diffusion coefficient values also to vary in the same manner. The reason for slight variation in diffusion coefficient values with increase in pH may be attributed to the decrease in the availability of protons with increase in pH of the supporting electrolyte. The rate constant values are in general found to decrease with increase in pH indicating that the electrode reaction tends to become more and more irreversible with change in pH. Based on the experimental results obtained from all the techniques employed, a possible electrochemical reduction mechanism of the three compounds under investigation has been suggested on the basis of protons and electrons involved in the reduction as shown in scheme1,2 and 3.

Scheme 1: Reduction mechanism of topramezone



Scheme 2 : Reduction mechanism of fenomidone



Scheme 3 : Reduction mechanism of methiocarb

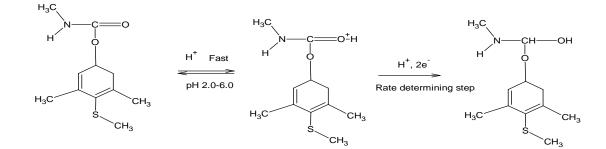


Table 1 : Typical cyclic voltammetric data of topramezone

рН	$\frac{-E_p}{V}$	$\frac{i_p}{\mu A}$	αn _a	$\frac{\mathrm{D} \times 10^{6}}{\mathrm{cm}^{2} \mathrm{s}^{-1}}$	$\frac{k^0_{f,h}}{cm s^{-1}}$
2.0	0.153	7.4	0.327	7.621	3.149x10 ⁻³
4.0	0.201	5.9	0.366	6.994	7.072×10^{-4}
6.0	0.301	4.9	0.318	4.971	2.542×10^{-4}

рН	$\frac{-E_p}{V}$	$\frac{i_p}{\mu A}$	αn _a	$\frac{\mathrm{D} \times 10^{6}}{\mathrm{cm}^{2} \mathrm{s}^{-1}}$	$\frac{k^0_{f,h}}{cm \ s^{-1}}$
2.0	0.16	9.3	0.62	2.82	8.20 x 10 ⁻²
4.0	0.36	5.7	0.60	2.60	4.32 x 10 ⁻³
6.0	0.38	8.2	0.61	2.30	3.89 x 10 ⁻⁶

Table 2 : Typical cyclic voltammetric data of fenamidone

Table 3 : Typical cyclic voltammetric data of methiocarb

рН	$\frac{-E_p}{V}$	$\frac{i_p}{\mu A}$	a n _a	$\frac{\mathbf{D} \times 10^6}{\mathbf{cm}^2 \ \mathbf{s}^{-1}}$	$\frac{k^0{}_{f,h}}{cm \ s^{-1}}$
2.0	0.36	5.81	0.99	5.66	2.60 x 10 ⁻⁶
4.0	0.41	6.0	0.92	5.49	1.57 x 10 ⁻⁷
6.0	0.61	5.55	0.88	5.22	6.47 x 10 ⁻⁹

IV. CONCLUSION

In the above investigation highly potent carbonyl group containing pesticides had selected to get detailed information on the reduction behaviour of carbonyl group and electrode kinetics concerned employing cyclic voltammetry, differential pulse adsorptive stripping voltammetry, controlled potential electrolysis and millicoulometric techniques. The method shows a good reproducibility and high accuracy compared with spectrophotometric, spectrofluorimetric and chromate graphic methods of analysis.

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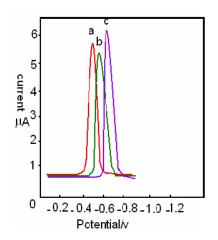


Fig 1: Stripping voltammograms at pH 4 A=Topramezone

B=Fenomidone C=Methiocarb

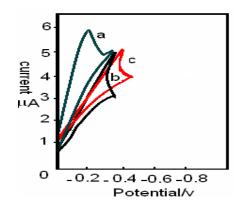


Fig 2 : cyclic voltammograms at pH 4

A=Topramezone B=Fenomidone C=Methiocarb



GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH CHEMISTRY Volume 12 Issue 1 Version 1.0 January 2012 Type : Double Blind Peer Reviewed International Research Journal Publisher: Global Journals Inc. (USA) Online ISSN: 2249-4626 & Print ISSN: 0975-5896

Removal of Mn⁺² and Fe⁺³ Ions from Waste Water and Underground Water Using Calcium Silicate (CS)

By Wael A. El-Helece

Jazan University, Jazan, KSA

Abstract - The determination of heavy metal ions are limited by two difficulties, very low concentration of heavy metal ions which may be lower than the detection limit of many traditional analytical techniques such as atomic absorption spectrometry, colorimetric, and voltametry. And the interfering effects of the matrix. Calcium silicate (CS) is obtained as mentioned in the literature, This synthesized material, which have many applications in various walks of life will be under study in this research. In a new area of the most important areas of life and the environment, a water treatment and removal of some heavy ions such as Mn+2 and Fe+3 ions present in waste water and underground water were efficiently removed by (CS).

Keywords : Calcium silicate, removal of heavy metals, elemental analysis.

GJRE Classification : FOR Code: 030207

REMOVAL OF MN+2 AND FE+3 IONS FROM WASTE WATER AND UNDERGROUND WATER USING CALCIUM SILICATE CS

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Keywords : Calcium silicate, removal of heavy metals, elemental analysis.

I. INTRODUCTION

etermination of heavy metals became one of the important water quality control measurements; human beings cannot deal with the surrounding environment safely without affirmative information about the level of different hazards. This is attributed to the harmful effects caused by the accumulation of heavy metals in human tissues through daily contact with the polluted environment [1].

Iron removal from water is mostly carried out in drinking water preparation, because mineral water contains high amounts of iron ions. These influence water color, odour and turbidity.

Iron is present in all wastewaters. Iron removal from wastewater may be achieved by oxidation of binary iron to tertiary iron. Hydrolysis subsequently causes flake formation, and flakes can be removed by sand filtration. Oxidation may be achieved by adding oxygen or other oxidants, such as chlorine or potassium permanganate. The reaction rate depends upon pH values, and is slower under acidic than under alkalic conditions. To speed up the reaction under acidic conditions, the water may be aerated for carbon dioxide removal and pH recovery. The total reaction causes acid formation and thereby diminishes itself. Iron is often reduced together with manganese. Applying ion exchangers for iron trace removal from drinking water and process water is another option, but this is not verv suitable for removing high iron concentrations. Iron compounds are applied in wastewater treatment, usually

as coagulants. One example is iron sulphate application in phosphate removal [3 - 6].

Calcium silicate is a known material and has many uses and diverse in many areas of life, for example Rice husk ash when ground with hydrated lime is being successfully used as mortar. Activated carbon and furfural are the two important chemicals which can be derived from rice husk [7].

A literature survey on the uses of the ash remained after firing agricultural residues showed that the following are the most abundant uses all over the world [8-12].

- ° As aggregate for insulating and light weight concerts.
- In making light weight, refractory and heat insulating bricks.
- In rubber compounding (reinforcing fillers for rubber compounds).
- ° Preparation of activated carbon and sodium silicate.
- ^o Making hydraulic cements and glasses.
- As effective agent in disposing of oil spills.
- ° In insecticides as anticaking.
- ° Manufacture of silicon tetrachloride.
- ° Manufacture of silicon carbide and silicon nitride.
- ° As growing media and fertilizer.
- ° As moulds for molten steel ingots.
- ° As filter aid and filter media in water purification.

The following summarizes some technical commercial opportunities for agricultural residues, ash and char utilization. Pure silicon used for making semiconductors is yet another expensive material, which can be obtained from rice husk [13].

Silicon carbide and, silicon nitride are also very costy and useful materials obtainable from rice husk [14]. Rice husk can also be used for production of acetic acid, proprionic acid, and phenol, cresol...etc by destructive distillation or xylos and glucose through hydrolysis [15].preparation of CSH by the reaction between pure silica and calcium hydroxide had been extensively studied [16, 17]. On the other hand preparation of CSH from the ash remained after firing rice straw or other agricultural wastes [18].The aim of the present work was to use calcium silicate to remove heavy metals ions from waste water and underground water. 2012

Author : Chemistry Department, Faculty of Science, Jazan University, Jazan, KSA. E-mail: waelaboola@yahoo.com

a) Experimental

Underground water samples were collected from different locations within the Delta region. All samples were filtered off and acidified with concentrated HCl to pH2 then introduced into plastic vessels at a temperature of 20-25 °C. Suspended matters were determined by filtering 1000 cm³ of the untreated water sample using a sintered glass G4 and weighing the residue after drying at 120 °C for 2 hrs.

Dissolved oxygen (DO) was determined by Winkler method [19]; dissolved oxygen was stabilized in field using manganese sulfate solution in presence of ammonia buffer. The compound formed was treated with H_2SO_4 and KI and the liberated iodine was titrated against $K_2S_2O_3$.

Total alkalinity (mg CaCO₃/L) was determined according to the method described by Strickland and Parsons.

Total Dissolved Salts (TDS) of the water samples were determined by weighing the residue left after complete drying of 100 cm^3 of the water sample at $120 \,^{\circ}$ C for 2 hrs.

The reactivity of the produced material (CSH) towards heavy metals removal from aqueous solutions was also assessed. This was accomplished as follows: 100 mg of CSH was added to 100 ml of the tested water sample and the pH value was again controlled. The

sample was stirred for 30 min. and filtered off. The filtrate was subjected to atomic absorption spectroscopy and determining the concentrations of Fe^{3+} and Mn^{2+} ions .

II. RESULTS AND DISCUSSION

The main water quality properties was examined before treatment with CSH and the results were TDS (3.090 g dm³), (0.106 g dm⁻³), DO (4.49 mg O_2 dm⁻³), and total alkalinity determined (153.5 mg CaCO₃ dm⁻³) respectively. This reveals that treatment with CSH has no appreciable effect upon the main water properties. The allowed concentrations of iron, and manganese are 200 and 50 µg/l respectively, according to health related guide level (HRGL) [20].

CSH was used for the treatment of waste water and underground water to remove Mn^{2+} and Fe^{3+} as examples for divalent and trivalent metal ions. The results for this treatment are shown in tables (1. 2 and 3).Tables (1and 2) give the removal of Fe^{3+} ions from water by using rice straw ash, CSH prepared from silica gel, and CSH from RSA. From these tables we could observe that the removal of Fe^{3+} ions from water by the prepared CSH was very efficient as almost 99.8 % from the initial amount of the metal ion in the solutions were removed.

Time hr	pН	Meas. conc.	Abs. conc.	%abs.
0	1.9	43.55	_	-
0.5	11.25	0.25	43.3	99.46
1.0	11.24	0.26	43.29	99.4
1.5	11.15	0.21	43.34	99.5
2.0	11.24	0.21	43.34	99.5
3.0	11.23	0.23	43.32	99.47
4.0	10.8	0.07	43.48	99.84
For underground water				
4.0	11.72	Nil	5	100 %

Table 1. Removal of Fe³⁺ ions by CSH

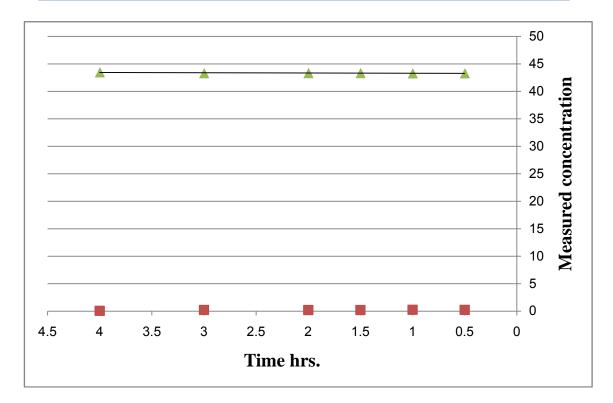


Fig. 1. The relation between time (hrs.) and the removed concentration of Fe^{+3} ions

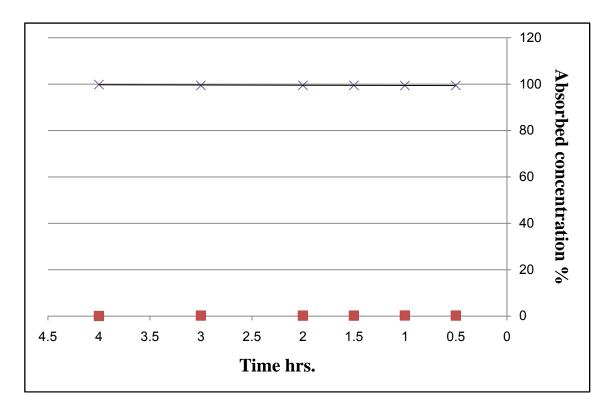


Fig. 2. The relation between time (hrs.) and the percent of the removed concentration of Fe⁺³ ions

		Ash		
Time hr	рН	Meas. Conc.	Abs. conc.	%abs.
0	1.9	50.0	-	-
0.5	2.33	16.17	27.38	62.87
4.0	2.15	0.40	43.15	99.08
CSH from silica gel				
4.0	11.25	0.19	43.36	99.56

Table 2. Removal of Fe³⁺ ions by ash and CSH from silica gel

Table 3. includes the data for the removal of Mn²⁺ ions from water using rice straw ash, CSH prepared from silica gel, and CSH from RSA. The results show that the removal of Mn²⁺ ions from water by the prepared CSH is very efficient as almost 99.85 % of the initial amount of the metal ion in the solutions were removed.

Time hr	рН	Meas. Conc.	Abs. conc.	% abs.
0	8.52	9.958	-	-
1.0	11.74	0.021	9.937	99.79
2.0	11.62	0.029	9.929	99.71
2.5	11.44	7.21	21.11	74.5
3.0	11.61	0.017	9.941	99.83
4.0	10.8	0.07	43.48	99.84
For underground water				
4.0	11.72	0.017	0.033	99

Table 3. Removal of	Mn ²⁺ ions	by CSH
---------------------	-----------------------	--------

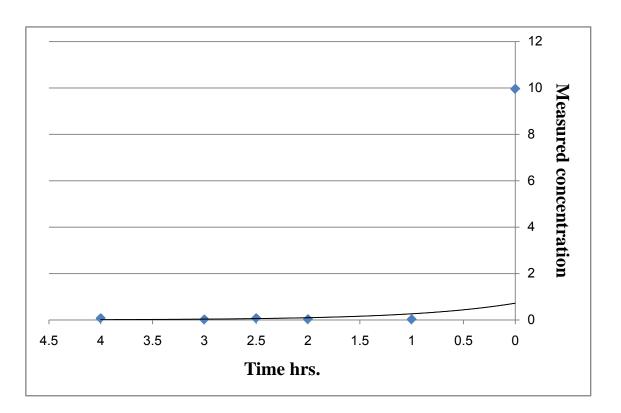


Fig. 3. The relation between time (hrs.) and the removed concentration of Mn⁺² ions

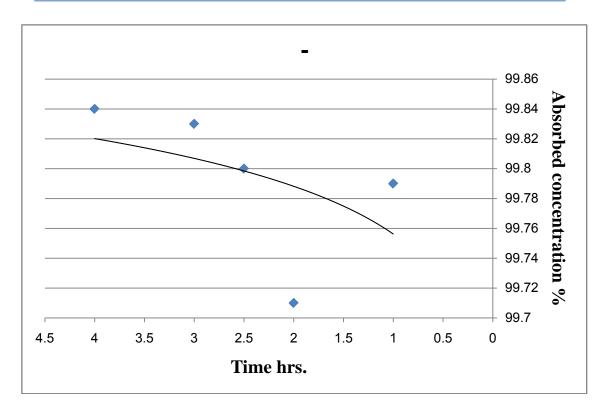


Fig. 4. The relation between time (hrs.) and the percent of the removed concentration of Mn⁺²ions

a) Results Illustrated by the last tables and figures:

1. Using calcium silicate to overcome the acidity of the waste water since adding calcium silicate acidic pH jumped from 1.9 to 11.8.

2. Calcium silicate removed both Fe^{+3} and Mn^{+2} ions and that is obvious when the treatment time 0.5 hr and in spite of we continued to four hours of treatment to determine whether the adsorption process is a reversible.

3. A comparison between the raw material (ash remaining after burning) and materials prepared (calcium silicate) to determine the effectiveness of each of them in water treatment has been shown that the effectiveness of calcium silicate in the removal of both Fe^{+3} and Mn^{+2} ions are very high (99.8) and that could be explained as follows:

Two mechanisms of the removal of the ions from water using calcium silicate.

1. The very clear and known one is the adsorption on the surface of the used materials.

2. The second one the effect of the used calcium silicate on the PH of the medium which assist the ions to be hydrolyzed and found surrounded with OH⁻ ions.

b) X-Ray Diffraction analysis (XRD)

The XRD measurements for three samples of (CSH) prepared from heap fired RSA and obtained under different conditions were carried out in order to

investigate the changes occurring due to their formation reactions.

Figure (I) shows the result of these measurements. There are two forms of CSH, these two forms have chemical composition as CSH (I) (0.8-1.5 CaO. SiO₂. 0.5-2.5 H₂O) and CSH (II) (1.5-2.0 CaO. SiO₂. 1-4 H₂O) [21]. natural plombieriteis are closely similar but gives no basal X-ray diffraction.

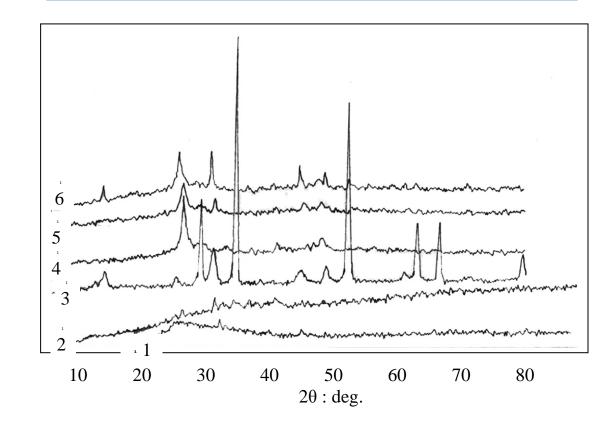


Fig. 5. XRD patterns for CSH samples; 1, 2 ash samples, 3 CaO sample, 4, 5 CSH samples and 6 CSH with Fe³⁺.

The crystal form Crumpled foils (semicrystalline) and basal spacing of CSH (I) varies with both water content and Ca / Si ratio hence several varieties exist. Powder data relate to fibber bundles. Some other varieties give powder patterns close to that of CSH (1) . The basal spacing, if it occurs , is always about 10 Å [22]. From fig.(1) and CSH (II) were formed and also the two forms are convertible. This is due to two main factors, the water content, and Ca / Si ratio.

III. CONCLUSION

Removal of divalent (Mn^{+2}) as well as trivalent (Fe^{+3}) ions on the surface of calcium silicate was found to be very efficient; the percent of uptake reached 99.84 % of Fe^{3+} from waste water and most of that present in underground water. The amount from Mn^{2+} ions removed from waste water samples reached about 99.85 %, and most of that present in underground water.

In this research there was a comparative study between four types of materials to be used in water treatment; Pure calcium silicate (CSH free from carbon and other insoluble matters in NaOH solution), Calcium silicate in presence of carbon and other insoluble matters in NaOH solution), Pure calcium silicate (CS prepared from silica jel) and Ash remained after burning of rice straw (active carbon and amorphous silicon oxide). It was clear through the results in the previous tables and graphs indicated that the samples from all four materials were effective in this field, as was expected.

Calcium silicate in presence of carbon and other insoluble matters in NaOH solution) gave the best results and appeared the most efficiency, as a result of this paper the use of residue for the manufacture of paper in the preparation and detail the material used for water treatment, gave this high efficiency.

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GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH CHEMISTRY Volume 12 Issue 1 Version 1.0 January 2012 Type : Double Blind Peer Reviewed International Research Journal Publisher: Global Journals Inc. (USA) Online ISSN: 2249-4626 & Print ISSN: 0975-5896

Environmental Pollution Induced By an Aluminium Smelting Plant in Nigeria

By A. R. Ipeaiyeda, N. S. Umo, G. E. Okojevoh

University of Ibadan, Ibadan, Nigeria

Abstract - The extent of pollution of Imo, Utaewa Rivers and Essene Creek being sources of drinking water were assessed due to the smelting activities of the Aluminium Smelter at Ikot Abasi City, Nigeria. Soil and plants samples in the field near the water bodies were equally assessed. The physicochemical parameters investigated on all sampled water bodies were within the WHO and USEPA limits for drinking water with the exception of salinity, turbidity, TDS and few heavy metals (Mn, Fe, Al, Pb). The overall average levels of these parameters were 7.6±2.8 % (salinity), 16±12 FTU (Turbidity), 793±250 mg/L (TDS), 2.59±0.48 mg/L (Mn), 0.49±0.27 mg/L (Al) and 0.85±0.43 mg/L (Pb). Principal component biplot revealed strong and positive metal loadings whose ranges were (1.284-1.687), (0.499-0.515) and (0.959-1.630) for Essene Creek, Imo River and Utaewa River respectively. Similarly, clauster analysis showed that elemental compositions of soil and plants in the vicinity of aluminium smelter were traceable to the smelting activities. Also, accumulation of airborne particle by vegetation and surface soil was resulted from the activities in the smelting site. Al (1830-2170 μ g/g) and Zn (141-147 μ g/g) were more abundant at 0-5 cm soil depth than other metals (Cd, Mn, Ni, Fe, Pb, Co). Bioccumulation results revealed increased metal uptake by Vernonia amygdalia (Bitter leaves), Manihot esculenta (Cassava) and Carica papaya (Paw-paw) at the sites closest to the industry, hence can be used as good biomarkers for soil pollution.

Keywords : Pollution, Heavy metal, Bioaccumulation, Multivariate analysis.

GJRE Classification : FOR Code: 070105, 030201



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A. R. Ipeaiyeda^{α}, N. S. Umo^{Ω}, G. E. Okojevoh^{β}

Abstract - The extent of pollution of Imo, Utaewa Rivers and Essene Creek being sources of drinking water were assessed due to the smelting activities of the Aluminium Smelter at Ikot Abasi City, Nigeria. Soil and plants samples in the field near the water bodies were equally assessed. The physicochemical parameters investigated on all sampled water bodies were within the WHO and USEPA limits for drinking water with the exception of salinity, turbidity, TDS and few heavy metals (Mn, Fe, Al, Pb). The overall average levels of these parameters were 7.6±2.8 % (salinity), 16±12 FTU (Turbidity), 793±250 mg/L (TDS), 2.59 \pm 0.48 mg/L (Mn), 0.49 \pm 0.27 mg/L (Al) and 0.85±0.43 mg/L (Pb). Principal component biplot revealed strong and positive metal loadings whose ranges were (1.284-1.687), (0.499-0.515) and (0.959-1.630) for Essene Creek, Imo River and Utaewa River respectively. Similarly, clauster analysis showed that elemental compositions of soil and plants in the vicinity of aluminium smelter were traceable to the smelting activities. Also, accumulation of airborne particle by vegetation and surface soil was resulted from the activities in the smelting site. Al (18302170 μ g/g) and Zn $(141-147 \mu g/g)$ were more abundant at 0-5 cm soil depth than other metals (Cd, Mn, Ni, Fe, Pb, Co). Bioccumulation results revealed increased metal uptake by Vernonia amygdalia (Bitter leaves), Manihot esculenta (Cassava) and Carica papaya (Paw-paw) at the sites closest to the industry, hence can be used as good biomarkers for soil pollution.

Keywords : Pollution, Heavy metal, Bioaccumulation, Multivariate analysis.

I. INTRODUCTION

Senvironmental problems. There have been a number of recent studies investigating the emissions of various pollutants during the aluminum smelting process. Some of the studies were laboratoryscale investigations which quantitatively determined the species present in flue gases (Wei, 1996). Other investigation concentrated on the emissions from aluminium smelters. The pollutants identified in the studies were chlorinated organic compounds (Laue et al., 1994; Westberg and Selden, 1997), organic compounds containing chlorine and sulphur (Sinkkonen et al., 1994), polycyclic aromatic hydrocarbons (PAHs) (Aittola et al., 1993; Westberg and Selden, 1997; Healy et al., 2001), heavy metals (Kozanoglou and Catsiki, 1997). PAHs in general are mutagenic and/or carcinogenic in nature. Also, heavy metal load from smelting activities near water bodies has been proved to result in contamination of river and has various implications on the ecosystem (Ellis, 1987, Vucadin and Odzak, 1991, Malea and Haritonidis, 1995; Kozanoglou and Catsiki, 1997). These toxic pollutants may eventually reach human bodies through the food chains and inhalation of polluted air. In addition, the dumping of smelting by-products in aluminium smelter inhabited areas brings up crucial questions about the degree of metal contamination and the effects on human life. Regions near such activities need to be under investigation in order to avoid gross pollution.

It was for this reason that this investigation was conducted on the aluminium smelter in Ikot Abasi city, Nigeria. The surrounding vegetation has turned yellowish and some of the agricultural plants around the vicinity of the factory have been observed for poor growth and yield. Consequent upon this, there is possibility that the vicinity of the company is susceptible to pollution arising from the smelting activities. The parameters mentioned in this study were metals, salinity. dissolved cations and anions. The aims of the study were to investigate the surface water quality of water bodies in the vicinity of aluminium smelter, and distribution of heavy metals in soil and plants. This study provides background information on the environmental status of the vicinity of aluminium smelter in the tropical area of south-south region of Nigeria.

II. MATERIALS AND METHODS

a) Sampling area

The Aluminium smelter at lkot Abasi city is in the southern part of Nigeria where aluminium smelting activities have been on-going for more than a decade. It is the second largest producer of primary aluminium in the world (BNW News, 2004; World Bank, 2009). The smelting site is located at latitude 4°34 'N and longitude 7°54 'E and bordered by water bodies namely Imo River that opens-up to Atlantic Ocean, Utaewa River and Essene Creek. The area belongs to the southern rain forest climate and is relatively populated. A control site was located at about 3km upstream of Essene Creek. Figure 1 shows the Aluminium smelter company and the sampling locations. The description of locations, sample codes and the type of samples collected are highlighted in Table 1.

Author^a : Department of Chemistry, University of Ibadan, Ibadan, Nigeria

Author^Ω: School of Earth and Environment, Institute for Climate and Atmospheric Science, United Kingdom. Tel.: + 234(0) 833-394-8469, E-mail : ayosade2003@yahoo.com, ar.ipeaiyeda@mail.ui.edu.

b) Sample Collection and preservation

Water samples were collected monthly between September 2009 and December 2009 from Imo River (IR), Utaewa River (UT) and Essene Creek (EC) at eight locations each. Eight water samples were equally collected from Jaja Creek (JC) situated at the control site with thoroughly cleaned polyethylene bottles without disturbing the water. Water samples collected for metal analyses were acidified with HNO₃.

Soil and plant samples were collected from three locations [Pot Room (PR), Jetty (J), and Cast House (CH)] on the fields near the company as well as from the field near Jaja Creek situated at the control site. Leaves of Cassava (*Manihot esculenta*), Paw-paw (*Carica papaya*) and Bitter leaves (*Vernonia amygdalia*) were collected and thoroughly washed with distilled water. The vegetation samples were dried in an oven at 60 °C, and ground with agate mortal and pestle. The samples were then sieved with 0.5mm mesh size and kept in polythene bags. The air-dried soil samples were pulverized with agate mortar and pestle to a fine powder and then sieved through a 100 - mesh screen sieve to obtain homogenous particles.

c) Sample preparation and analysis

Five grams of soil samples was digested with 50mL of aqua regia (HCl and HNO₃ - 3:1 v/v) in a beaker placed on hot plate in a fume hood for 1 hour. The filtered extract was used for metal analysis. The vegetation samples were equally weighed into vitreosil crucibles and nitric acid was added as an ashing aid just before the commencement of ashing. The vegetation samples were dry-ashed in a muffle furnace at 500 °C. The ash was dissolved with hot 2M HNO₃ and was filtered where necessary. Extract of the soil and vegetation samples were analysed for cadmium, manganese, zinc, nickel, iron, aluminium, lead and cobalt using atomic absorption spectrophotometer (UNICAM 939/59). Quality control of metal measurements in soil, vegetation and water was verified by including blanks and carrying out recovery study by spiking. All recoveries were within the range of 92.3-98.7 %. A blank sample was incorporated for every ten soil and vegetation extracts analysed. The acid solutions used for extraction were made from Analar grade stock acids, while the distilled water was doubled deionised. Standards for the atomic absorption analysis were obtained as the commercial BDH stock metal standards from which working standards were prepared by appropriate dilution. For other water quality parameters, the analytical data quality was ensured through careful standardization, procedural blank measurements and duplicate samples.

Conductivity and salinity were recorded with a HACH conductivity/salinity meter model CO150, dissolved oxygen was determined by the alkali-azide modification of Winkler's technique, alkalinity was determined titrimetrically while nitrate was determined colorimetrically using phenoldisulphonic acid method. Phosphate and sulphate were determined colorimetrically using ascorbic acid and turbidimetric methods respectively according to the standard method (APHA –AWWA,1998).

d) Data treatment and multivariate statistical methods

Duncan multiple range test of variable at p < 0.05 was used to ascertain statistical significance in the soil quality data. Multivariate analysis of the data was performed through Cluster Analysis (CA) and Principal Component Analysis (PCA). The distributions of metals within soil profile were represented by means of Box and Whisker Plots (Winderlin et al., 2001). All mathematical and statistical computations were made using Excel 2003 (Microsoft, 2003) and STATISTICA 6.0 (StatSoft, Inc., USA, 2001).

III. RESULTS AND DISCUSSION

The results of the physicochemical parameters conducted on the water samples from the Imo, Utaewa Rivers, Essene Creek and Jaja Creek are summarized in Tables 2 and 3. Table 4 specifically gives the averages and ranges for parameters used to assess the suitability of these water bodies (Imo , Utaewa Rivers and Essene creek) around the smelting company for beneficial purposes such as drinking and industrial use. In all the sampled water bodies, the physicochemical parameters as shown in Table 4 were generally within the WHO and USEPA guidelines for drinking water with the exception of salinity, turbidity, TDS and few heavy metals (Mn, Fe, Al, and Pb).

The pH values of water from the Imo River, Utaewa River, Essene and Jaja Creeks were within the range of 6.1 and 7.2. Water from the rivers and creeks could be considered acidic since their average pH values were below 7.0. Water pH of 6.3±0.2 and 6.5±1.1 for Essene and Utaewa were the least and highest averages values (Table 2) and were significantly different from the average water pH of Jaja Creek at the control site. Acidification of water samples could have led to the release of loosely bonded ions present on the surface of suspended particle matter; thereby increasing the metal concentration in water samples. Essene Creek and Utaewa River revealed turbidity levels of 25.3±2.1 FTU and 25.0±2.5 FTU respectively, which were significantly higher than the WHO limit of 5 FTU (Table 2). The TDS constituent of Imo River, when compared to the same constituent of Essene Creek and Utaewa Rivers, was indeed higher by factors 3.99 and 3.19 respectively. Correspondingly, sulphate was higher by factors of 0.34 and 0.52 respectively. The average levels of TDS and sulphate for the Imo River water were 1370±21mg/L and 547±71 mg/L respectively (Table 2). High level of TDS is traceable to the impact of navigation on the river.

The average salinity for the Imo River was $13.0\pm1.1\%$ while $3.2\pm0.4\%$ and $4.8\pm0.7\%$ were

obtained for the Essene Creek and Utaewa River. These salinity levels were observed to exceed the limit of 0.5%, thus making the water toxic to sensitive freshwater life and not portable for human consumption. High salinity level indicates an increase in the concentration of total dissolved solids in water and can often be detected by an increase in the chloride, an important anion of many dissolved salts. A positive correlation coefficient (0.526) between TDS and salinity was observed. Increases in salinity up to 0.1 % (1,000mg/L) can have lethal and sub lethal effects on aquatic plants and invertebrates (Hart et al., 1991). The observed salinity levels for the Essene Creek, Imo and Utaewa Rivers are high enough to induce a variety of other effects within both aquatic and terrestrial ecosystems. These effects include acidification of the water bodies (Lofgren, 2001), mobilization of toxic metals through non-exchange (Norrstron and Bergstedt, 2001), changes in mortality and reproduction of aquatic plants and animals (Strayer and Smith, 1992; James et al., 2003; Eaton et al., 1999), altered community composition of plants (Eaton et al., 1999; Richburg et al, 2001; Elshahed et al., 2004). At relatively low concentration of salinity, salt has been shown to inhibit denitrification (Cunningham, et al., 2009, 2010; Kaushal, et al., 2005) a process critical for removing nitrate and maintaining water quality in surface waters. Increased salinity is an important ecological variable in explaining the extremely low abundance and diversity of freshwater life observed in the Imo and Utaewa Rivers.

The water quality monitoring data (Table 2) found its application in the classification of rivers into utility classes based on guality indices. Some water quality indices have been reported in different part of the world (Pesce and Wunderlin, 2000; Simeonov et al., 2000). There is no water classification index established for Nigerian rivers and streams yet. However, the well utilized water index of Prati et al. (1971) was applied to the data of this study using the parameters pH, turbidity, suspended solids, DO, BOD, and COD. The categories of classification ranged from Utility Class I to V which corresponds to excellent for drinking, irrigation and industrial use without treatment (Class I), suitable for drinking (Class II), slightly polluted (Class III), polluted (Class IV) and heavily polluted water which is not fit for any of these beneficial purposes (Class V). Based on the Prati scale, Imo River, Essene Creek and Utaewa River are categorized under Class III (Table 3) which is indicative of water not suitable for beneficial purposes such as drinking, irrigation and industrial use, but may be rigorously treated for use by private consumers. The classification showed that Jaja creek at the control site fell into Class II reflecting that its water sample is suitable as sources of municipal water supply.

The overall average concentrations of Mn, Fe, Al and Pb (Table 4) in surface waters studied were higher than the WHO and USEPA limits and hence the waters portability are impaired for drinking. The only exception was the zinc with concentration lower than the USEPA limit of 5.0 mg/L. The Imo River contained Mn, Fe and Al levels of 2.52±0.71 mg/L, 0.37±0.10 mg/L and 0.77 ± 0.13 mg/L respectively. The respective corresponding concentrations in Essene Creek were 2.62±0.42 mg/L, 0.59±0.41mg/L and 0.52±0.08 mg/L while Utaewa River contained 2.70±0.30 mg/L, 0.49 ± 0.05 mg/L and 0.15 ± 0.03 mg/L respectively. These metal concentrations that were above the limits may be attributed to deposits resulting from the company's smelting activity. The Imo River (IR) and Essene Creek (EC) serve as water channels to ships bringing the raw materials for the company and other commercial activities. The discharge from exhausts of ships and speed boats using leaded fuels explains the high lead levels of 0.90±0.17mg/L and 0.84±0.50 mg/L in waters from the Imo River and Essene Creek. The high concentrations of aluminium with ranges of 0.67-0.91 mg/L and 0.50–0.60 mg/L for Imo River and Essene Creek (Table 3) are not unexpected as alumina (Al_2O_3) being the major raw material used in the company splits into water bodies occasionally during off-loading to the conveyor belt.

Principal Components (PC) analysis was performed on the standardized data matrix (Table 5) of metal concentrations in surface water samples. This is necessary to explain the structure of the underlying data set. The experimental data was standardized in order to avoid mis-calculation due to wide differences in data dimensionality (Liu et al., 2003). Standardization tends to increase the influence of small variance and reduce of large ones. Furthermore, the standardization procedure influence of different units eliminates the of measurement and renders the data dimensionless (Benza-Deano et al., 2008). Liu et al.(2003) classified the factor loading as "strong", "moderate", and "weak" corresponding to absolute loading values of >0.75, 0.75-0.50 and 0.50-0.30 respectively. The first component (PC1) explained 62.2% of total variance (Table 5) and has strong and moderate positive metal loadings for water from Essene Creek (1.284- 1.687) and Imo River (0.499-0.515). Principal component biplot in Figure 2 indicates that Al, Pb, Co and Fe are associated with the strong and metal loadings in PC1.Essene Creek (EC) and Imo River (IR) sampling points that lie to the right of the origin on the first component axis and closer to the metal (Al, Pb, Co, and Fe) vectors have the highest metal concentrations. The control sampling points (Jaja creek) that lie to the left of the origin and far from the metal vectors have the lowest metal concentrations. It was revealed in Figure 2 that Zn and Mn accounted for 18.1 % (as indicated by PC2) of total metal load of Utaewa River. The metal loading was strong with a range of 0.959-1.630 (Table 5) and was an indication of water pollution arising from the fall out of scrap iron and aluminium bars during navigation.

Table 6 shows that pH, total organic carbon (TOC),total organic matter (TOM), sand, silt and clay

compositions of soil samples from Jetty, Cast House and Pot Room sampling points are not significantly different from the corresponding compositions of soil from the control site. Soil sample from the cast house where the smelted aluminium is processed into bars contains the highest aluminium level of 24500±3300 μ g/g. The highest concentrations of Cd (2.17±0.55 μ g/g), Zn (132±160 μ g/g), Pb (144±48 μ g/g) in the soil were above the corresponding levels of 0.125 μ g/g (Cd), 59.8 μ g/g (Zn), 8.62 μ g/g (Pb) in smelting waste contaminated soil from Sierra Almagrera in Spain (Navarro *et al.*, 2008). On the other hand, the highest concentrations of Ni(15.2±3.7 μ g/g) and Co (3.5±3.4 μ g/g) were far below levels of 119 μ g/g (Ni) and 16.8 μ g/g (Co) reported by Navarro *et al.*(2008).

Box and Whisker plots in Figures 3 and 4 shows the distribution of Fe, Pb, Al, Co, Cd, Mn, Zn and Ni at various depths. The results indicate that AI and Zn are more abundant at 0-5cm soil depth than other metals suggesting that AI and Zn will be more readily available in soil for uptake by crops. The values for Cd, Mn, Fe and Co are highest at 10-15cm soil depth while Pb concentrations are nearly constant. The soil quality data was further subjected to cluster analysis to explore their temporal trend. A dendogram shown in Figure 5 grouped all the sampling points for soil samples into two main clusters (A and B). Cluster A includes majorly soil samples with the highest average aluminium concentration obtained from the Cast house, where bars are being packaged for export. The second cluster B includes the rest of the analyzed soil (samples from Jaja Creek, Pot Room and Jetty sites). The cluster was further divided into two sub-clusters (b_1 and b_2). Subcluster b1 includes the samples from Jaja Creek (control site) while sub-cluster b₂ includes samples from the Pot room and Jetty sites. The sites in sub-cluster b, have similar characteristics and natural sources types. This implies that the elemental composition of soil from the control site differs significantly from what obtained for Cast House, Pot Room and Jetty soil samples. Therefore, elevated metals concentrations in soil from Cast House, Pot Room and Jetty sites indicate soil contamination resulting from smelting activity around the sites.

Concentrations of metals investigated in crops and leaf samples are shown in Table 7. Crop samples contained lower metal concentrations than soil samples. Bitter leaf, a vegetable for common people, had the highest acumulation factors of 11.4 (Cd), 3.59 (Zn), 4.71 (Mn), 12.6 (Ni), 8.82 (Fe), 52.7 (Al). The highest accumlation factor of 14.3 for Pb was observed in cassava leaves. These accumulation factors reflect the generally high levels of metals and their degrees of contamination in the crops. Also, it is intresting to infer that bitter and cassava leaves can be used successfully as biomarkers for heavy metal pollution in soil. High aluminium concentration on the leaves is attributed to the atmospheric particulate deposition occurring around the smelting area. Cluster analysis as shown in Figure 6 was able to distinguish between metal concentrations in crops from the contaminated sites and that from the control site. The classification indicates the aluminium smelter as the anthropogenic source of metal contamination for crops.

IV. CONCLUSION

These findings revealed that smelting activities were the dominant source of contamination of Essene Creek, Imo and Utaewa Rivers which are major sources of drinking water for the community at a far distance downstream. There was an increasing evidence of metal pollution in Ikot Abasi soil and edible crops planted on it. Further research on air quality assessment of the area is necessary in drawing a better conclusion on the overall effect of the aluminium smelting on environments of Ikot Abasi.

ACKNOWLEDGEMENTS

The authors would like to acknowledge lkot Abasi Local Government Area for giving permission to collect samples in the area and the technical assistance given by Mrs. Iniobong Ogbonna.

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Table 1: Description of sampling locations, sample code and type of sample collected

Sampling loca- tion	Sample code	Location description	Sample collected
Pot Room	PR	Located North-East (NE) of the company with respect to the main gate. It covers a wide expanse of land up to 6 hectares. The location (PR) shares the same fence with the facility where the alumina is smelted in pots. Hence the name 'pot room'.	Soil and plant
Jetty	J	This is the North of the company with respect to the gate. It is mid-point far from the PR and Cast House.	Soil and plants
Cast House	СН	Located North-West of the company with respect to the main gate. The cast house is where the smelted aluminium is cast into ingots (bars) ready for export. The sampling site shares the same fence with the Cast House.	Soil and plants
Imo River	IR	This is located south of the company with respect to the gate. It is the water that host the harbour where raw material arrives and finished product leaves.	Water
Essene Creek	EC	It is a major tributary of IR that borders the company at the far south- west. It is closer to the CH than any other facility of the company.	Water
Utaewa River	UT	The river borders the company at the far South-east (SE). It is closer to the PR and the power plant of the company than any other facility of the company.	Water
Jaja Creek (Contro site)	I JC	It was the reference site situated at 1 km upstream of Essene Creek. It is a drainage stream located North of the company	Water, soil and pl

rom Imo river (IR), Essene	
characteristics of the water fi	JR) and Jaja creek (JC)
e values and ranges of physicochemical o	creek(EC), Utaewa river (U
Table 2 : Average values :	

_	Temp.	Cond.	Turbitity	TS	TDS	TSS	Hardness	SO_4^2	PO_4^3	NO ₃	DO	COD	Salinity	Utility class
\sim	(°C)	(μS/cm)	FTU	(mgL ⁻¹)	(mgL ⁻¹)	(mgL ⁻¹)	(mgL ⁻¹)	(mgL ⁻¹)	(mgL ⁻¹)	(mgL ⁻¹)	(mgL ⁻¹)	(mgL ⁻¹)	(%)	
	24.0±0.2 23.9-24.2	21.9±0.2 21.7-22.0	3.3 ± 0.6 3.0-4.0	1380 ± 25 1360-1410	1370±21 1350-1390	18.7±1.5 17-20	170±2 168-172	549±71 480-622	1.14 ± 0.11 1.03-1.21	11.1 ± 0.2 9.8-12.8	4.8±0.2 4.0-6.2	38.7±0.6 35.0-40.2	13.0±1.1 12.0-14-2	III
	25.0±1.1 24.0-26.1	5.9 ± 0.2 5.8-6.1	25.3±2.1 23.0-27.0	355±15 342-372	343±17 327-360	12.3 ± 2.5 10-15	161±2 160-162	113 ± 11 101-121	3.4 ± 0.2 3.25-3.61	10.3 ± 0.1 8.91-10.5	4.4±0.1 3.9-5.5	39.8 ± 1.1 36.6-41.0	3.2 ± 0.4 2.8-3.6	Ш
	26.0±0.4 24.1-26.5	6.3 ± 0.1 5.5-6.2	25.0±2.5 22.5-27.3	452±17 412-473	430±14 401-495	22.7±1.2 19.6-23.8	165±5 153-180	120±8 101-146	2.19 ± 0.2 1.82-2.40	11.8 ± 0.1 10.5-12.5	4.5±0.2 4.1-5.2	44.4±0.6 40.1-49.4	4.8 ± 0.7 4.32-5.01	Ш
	25.0±0.2 24.0 25.6	5.3±0.1 4.8 5.7	1.54 ± 0.27 1.10 1.93	186±11 152_195 -	178±9 162_201	8.42±0.73 7.56 10.4	70.6±5.3 521_84.3	4.2±1.1 3.62 5.71	0.08 ± 0.01 0.05 0.09	0.74 ± 0.1 0.52 1.01	6.8±0.2 6.01 7.21	17.2 ± 3.0 $15.1\ 22.6$	0.93 ± 0.21 0.75 1.14	П

Table 3 : Average values and ranges of metal concentrations (mgL⁻¹) in water from Imo River (IR), Essene Creek(EC), Utaewa River (UR) and Jaja Creek (JC)

		Cd	Zn	Mn	Ni	Fe	Al	Pb	Co
R	Mean±SD Range	< 0.001	0.08 ± 0.03 0.07-0.12	2.52±0.71 1.82-3.23	< 0.001	0.37 ± 0.10 0.28-0.48	0.77 ± 0.13 0.67-0.91	0.9 ± 0.17 0.71-1.02	0.05±0.01 0.05-0.06
EC	Mean±SD Range	< 0.001	0.12 ± 0.02 0.11-0.14	2.62±0.42 2.14-2.92	< 0.001	0.59 ± 0.41 0.46-1.05	0.52 ± 0.08 0.50-0.60	0.84±0.50 0.80-1.90	0.03 ± 0.01 0.01-0.06
UR	Mean±SD Range	< 0.001	0.15 ± 0.02 0.13-0.17	2.70±0.30 2.41-3.01	< 0.001	0.49 ± 0.05 0.51-0.53	0.15 ± 0.03 0.12-0.18	0.81 ± 0.05 0.75-0.99	0.04 ± 0.01 0.03-0.04
JC	Mean±SD Range	< 0.001	0.02 ± 0.01 0.01-0.04	0.42 ± 0.10 0.32-0.52	< 0.001	0.10±0.03 0.07-0.13	0.04 ± 0.01 0.04-0.05	0.49 ± 0.03 0.39-0.59	0.02 ± 0.01 0.01-0.03

January 2012

Global Journal of Science Frontier Research (B) Volume XII Issue I Version I

Parameter	*Mean±SD	Range	Wa	ter Quality Sta	undard
			^a WHO	^b USEPA	^c New Zealand
Temperature (°C)	24.7±0.9	23.9-26.5	27 - 28	-	-
Conductivity (µS/cm)	12.8 ± 2.5	5.5-22	1000	-	-
рН	6.4±0.3	6.1-7.2	6.5 - 9.2	6.5 - 8.5	-
Turbidity (NTU)	16±12	3.0 - 27.3	5	-	-
TDS (mg/L)	793±250	327-1390	1000	500	-
TSS (mg/L)	16.4 ± 4.4	10 - 23.8	-	-	-
TS (mg/L)	809±540	342-1410	-	-	-
Total hardness (mg/L)	166±5	160-172	500	-	-
DO (mg/L)	4.67±0.3	3.9-6.2	6	-	-
Salinity (%)	7.6 ± 2.8	2.8-14.2	0.5	-	-
COD (mg/L)	40.3±0.9	35.0-49.4	-	-	-
SO_4^{2-} (mg/L)	300±230	101-622	400	250	-
PO_4^{3-} (mg/L)	2.25 ± 1.1	1.03-3.61	0.51 - 3.50	-	-
NO_3^- (mg/L)	9.11±0.6	8.91-12.8	50	10	50
Cd (mg/L)	-	< 0.001	0.003	0.005	0.004
Zn (mg/L)	0.11±0.03	0.06-0.14	5	5.0	-
Mn (mg/L)	2.59 ± 0.48	1.82-3.23	0.4	0.05	0.4
Ni (mg/L)	-	< 0.001	0.07	-	0.08
Fe (mg/L)	0.49 ± 0.27	0.28-1.05	0.05 - 0.36	0.3	-
Al (mg/L)	0.57 ± 0.25	0.12-0.91	0.2	0.05 - 0.2	0.1
Pb (mg/L)	0.85 ± 0.43	0.71-1.90	0.01	0.015	0.01
Co (mg/L)	0.04 ± 0.02	0.01-0.06	-	-	-

Table 4 : Water quality standards compared with the overall water quality of rivers and creeks in the vicinity of aluminium smelting company.

WHO= WHO Drinking water guidelines, USEPA= US Environmental Protection Agency. ^a*Source*= WHO (2006), ^b*Source*= USEPA (1999), ^c*Source*= New Zealand (2005), *= Overall mean of water quality of Imo river, Essene creek and Utaewa river(This study)

Table 5 : Principal components analysis scores (loadings) of metal concentrations on the first six rotated principal components (PCs) for various sampling locations.

Sampling location	PC1	PC2	PC3	PC4	PC5	PC6
IR-1	0.499	-0.758	-0.976	-0.589	0.460	0.002
IR-2	0.515	-1.083	-1.095	0.181	-0.051	-0.002
IR-3	0.512	-0.039	-0.770	0.877	-0.431	0.002
EC-1	1.775	-0.203	0.503	-0.392	-0.330	-0.008
EC-2	1.284	-0.530	0.536	-0.848	-0.330	0.005
EC-3	1.687	-0.868	1.137	0.926	0.353	0.001
UR-1	0.509	0.959	0.210	-0.166	0.303	0.003
UR-2	0.287	1.297	-0.191	0.108	-0.086	-0.003
UR-3	0.882	1.630	-0.246	0.018	0.148	0.001
JC-1	-2.412	0.091	0.326	0.028	-0.304	0.005
JC-2	-2.502	-0.349	0.416	-0.117	0.060	0.00001
JC-3	-2.638	-0.147	0.152	-0.026	0.207	-0.007
% Variance	62.2	18.1	11.0	6.45	2.21	0.0004
%Total Variance	62.2	80.3	91.3	97.8	100	100
Eigenvalue	2.57	0.75	0.456	0.27	0.09	0.00002

	Table 6 : Av	<i>Table 6</i> : Average levels and ran	range of physicoc Cast Hou	physicochemical properties of soil sarr Cast House, Pot Room and Jaja Creek	ige of physicochemical properties of soil samples from sampling locations – Jetty, Cast House, Pot Room and Jaja Creek	om sampling loca	tions – Jetty,	
	Jetty (J)		Cast House (CH)		Pot Room (PR)		Jaja Creek –	Jaja Creek – Control site (JC)
	Mean±SD	Range	Mean±SD	Range	Mean±SD	Range	Mean±SD	Range
Hq	$6.4{\pm}2.4^{a}$	4.2-9.0	8.0 ± 2.4^{a}	5.5-10.3	$7.4\pm4.5^{\mathrm{a}}$	3.0-7-1	7.1 ± 0.4^{a}	6.8-7.5
TOC (%)	$0.88{\pm}0.70^{a}$	0.09-1.39	0.66 ± 0.04^{a}	0.61-0.68	0.49 ± 0.33^{a}	0.29-0.87	$0.78{\pm}0.15^{a}$	0.62-0.91
TOM (%)	0.15 ± 0.12^{a}	0.02-0.24	0.11 ± 0.01^{a}	0.10-0.12	0.08 ± 0.06^{a}	0.05 - 0.15	0.10 ± 0.01^{a}	0.10 - 0.11
Sand (%)	59.2±2.4°	56.4-60.8	42.5 ± 2.0^{a}	40.4-44.4	51.1 ± 2.3^{b}	48.4-52.4	$60.9\pm3.0^{\circ}$	58.2-64.2
Silt (%)	5.2 ± 5.5^{a}	0.40 - 11.2	3.2 ± 1.6^{b}	1.6 - 4.8	8.9 ± 3.9^{a}	5.6-13.2	7.0 ± 1.6^{a}	8.4-7.4
Clay (%)	35.7 ± 3.4^{a}	32.4-39.2	54.3 ± 0.5^{b}	54.0-54.8	40.0 ± 5.8^{a}	34.4-46.0	$32.1{\pm}4.6^{a}$	27.4-36.5
Cd (mg/kg)	$1.9\pm0.7^{ m b}$	1.20-2.60	2.17 ± 0.55^{b}	1.60-2.70	1.43 ± 0.57^{b}	0.80 - 3.20	$0.14{\pm}0.15^{a}$	0.06-0.32
Zn (mg/kg)	39 ± 42^{a}	8.50-87.7	$127{\pm}170^{a}$	18.7-319	132 ± 160^{a}	29.6-41.8	14.0 ± 5.8^{a}	9.65-20.5
Mn (mg/kg)	21.9 ± 8.2^{a}	13.4-29.8	$88\pm19^{\mathrm{ab}}$	76.6-109	164 ± 130^{b}	104-311	11.0 ± 2.1^{a}	8.94-13.2
Ni (mg/kg)	13.2 ± 4.7^{ab}	8.5-17.8	15.2 ± 3.7^{b}	12.9-19.5	12.6 ± 1.3^{ab}	11.1-13.5	$7.7\pm1.7^{\mathrm{a}}$	7.68-9.3
Fe (mg/kg)	1690 ± 200^{b}	1490-1890	$2250\pm 23^{\circ}$	2220-2260	$2230\pm79^{\circ}$	2140-2290	1240 ± 210^{a}	1067-1478
Al (mg/kg)	$9680{\pm}540^{a}$	9320-10300	24500 ± 3300^{bc}	21000-27500	17700 ± 6600^{b}	12300-15800	5440 ± 1200^{a}	4562-6780
Pb (mg/kg)	27.4 ± 3.9^{a}	24.8-32.0	111 ± 43^{b}	83.0-161	$144\pm48^{\mathrm{b}}$	163-184	23.9 ± 3.6^{a}	20.8-27.9
Co (mg/kg)	0.27 ± 0.30^{a}	<0.001-0.6	$1.60{\pm}0.45^{a}$	1.1-2.0	3.5 ± 3.4^{a}	1.9-7.5	$0.02{\pm}0.01^{a}$	0.01-0.03
Mean values	with different su	iperscripts in a ro	Mean values with different superscripts in a row are significantly different at p=0.05: Total Organic Carbon (TOC). Total Organic Matter (TOM)	different at $p=0.0$	5: Total Organic Ca	arbon (TOC), Totá	al Organic Matte	ir (TOM)
							0	
	Table 7	Average metal c	<i>Table 7</i> : Average metal concentrations (μg/g) and the accumulation factors (AF) in plants from the vicinity of a suminium smelting company and control site.	ntrations (µg/g) and the accumulation factors (aluminium smelting company and control site	ulation factors (AF) and control site.	in plants from the	e vicinity of	

N .	Table 6 : Average levels and range of physicochemical properties of soil samples from sampling location.	Cast House Pot Boom and Jaja Creek
-----	--	------------------------------------

**Bitter leave (from control site) **Cassava leave (from control site) **Paw-paw (from control site) *Cassava leave *Paw-paw

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×

NA = Not applicable

(**) = Each value in the row is an overall average concentration of triplicate determinations = Each value in the row is an overall average concentration of nine determinations and

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Co, µg/g (AF)

Pb, $\mu g/g$ (AF)

Al, $\mu g/g$ (AF)

Fe, µg/g (AF)

Ni, µg/g (AF)

Mn, $\mu g/g$ (AF)

Zn, µg/g (AF)

Cd, µg/g (AF)

Sample

code

*Bitter leave

Plant type

<0.001(NA) <0.001(NA) <0.001(NA)

 $\begin{array}{c} 18.3(5.34)\\ 38.7(14.3)\\ 16.4(6.83)\end{array}$

1830(52.7) 2170(38.3) 1830(37.4)

179(8.82) 112(2.96) 68.4(5.56)

4.8(12.6) 5.7(2.71) 8.3(2.87) 0.38

27.3(4.71) 148(3.73) 15.0(3.88)

 $141(3.59) \\ 142(2.53) \\ 147(1.94)$

0.8(11.4)0.5(2.38)0.9(15.0)

<0.001 <0.001 <0.001</td>

 $0.34 \\ 0.27 \\ 0.24 \\ 0.24$

347 567 489

20.3 37.9 12.3

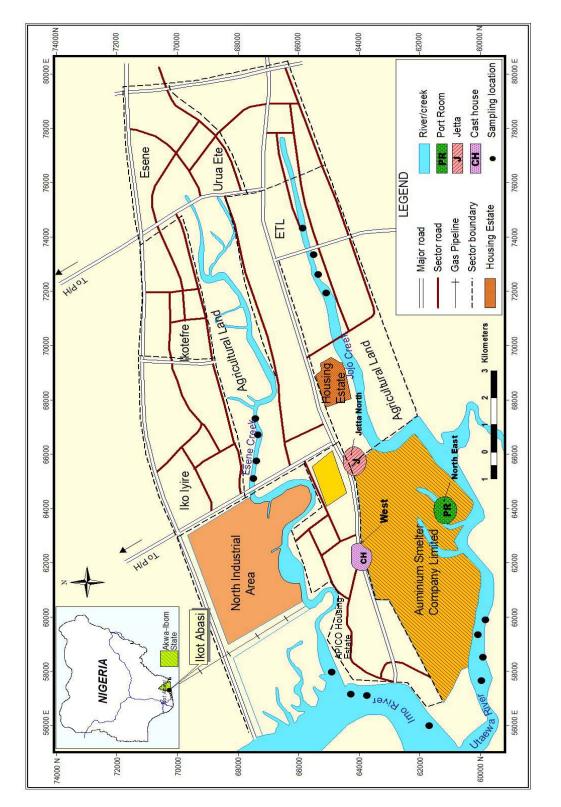
2.1 2.89

5.8 39.7 3.87

39.3 56.2 75.9

0.21 0.06 0.07

PLC CLC PLC PLC





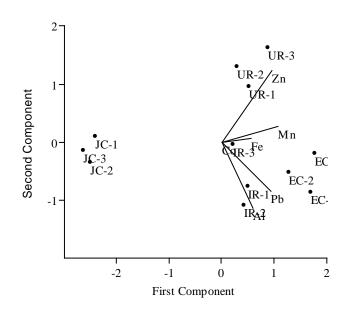


Figure 2 : Principal component biplot of heavy metal concentrations in Imo River (IR), Utaewa River (UR), Essene Creek(EC) and Jaja Creek (JC).

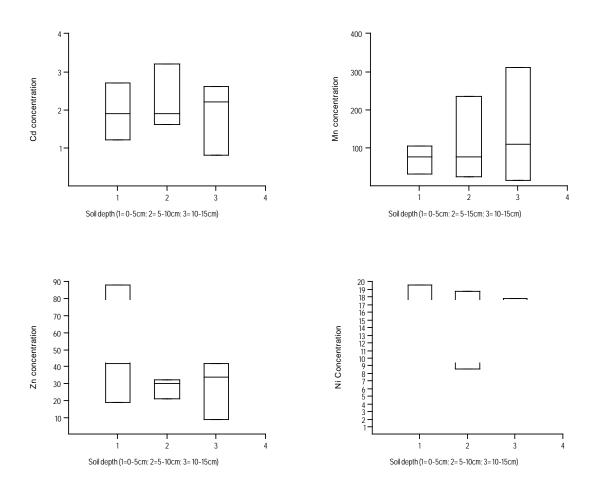


Figure 3: Distribution of Cd, Mn, Zn and Ni concentrations (μ g/g) within the soil profile.

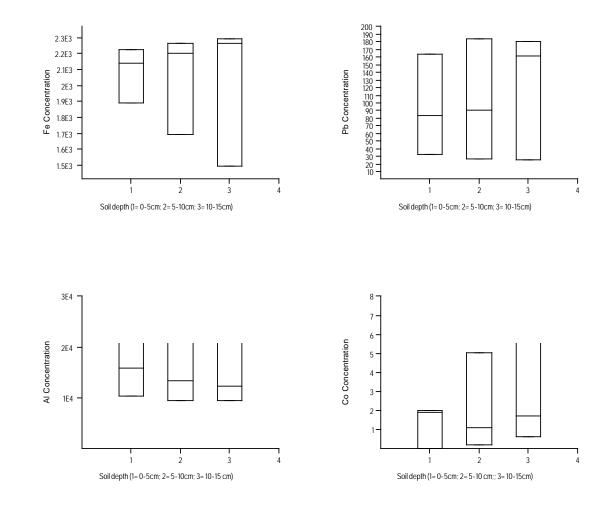


Figure 4 : Distribution of Fe, Pb, Al and Co concentrations (μ g/g) within the soil profile.

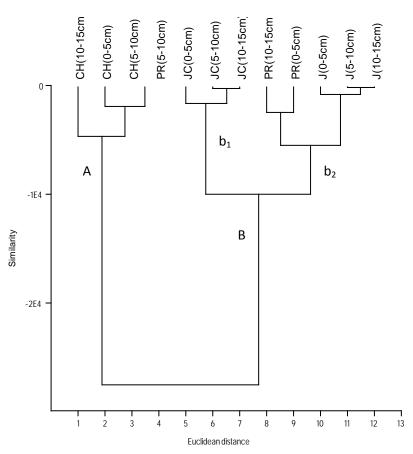


Figure 5: Dendogram showing clustering of sampling on soil from various locations (Pot room=PR; Jetty= J; Cast House= CH, Jaja Creek= JC).

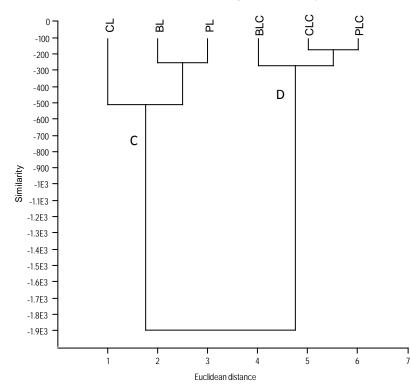


Figure 6 : Dendogram showing classification of metals concentrations in plants (Cassava leave= CL; Bitter leave=BL; Paw-paw=PL) from sampling sites and control site (Cassava leave= CLC; Bitter leave=BLC; Paw-paw=PLC).

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GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH CHEMISTRY Volume 12 Issue 1 Version 1.0 January 2012 Type : Double Blind Peer Reviewed International Research Journal Publisher: Global Journals Inc. (USA) Online ISSN: 2249-4626 & Print ISSN: 0975-5896

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By Aisha M. Al-Turkustani, Nabeeh M. Al-Marhabi

King Abdulaziz University, Jeddah KSA

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GJRE Classification : FOR Code: 070105, 030201



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Inhibition of Mild Steel Corrosion Using *Plectranthus Tenuiflorus (Shara)* Plant as Safe and Green Inhibitor in Acidic Solutions

Aisha M. Al-Turkustani^a, Nabeeh M. Al-Marhabi^a

Abstract - Plectranthus tenuiflorus (Shara) plant was investigated as safe (green) inhibitor on the corrosion of mild steel in 2.0 M H_2SO_4 solution using weight loss and hydrogen gas evolution technique. The results showed that Shara plant aqueous extract is good inhibitor for mild steel in this medium. The inhibition efficiency increases with the inhibitor concentration and decreases with rising temperature. The inhibition is attributed to adsorption of the inhibitor molecules on mild steel surface. Adsorption characteristics of the aqueous extract of Shara plant were approximated by Langmuir adsorption isotherm. Effect of temperature is studied in the range (30-70) ° C and determination of activation parameters is also discussed.

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I. INTRODUCTION

he meaning of the word corrosion is the substance usually a metal or its alloys which change in its properties because of a reaction with its environment. Normally it specifically applies to metals. Corrosion causes enormous losses which rise yearly with the increased using of metals industrial development. The accepted concept of the corrosion is that it is a result of an electrochemical reaction taking place on the surface of the metal where the metal is converted in to metal oxides or other corrosion products with some metals.

Corrosion affects most of industrial sector and may cost billions of dollars each year for preventing and replacement of maintenance [1]. Thus, modern world today made an investigation to overcome this problem by doing enrichment study of corrosion inhibitors. Mild steel (MS) is a material of choice and it is finds application in many industries, due to low cost and easy availability and good tensile strength besides various other desirable properties, ease to fabricate Various reaction vessels, pipes, tanks etc., in most of the chemical industries but it suffers from severe corrosion in aggressive environments [2]. Acids are used to remove oxides, shop - soil and other contaminants from metal surfaces. Acids are also used for derusting and pickling, the cleaning of refinery equipment oil well acidizing and acid descaling and the removal of calcareous deposits from boilers. Radiators of vehicles, pipelines carrying water or petroleum products heat exchangers, etc. [3].Although there are numerous options for controlling the corrosion of metals, the use of inhibitors is one of the best methods of protecting metals against corrosion.

Corrosion inhibitors are widely used in industry to reduce the corrosion rate of metals and alloys in contact with aggressive environments. Most of the corrosion inhibitors are synthetic chemicals, expensive and very hazardous to environments. Therefore, it is desirable to source for environmentally safe and green inhibitors [4,5].Natural products can be considered as a good source for this purpose. The possible replacement of some expensive chemicals as corrosion inhibitors for metals in acid cleaning process by naturally occurring substances of plant origin has been studied [6-13].

The aim of this study was to investigate the inhibition effect of *Plectranthus tenuiflorus (Shara)* plant as a cheap, safe, green, raw and non- toxic corrosion inhibitor on mild steel corrosion in sulphuric acid solution.

II. EXPERIMENTAL

a) Material

i. *Inhibitor*

Plant peraparation: *Shara* plant leaves were collected from Jeddah region; Saudi Arabia (Figure 1).

Plectlranthus tenuiflorus (Euphorbiaceae family), is the generic name for Shara, a perennial succulent herb; having a pleasantly aromatic juice. Shara her it is a large genus of the Lamiaceae family widely distributed in tropical regions of Africa, Asia and Australia [14-16] that natively grows in western and southern region of Saudi Arabia [17,18]. Several Plectranthus species are cultivated as ornamentals or as sources of essential oils, whereas other are used as edible tubers, or as food flavorings [15,19]. In folk medicine, they are employed for headaches, sores, burns, dermatitis, acute edematous otitis acuta, stomachache, against nausea, scorpion stings and as purgative [20-24]. In Western region, it is used as eardrop for earache and inflammation of middle ear 2012

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About ^a: King Abdulaziz University, Girls College, Chemistry Department, Jeddah KSA. E-mail : (a.m.turkustani@hotmail.com) About ^a: King Abd El- Aziz University, Girls College, Chemistry Department, Jeddah, KSA. E-mail : (ao-ao-55@hotmail.com)

[23], whereas it is prescribed in Asia for a remedy sore throat [18].

Stock solution of aqueous extract of *Shara* plant were prepared by weighing 120 g of chopped leaves mixing (blending) in a blender with 200 ml deionized water for 15 minuts, heating until 90° C (before boiling). The mixture is cooled for 24 hours. The aqueous extract was separated by filtration and then kept the filtrate solution in a flask at low temperatures in a refrigerator. From the stock solution of aqueous extract of *Shara* plant, the inhibitor test solutions were prepared in a concentration range (1.0% v/v - 30% v/v).

ii. *Specimen*

The metal used for the study was mild steel electrode of the chemical composition was (wt%) P (0.035), Si (0.03), Mn (0.5), Cr (0.9), C (0.38) and Fe (97.64), it was a rod with the length is 4.0 cm and diameter is 1.0 cm. The specimen surface was polished with different grade of emery papers (60, 120, 220, 400, 600, 800 and 1200), washed with de-ionized water, degreased with acetone and dried with a stream of air and weighed.

iii. Solution

All chemicals used were of analytic grade. The blank corroding solution was H_2SO_4 (PAI-Panreac). Appropriate concentration (2.0 M) of acid solution was prepared using de-ionized water in the absence and presence of various concentrations of aqueous extract of *Shara* Plant.

b) Methods

i. Hydrogen gas evolution (Gasometric) method

The gasometric assembly used for the measurement of hydrogen gas evolution from the reaction was as originally described [12,25]. A reaction vessel was connected to a burette through a delivery tube. The 2.0 M H_2SO_4 solution was introduced into a two-necked flask, and the initial volume of air in the burette was recorded. Thereafter, mild steel sample was dropped into the H_2SO_4 solution, and the flask quickly closed. The volume of H_2 gas evolved from the corrosion reaction was monitored by the volume change in the level of the paraffin oil. The change in volume was recorded every 5 min. for 60 min. The same experiment was repeated in the presence of the inhibitor.

Hydrogen gas evolution measurements were carried out at 30, 40, 50, 60 and 70° C. From the volume of hydrogen gas evolved per minute, corrosion rate (R), inhibition efficiency (%I) and degree of surface coverage ($_{\theta}$), were calculated using equations 1, 2 and 3, respectively.

$$R (ml cm-2) = (V0Ht - V1Ht') / t$$
(1)

$$% I = [1 - V^{1}Ht / V^{0}Ht] \times 100$$
 (2)

$$\theta = \% I / 100 \tag{3}$$

Where V^1_{Ht} is the volume of hydrogen gas at time t for inhibited solution and V^0_{Ht} is the volume of hydrogen gas evolved at time t for uninhibited solution.

ii. Weight loss (Gravimetric) method

After complete of each test mild steel sample is separated from the test solution, washed with deionized water and with acetone, dried with stream of air and then re-weighting. From the weight loss results, the corrosion rate (R[`]), inhibition efficiency (%I) of the inhibitor and degree of surface coverage ($_{\theta}$), were calculated using equations 4, 6 and 7, respectively,

$$\hat{R}(gh^{-1}cm^{-2}) = W/At$$
 (4)

$$\% I = (1 - W_1 / W_2) x 10$$
 (5)

$$\theta = 1 - W_1/W_2$$

Where W_1 and W_2 are the weight losses (g/dm³) for mild steel in the absence and presence of the inhibitor in H₂SO₄ solution, respectively, and θ is the degree of surface coverage of the inhibition.

III. RESULTS AND DISCUSSION

a) Effect of inhibitor concentration

Figure (2) shows the relation of hydrogen gas with time for mild steel corrosion in 2.0 M H_2SO_4 solution in the absence and presence of different concentrations of aqueous extract of *Shara* plant at 30° C. It is clear that, at low concentration (1.0%v/v) for the aqueous extract of *Shara* plant acceleration of the corrosion occurs (increase in the slope of the curve), and the corrosion rate decrease by increasing the concentration of the extract of *Shara* plant. Similar results were obtained from weight loss measurements. Table (1) illustrate the corrosion rates (R and R) and inhibition efficiency (I%) obtained from WL and HE, respectively.

From Table (1), it can be seen that the values of corrosion rate for mild steel in 2.0 M H_2SO_4 solution containing aqueous extract of *Shara* plant decreased as concentration of inhibitor increased from the two methods, and the inhibition efficiency increase. This results are due to that the adsorption amount and coverage of inhibitor on mild steel surface increases by increasing the inhibitor concentration, except at low concentration (1.0%v/v) of the inhibitor which give an increase in corrosion rate (acceleration) from the two methods.

b) Adsorption isotherm

The nature of inhibitor interaction on the corroding surface during corrosion inhibition of metals

has been deduced in terms of adsorption characteristics of the inhibitor. The decrease in the corrosion rate by the addition of aqueous extract of *Shara* plant is attributed to either adsorption of the plant components on the metal surface or, the formation of a barrier film separating the metal surface from the corrosive medium [26, 27].

Figure (3) shows the relation between 1% and logC_{inh} for the investigated extract from hydrogen evolution (Gasometric) and weight loss (Gravimetric) methods. As can be readily seen, the plots have the form of *S*-shaped adsorption. This indicates that the aqueous extract of *Shara* plant inhibit the acid dissolution for mild steel by adsorption the molecules of the *Shara* plant at metal acid solution interface, also the obtained figure indicated one step of adsorption.

Basic information on the interaction between the inhibitor and the mild steel surface can be provided by the adsorption isotherm. For this purpose, the values of surface coverage (θ) at different concentrations of *Shara* plant in 2.0 M H₂SO₄ have been evaluated from weight loss and hydrogen evolution measurements using the equations (7) and (8) to explain the best isotherm to determine the adsorption process from the experimental data obtained.Attempts were made to fit these θ values to various isotherms including Frumkin, Langmuir, Temkin and Freundlich. An excellent fit was obtained for aqueous extract of *Shara* plant, using the following Langmuir adsorption isotherm equation [28].

$$\Theta = KC_{EX}/1 + KC_{EX}$$
(7)

$$C/\Theta = 1/K + C \tag{8}$$

Where C_{EX} is the concentration of aqueous extract of *Shara* plant, K is adsorption constant and θ is degree of coverage. It can be seen from Figure (4) using equation (8) that straight lines of a slope less than unit is found. The slopes of the C/ Θ versus C plots show deviation from unity, which can be attributed to the molecular interaction between the adsorbed inhibitor species on mild steel surface [29, 30].

The values of adsorption constant (K_{ads.}) and the standard free energy of adsorption ($\Delta G^{\circ}_{ads.}$) were calculated using the equation:

$$\ln K = \ln 1/55.5 - \Delta G^{\circ}_{ads} / RT$$
 (9)

Where one molecule of water is replaced by one molecule of inhibitor [31, 32]. The numerical value (1/55.5) in equation (9) stands for the molarity of water. The values of K_{ads.} and $\Delta G^{\circ}_{ads.}$ for aqueous extract of *Shara plant* were recorded in Table (2). The negative $\Delta G^{\circ}_{ads.}$ values are consistent with the spontaneity of the adsorption process and the stability of the adsorbed layer on the mild steel surface [33]. It generally accepted that the values of $\Delta G^{\circ}_{ads.}$ up to -20 kJ mol⁻¹ the types of adsorption were regarded as physisorption, the

inhibition acts due to the electrostatic interaction between the charged molecules and the charged metal, while the values around -40 kJ mol⁻¹ or smaller, were seen as chemisorptions, which is due to the charge sharing or a transfer from the inhibitor molecules to the metal surface to form covalent bond [34, 35]. The ΔG°_{ads} values obtained in this study equal to -46.31 to -52.89 kJ mol⁻¹. It was suggested that the adsorption mechanism of investigated inhibitor on mild steel in 2.0 M H₂SO₄ solution was typical of chemisorptions.

c) Effect of temperature on the performance of Shara inhibitor

To gain insight into the nature of inhibitor adsorption, the effect of temperature (30, 40, 50, 60, and 70° C) on the corrosion behavior of mild steel in the absence and presence of 5%v/v of aqueous extract of Shara plant was studied by weight loss and hydrogen evolution measurements. Figures (5 and 6) show the results of HE for mild steel corrosion in 2.0 M H₂SO₄ in the absence and presence of fixed concentration (5%v/v) of aqueous extract of Shara plant at different temperatures from 30 to 70° C. The obtained results (R and R) and I% are given in Tables (3 and 4) and Figures (7 and 8). It is clear that, the corrosion rate of mild steel in the absence and presence of Shara extract increased with rising temperature, this is due to an increase in temperature usually accelerates corrosive processes, particularly in media in which H₂ gas evolution accompanies corrosion, giving rise to higher dissolution rates of the metal. The plots in Figure (8) show that the inhibition efficiency generally decreased with rising temperature apart from the observed increase in 40° C. The increase in inhibition efficiency with rising temperature can be explained may be to the synergistic effect between the molecules of the compounds occurs in Shara plant extract. The decrease in inhibition efficiency with increasing temperature may be attributed to a possible shift of the adsorption-desorption equilibrium towards desorption of some adsorbed inhibitor molecules from the mild steel surface due to increased solution agitation resulting from higher rates of H₂ gas evolution at higher temperatures. This shows a weak adsorption interaction between mild steel surface and the inhibitor [11, 36-39].

The apparent activation energy (E_a), enthalpy and entropy (ΔH^o and ΔS^o) for the corrosion process in the absence and presence of *Shara* extract were calculated from Arrhenius equation [40].

$$\log R = -E_a / 2.303 RT + A$$
(10)

Where A is the pre-exponential factor and R is universal gas constant and T is absolute temperature, and from (b) the transition-state equation

$$\log R / T = (\log R / Nh + \Delta S^{\circ}/R) - \Delta H^{\circ} / 2.303 R$$
(11)

Where h is plank's constant and N is Avogadro's number.

A plot of logR from ML and HE methods against1/T gives a straight lines with slope of - $E_a/2.303R$, as shown in Figure (9), E_a values for the corrosion were estimated and recorded in Table (5).

It was found that E_a value for mild steel corrosion obtained in free acid solution are of the same order of magnitude as those observed by other authors [41-43] for mild steel corrosion in some acid media. It is also of the order of activation energies encountered for the hydrogen evolution reaction. This is in accordance with the fact that the hydrogen evolution reaction in the absence of inhibitor is the ratedetermining step for the overall corrosion reaction. However, the average value for the inhibited solutions is higher than that for the uninhibited solution (Table 5), indicating a strong adsorption of the inhibitor at the metal surface which leads to increase the energy barrier for the corrosion process. On the other hand, it is in the order of activation energies of diffusion processes [9, 13, 44, 45].

A plot of logR/T against 1/T (Equation 11) also gives a straight lines, as shown in Figure (10). The slopes of these lines are $-\Delta H^{\circ}/2.303R$ and the intercept is log R/Nh+ Δ S^{*}/R, from which the values of Δ H[°] and ΔS° were deduced (Table 5). It is clear for the inhibited solution, according to Antropov and Grigoryev [46] the presence of inhibitor leads the corrosion system to pass from less random to more orderly arrangements, and hence a less negative value of entropy is observed. Values of the entropy of activation ΔS° in the absence and in presence of the studied inhibitor are negative. This implies that the activated complex in the rate determining step represents an association rather than a dissociation step [43]. This means that the activated molecules were in higher order state than that at the initial stage [47, 48].

d) Mechanism of inhibition

The obtained results indicated that aqueous extract of *Shara* plant performs a good inhibition for the corrosion of mild steel in H_2SO_4 acidic solution.

Shara plant comprises of two substances: essential oil, in which Thymol (85.3%) is the principle component. And, the whole substance leaues juice containing oxygenated trypenoids, mono terpinoid substances, seven amino acids (Ala, leu, Glu, Asp, Asn, phe and His) and several minerals including Ca, Mg and Zn [49].

The main components of *Shara* plant are hydroxyl aromatic compounds, phynolic compounds such Thymol, Tannius, Amino and Triple terbens. Such compounds facilitates the formation of a complex with the dissolved iron ions. The formation of insoluble complex on the metal surface isolates the metal from the aggressive solution and therefore inhibits the corrosion process.

IV. CONCLUSION

Results obtained from the two methods employed revealed that:

- 1. The aqueous extract of Shara plant is an effective inhibitor for mild steel corrosion in 2.0 M H2SO4.
- 2. The inhibition efficiency of the extract increases by increasing the extract concentration and decrease when rising temperature.
- 3. The inhibition efficiencies obtained by weight loss and hydrogen evolution methods are in reasonably good agreement.
- 4. The adsorption of the extract on mild steel surface in an acidic medium follows Langmuir adsorption isotherm.
- 5. The inhibition mechanism was further corroborated by the values of activation parameters obtained from the experimental data.

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C _{inh} (%V/V)	Corro	osion Rate	Inhibition	Efficiency
	$R'_{MLM} \times 10^4$ (g. cm. ⁻² min. ⁻¹)	$R_{HEM} \times 10^{2}$ (ml. cm. ⁻² min. ⁻¹)	I _{MLM} %	I _{HEM} %
0.0	1.7734	7.1101	-	-
1.0	2.0091	8.9901	-13.29	-26.44
2.0	1.3553	6.0227	23.58	15.29
3.0	1.2236	5.0810	31.00	28.54
5.0	0.7785	3.2101	56.10	54.85
10.0	0.6674	2.8011	62.37	60.60
20.0	0.3955	1.6833	77.70	76.33
30.0	0.0381	0.1848	97.85	97.40

Table 1 : Corrosion rates and inhibition efficienciesfor mild steel in 2.0 M H_2SO_4 in thepresence of different concentrations of aqueous extract of *Plectranthus tenuiflorus (Shara*) plantat 30° C.

Table 2 : Adsorption isotherm parameters and correlation coefficients for Shara plant onto mildsteel in 2.0 M H_2SO_4 at 30° C.

Methods	slope	Correlation Coefficients	K _{ads.} (M⁻¹)	∆G _{ads} (kJ mol⁻¹)
MLM	0.9443	97.46	0.1485	- 52.89
HEM	0.9055	93.63	0.1144	- 46.31

Table 3 : Corrosion rates for mild steel in $2.0 \text{ M} \text{ H}_2 \text{SO}_4$ at different temperatures.

Temperature	30	40	50	60	70
$R'_{MLM} \times 10^4$ (g. cm. ⁻² min. ⁻¹)	1.7734	6.8532	9.9715	12.5273	23.9880
$R_{HEM} \times 10^{2}$ (ml. cm. ⁻² min. ⁻¹)	7.1101	35.5804	42.9553	68.2364	107.3421

Temperature	30	40	50	60	70
$R'_{MLM} \times 10^4$ (g. cm. ⁻² min. ⁻¹)	0.7785	2.1023	5.0057	7.2212	20.2551
$R_{HEM} \times 10^{-2}$ (ml. cm. ⁻² min. ⁻¹)	3.2079	11.3274	19.0520	35.8479	90.1684
I _{MLM} %	56.10	69.31	49.80	42.36	15.56
I _{HEM} %	54.88	68.16	55.65	47.47	16.00

Table 4 : Corrosion rates for mild steel in 2.0 M $H_2SO_4 + 5\% v/v$ of aqueous extract of Sharaplant at different temperatures.

Table 5 : Activation parameters for corrosion reaction of mild steel in 2.0 M H ₂ SO ₄ in the
absence and presence of various concentration of aqueous extract of Shara plant.

Method	C _{inh.} (%v/v)	E _a (kJ. mol. ⁻¹)	ΔH^* (kJ. mol. ⁻¹)	ΔS^* (J. mol. ⁻¹ k ⁻¹)
ML	0.0	50.63	47.94	-156
	5%v/v	67.07	64.39	-110
	0.0	53.07	50.40	-97
HE	5%v/v	87.74	65.06	-57



Fig.1 : Plectranthus tenuiflorus (Shara) plant leaves that collected from Jeddah region; Saudi Arabia.

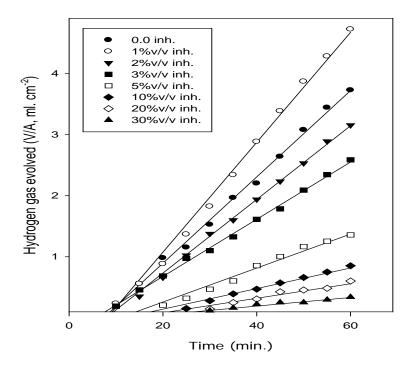


Fig.2 ' Volume of hydrogen / time curves for mild steel corrosio in 2.0 M H_2SO_4 in the absence and presence of different concentratic of aqueous extract of *Shara* plant at 30 C.

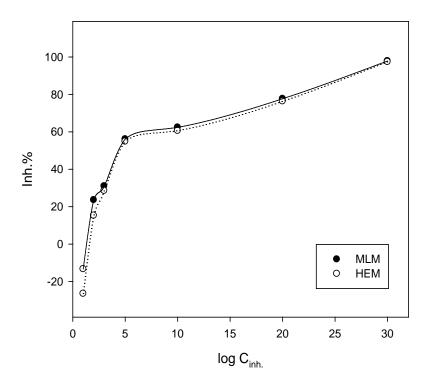


Fig.3: The variation of inhibition efficiency (Inh.%) against log C for steel in 2.0M H_2SO_4 in the absence and presence of *Shara* extract at 30° C.

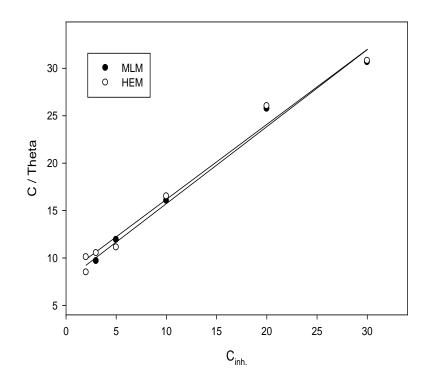


Fig.4: The relation between C/ θ against C_{inh.} of aqueous extract of *Shara* for steel corrosion in 2.0 M H₂SO₄ at 30° C (Langmiur isotherm).

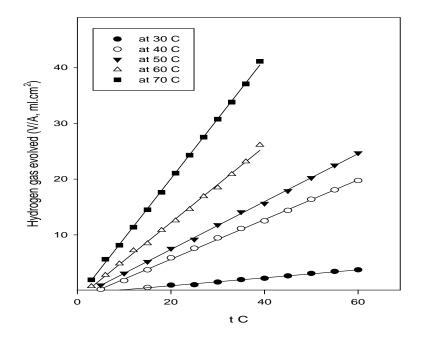


Fig .5 : volume of hydrogen/time curves for mild steel corrosion in $2.0 \text{ M H}_2\text{SO}_4$ at different temperatures.

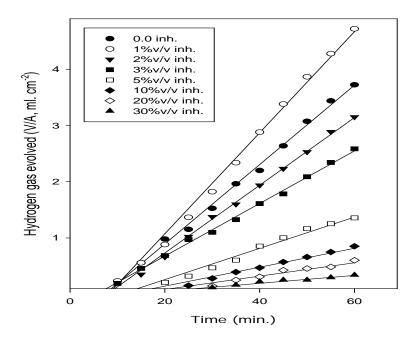


Fig. 6: volume of hydrogen/time curves for mild steel corrosion in 2.0 M H₂SO₄ in the absence and presence of 5% v/v of aqueous extract of *Shara* plant at different temperatures.

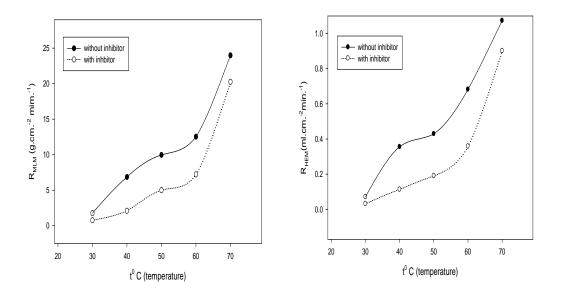


Fig.7: The relation between corrosion rate (R_{ML} and R_{HE}) of equeous extract of *Shara* plant and temperature in H_2SO_4 solution.

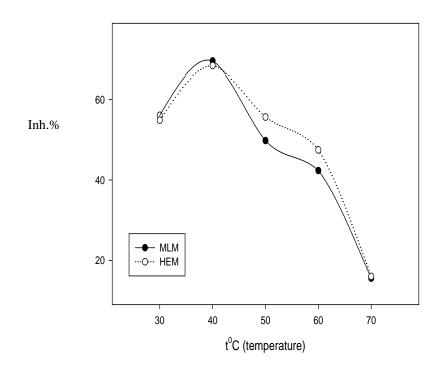


Fig.8 : The relation between inhibition efficiency (Inh.) of aqueous extract of Shara plant and temperature in H_2SO_4 solution.

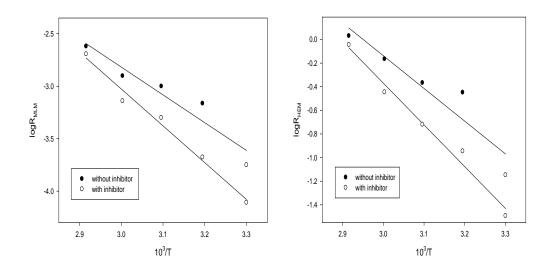


Fig.9: Arrhenius plots for the dissolution of mild steel in $2.0M H_2SO_4$ in the absence and presence of 5.0% v/v of aqueous extract of *Shara* plant.

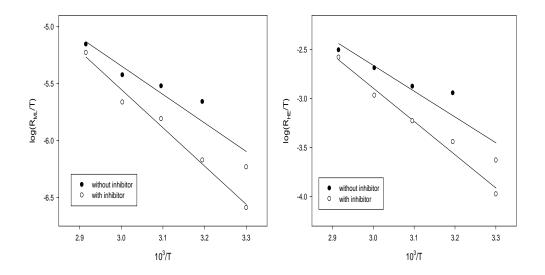


Fig. 10 : The relation between log(R/T) vs. 1/T for the corrosion of mild steel in 2.0 M H₂SO₄ in the absence and presence of 5.0% v/v of aqueous extract of *Shara* plant.



GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH CHEMISTRY Volume 12 Issue 1 Version 1.0 January 2012 Type : Double Blind Peer Reviewed International Research Journal Publisher: Global Journals Inc. (USA) Online ISSN: 2249-4626 & Print ISSN: 0975-5896

Interaction between Cryptand 222 and Tetracyanoethylene in Di and Trichlorom Ethane Solutions

By Abolfazl Semnani, Ali Reza Firooz, Leila Kashefi Kheyrabadi, Hamid Shakoori Langeroodi , Safieh Heidarizadeh Rizi

University of Isfahan, Isfahan, 81746-73441, I.R. Iran

Abstract - A spectrophotometric study concerning the interaction between cryptand 222 as ndonor and TCNE as π - acceptor has been performed in di and tri chloromethane solutions at temperatures 5, 10, 15, and 20°c. The results of continuous variation and mole ratio methods indicate the formation of 1:1 complexes in both solvents and at all temperatures. The stability constants and the molar absorption coefficients at different temperatures have been calculated from the computer fitting of absorbance- mole ratio data in **MATLAB** soft ware. The results indicate that Kf values in **CHCl**₃ are more than the corresponding amounts in **CH**₂**Cl**₂. In the case of ε , the reverse trend is observed. The Δ H°and Δ S° values were obtained by Vant Hoff method. The obtained data show that the enthalpy of complex formation in two solvents is favorable. While entropy is favorable in the case of **CHCl**₃ and unfavorable in the case, of **CH**₂**Cl**₂. The possible reasons for such observation are discussed. The kinetic results confirm an overall second order reaction which is first order with regard to each reactant. The formation of free ions is rejected by the conductometric measurments.

Keywords : Halomethanes, C222, TCNE, Spectrophotometry, Charge transfer, Thermodynamic, Kinetics.

GJRE Classification : FOR Code: 030503



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Interaction between Cryptand 222 and Tetracyanoethylene in Di and Trichlorom Ethane Solutions

Abolfazl Semnani^α, Ali Reza Firooz^Ω, Leila Kashefi Kheyrabadi^β, Hamid Shakoori Langeroodi^ψ, Safieh Heidarizadeh Rizi[¥]

Abstract - A spectrophotometric study concerning the interaction between cryptand 222 as n-donor and TCNE as π acceptor has been performed in di and tri chloromethane solutions at temperatures 5, 10, 15, and 20°c. The results of continuous variation and mole ratio methods indicate the formation of 1:1 complexes in both solvents and at all temperatures. The stability constants and the molar absorption coefficients at different temperatures have been calculated from the computer fitting of absorbance- mole ratio data in MATLAB soft ware. The results indicate that K_f values in CHCL₃ are more than the corresponding amounts in CH_2CL_2 . In the case of ϵ , the reverse trend is observed. The ΔH° and ΔS° values were obtained by Vant Hoff method. The obtained data show that the enthalpy of complex formation in two solvents is favorable. While entropy is favorable in the case of $CHCL_3$ and unfavorable in the case, of CH_2CL_2 . The possible reasons for such observation are discussed. The kinetic results confirm an overall second order reaction which is first order with regard to each reactant. The formation of free ions is rejected by the conductometric measurments

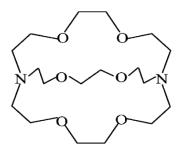
Keywords : Halomethanes, C222, TCNE, Spectrophotometry, Charge transfer, Thermodynamic, Kinetics

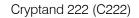
I. INTRODUCTION

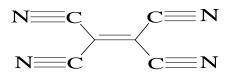
Since the first synthesis of crown ethers [1] and cryptands [2], there has been an intensive amount of research work on the thermodynamic and kinetics of complexation of these ligands with various cations in a wide variety of solvent systems [3]. Moreover, the molecular complexes of crowns and cryptands have been followed [4]. Interest in molecular complexes is strongly stimulated by their possible applications in different areas such as separation processes, biomimetric receptors, catalytic reactions and conversion of chemical energy to optical or electronic signals. In continue of our interest to molecular complexes of crowns and cryptands [5-10], here we report the results of complexation of cryptand 222 with TCNE in di and trichlolromethane solutions.

II. EXPERIMENTAL

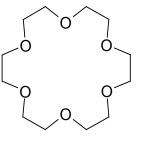
The macrocycle C222 and TCNE (both from Merck) were recrystallized from reagent gradre n-hexane and dried over P2O5. Reagent grades of di and trichlorometahne (both from Merck) were used without any further purification.







Tetracyanoethylene (TCNE)



18-Crown-6

All UV-Vis spectra and absorbance measurements were made with a UV-Vis-NIR spectrophotometer Cary 500 at different temperatures.

Author ^a ^a : Department of Chemistry, Faculty of Science, University of Isfahan, Isfahan, 81746-73441, I.R. Iran.

Author ^{Ω β} : Department of Chemistry, Faculty of Science, University of Shahrekord, Shahrekord, 115, I.R. Iran.

AuthorΨ : Petrokimia Sepahan Company, Mobarekeh Industrial City, Isfahan, Iran.

Conductance measurements were carried out with a conductivity meter 180 from Orion research Company.

III. RESULTS AND DISCUSSION

Absorption spectra of 1.0×10 -4 M solution of C222 in trichloromethane in the precence of varying concenteations of TCNE are shown in Fig. 1. Because of similarity, the corresponding spectra due to dichloromethane are not shown. Each spectrum was recorded 20 minutes after preparing the fresh solution. As it can be seen upon addition of C222 to the solution of TCNE, a new band is appeared in 350-450 nm region. As, none of the reactants, do not have any absorption in this spectral region. The new band can be attributed to the formation of charge transfer complex between C222 as n-donor and TCNE as π - acceptor [11].

In order to determine the effective site of complexation, the spectrum of 1:1 mixture of 18C6 (i.e. a compound without nitrogen atom) and TCNE was recorded. As, new band was not observed, it can be concluded that the oxygen atoms of C222 do not play an important role and the complexation mainly occur through nitrogen atoms.

The needed time for reaction completeness was determined by monitoring the absorbance of 1:1 mixture of 1.0×10 -4 M solution of C222 and TCNE at 400 nm and at different temperatures (Fig. 2). As it can be seen, after 15 minutes, reaction will be terminated. Therefore, in the next experiments, absorbances were measures 20 minutes after mixinof reagents.

The stoichiometry of the complexes at different temperatures was obtained by the absorbance vs. mole ratio [12] and Job methods [13]. Sample plots are shown in Figs. 3 and 4, respectively. Both series of plots clearly confirm 1:1 stoichiometry. Moreover, in both cases upon temperature rising, the curvature of plots is decreased.

Based on spectral, mole ratio and Job evidences it can be concluded that through the reaction between C222 and TCNE, 1:1 charge transfer complex is formed.

$TCNE + C222 \leftrightarrows TCNE: C222 \qquad (1)$

For the evaluation of the formation constants from absorbance-mole ratio data, a none-linear least squares curve fitting program (curve fitting toolbox in MATLAB) was used [14,15]. The program is based on the iteration adjustment of calculated absorbances to the observed values.

The observed absorbance of complex at its λ max is given by equation (2). The mass balance equations can be written as (3) and (4), and the formation constant of the complex as in (5). Substitution of (3) and (4) in (5) and rearrangement yield (6).

$$C_D = [D] + [DA] \tag{3}$$

$$C_A = [A] + [DA] \tag{4}$$

$$K_{f} = [DA]/[D][A] \tag{5}$$

$$K_{f} [DA]^{2} - (C_{A} K_{f} + C_{D} K_{f}$$

$$+ 1) [DA] + K_{f} C_{D} C_{A}$$
(6)

With use an approximation value for K_{f_1} the free DA concentration, [DA], were calculated by solution of second order equation. Then, with using from data of DA concentration as x data and data of observed absorbance as y data, the least squares fit technique is used for fitting the data. The output of this fitting is the coefficient of line fit. The coefficient of x values is ε (molar absorption coefficient). The obtained coefficient were used for calculation of data of absorbance with using of parabolic fit. To find the least squares error, the sum of squares of differences between the parabolic fit and the actually data must be evaluated. Refinement of parameters (K_f value) was continued until the sum of squares of the residuals between calculated and observed values of the absorbance for all experimental points was minimized.

Sample curve fittings are shown in Fig. 5. The good agreement between the experimental and calculated data confirm the accuracy of the results. The final logKf and € values obtained by MATLAB are given in Table 1. The data indicate that at all temperatures logKf values due to trichloromethane are higher than the corresponding values in dichloromethane. In the case of ε , the reverse trend is observed. Greater $\log K_f$ in trichloromethane means that in this media, the contribution of solvent in entropy, enthalpy or both of them is more favorable than dichloromethane. On the other hand, despite both TCNE and C222 are nonpolar. Their resulting complex is polar and will show diplolediploe interactions with polar species. Clearly, such interactions will be higher with more polar species. So, it is anticipated that dicholoromethane with dipole moment of 1.5 [16], do have more solute-solvent interactions (with polar charge transfer complex) than that of trichloromethane with dipole moment of 1.15 [16]. Greater dipole-dipole interactions cause that in CH₂Cl₂ orientation of complex particles to be more than of CHCl₃. This results in higher absorption cross section [17]. The net effect is the enhancement of ε . Therefore, the observation of higher ϵ in CH₂Cl₂ is not unexpected.

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The thermodynamic parameters were obtained by the plot of log $K_f vs. 1/T$ (sample plot is shown in Fig. 6) [18]. The obtained values for ΔH° are -26.3 kJ/mol and -25.4 kJ/mol in di and trichloromethane, respectively. Also, the ΔS° values were obtained as -16.3 J/mol.°K in dichloromethane and +25.13 J/mol.°K in trichloromethane.

It is well known that the final stability of complex depends on the sum of entropy and enthalpy changes through the complexation process [18]. On the other hand, the salvation, affects both ΔS° and ΔH° values. The effect on ΔS° , relates to positive entropy changes due to desolvation of reactants and negative entropy changes due to solvation of complex. The effect on ΔH° , relates to enthalpy changes during desolvation of reactants and solvation of complex.

The enhanced enthalpy changes in both solvents indicate that the amount of realized energy through complex formation and complex solvation is higher than consumed energy for desolvation of reactants. In addition, positive ΔS° in dichloromethane indicates that absolute entropy increase through desolvation of reactants is more than absolute entropy decrease through complex formation and complex solvation. Negative ΔS° in trichloromethane proves that entropy changes through desolvation of reactants or solvation of complex in recent solvent differs from corresponding values of dichloromethane.

The existence of nitrogen atoms on C222 and TCNE beside the location of three electron-withdrawing groups on carbon atom of trichloromethane, enhances the hydrogen bond formation between solvent and reactants. These bonds are broken through complex formation and some solvent molecules are realized in solvent. The net result is the positive ΔS° . In the case of dichloromethane, the hydrogen bonds are considerably weaker. So, positive effect (through solvent realization) overall ΔS° is considerably on less than trichloromethane, which causes the observation of overall negative ΔS° in this solvent.

With the aim of determination of reaction order relative to each of reactants, the absorbance of the various solutions with different TCNE/C222 mole ratios were measured. The measurements were made two minutes after mixing the reactatns. Sample data due to trichloromethane are given in Tables 2 and 3, respectively. As it can be seen, at all temperatures and in both cases, the variation of absorbance is proportional to the variation of TCNE/C222 mole ratio or vice versa. Similar trend was observed in dichloroemethane. Based on the recent data it can be concluded that in both solvents a second order reaction in which the order of TCNE and C222 are 1 is followed.

The conductances as a function of C222/TCNE or TCNE/C222 in both solvents were measured. Considerable change was not observed. So it can be concluded that the adducts of TCNE and C222 in both solvents are nonionic.

IV. CONCLUSIONS

Based on the obtained results it can be concluded that:

- 1. In both solvents 1:1 complexes are formed.
- 2. The stability of complexes in $CHCl_3$ are higher than CH_2Cl_2 .
- 3. The ε of complexes in CH_2Cl_2 are greater than $CHCl_3.$
- 4. In both solvents, the ΔH° of complex formation are negative.
- 5. Because of hydrogen bonding between the solvent and reactants, the ΔS° CHCl₃ is positive.
- 6. At all temperatures, the reaction order relative to both of reactants is 1:1
- 7. The resulting adducts are nonionic.

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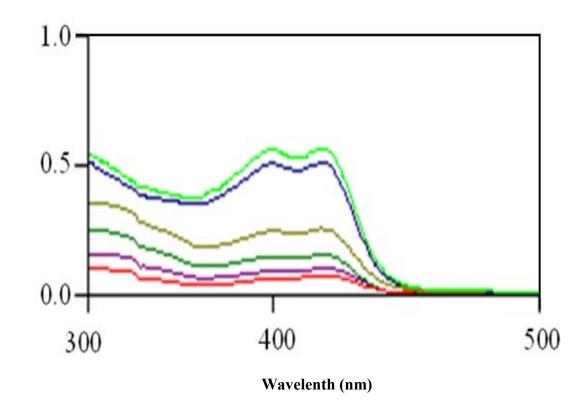


Fig.1: Absorption spectra of 1.0×10-4 M C222 in the presence of varying concentration of TCNE at 20 0C. The ratio of TCNE to C222 from bottom to top are: 0.15, 0.25, 0.50, 1.00, 1.50, 2.5.

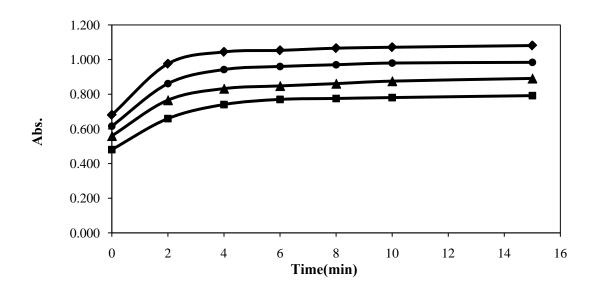


Fig. 2 : Plots of absorbance vs. time for 1.0×10-4 M C222 in trichloromethane in different temperatures. From bottom to top: 5, 10, 15, and 20°c.

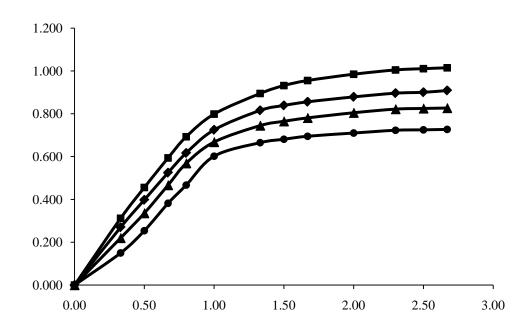


Fig.3 : Absorbance vs. mole ratio plots for 2.0×10-4 M C222 in dichloromethane solution at different temperatures.
 (■) 5 0C, (▲) 10 0C, (●) 150C and (♦) 20 0C.

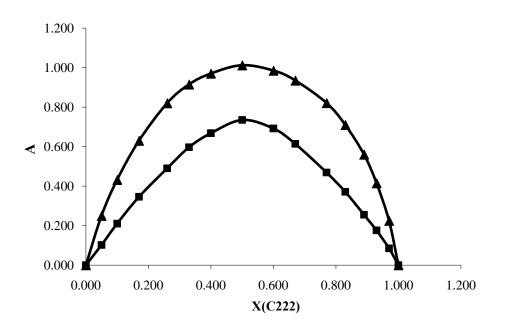


Fig.4: Job plots at different temperatures in dichloromethane. The concentration of stock solutions and the final volume of each solution are 2.5×10-4 M and 3ml, respectively. (**■**) 5 0C, and (**●**) 20 0C.

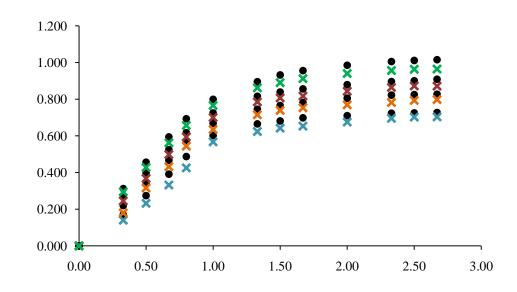


Fig.5: Computer fitting of absorbance vs. mole ratio data indichloromethane at different temperatures; (•) experimental points and (×) calculated points.

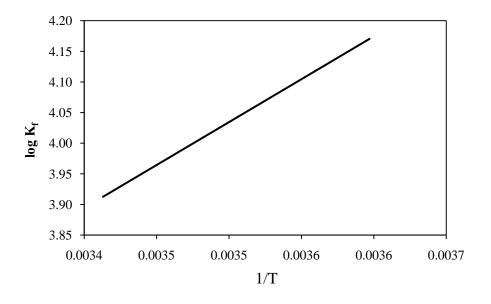


Fig.6 : The plot of log K_f vs. 1/T in dichloromethane solution.

90

Т	278	283	288	293
Log K _f in CH ₂ Cl ₂	4.17±0.02	4.08±0.02	4.01±0.01	3.91±0.01
Log K _f in CHCl ₃	6.08±0.04	5.99±0.01	5.91±0.02	5.84±0.01
€ in CH ₂ Cl ₂	7947±238	8549±256	9088±273	1186±336
€ in CHCl3	3552±107	3927±117	4576±138	4912±147

Table 1 : Final log K_f and ε values at different temperatures in CH_2Cl_2

Table 2 : Data due to determination of reaction order relative to TCNE in trichloromethane solution

TCNE/C222	်Absorbance at 5°c	်ဴAbsorbance at 10°c	Absorbance at 15°c	Absorbance at 20°c
0.33	0.095	0.143	0.211	0.287
0.67	0.191	0.228	0.422	0.577
1.00	0.290	0.432	0.639	0.867
1.33	0.383	0.575	0.850	1.142

C222/TCNE	Absorbance at 5 [°] c	Absorbance at 10 [°] c	Absorbance at 15 [°] c	Absorbance at 20 [°] c
0.33	0.098	0.151	0.211	0.295
0.67	0.195	0.302	0.442	0.640
1.00	0.293	0.461	0.668	0.878
1.33	0.391	0.611	0.892	1.181

Table 3 : Data due to determination of reaction order relative to C222 in trichloromethane solution



GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH CHEMISTRY Volume 12 Issue 1 Version 1.0 January 2012 Type : Double Blind Peer Reviewed International Research Journal Publisher: Global Journals Inc. (USA) Online ISSN: 2249-4626 & Print ISSN: 0975-5896

Ionic liquid assisted Synthesis and Characterization of metallic Molybdenum and Molybdenum oxide nanoparticles By Madu, A. N, Ayi, A. Ayi, Njoku, M I, Iwuoha, G. N.

Crawford University, Ogun State. Nigeria

Abstract - Nanostructured Mo and MoO₃ colloidal dispersions have been obtained reproducibly through reduction of ammonium molybdate by sodium borohydride in ionic liquids. When (NH₄)₆Mo₇O₂₄.4H₂O is dicyanamide and 1-butyl-3in both 1-ethyl-3-methyl imidazolium reduced by NaBH₄ methylimidazoliumdicyanamide at 180°C, nanostructured MoO3 formed as the major phase. The XRD pattern confirmed the crystalline nature of the material. The most representative reflections of MoO3 (JCPDS: 47-1081) were indexed in monoclinic crystal system (space group P2 1/c (14) Y-unique) . The average mean diameter of 53.8nm was calculated using Debye-Scherrer equation from full width at halfmaximum (FWHM) of (111), (-311), (160), (-421), (330) and (413) planes for material in IL EmimN(CN)2. But in BmimN(CN), the diameter was estimated to be 40.8nm. When the reduction was carried out in EmimOTf and BmimOTf, the products consists of metallic molybdenum and MoO3. The crystalline phase of MoO3 is rodlike and is determined to be orthorhombic, space group Pbnm(62) with the cell dimensions [a=3.963, b=13.856, c=3.696 Å.; Vol.=203. Å3, Z=4, ρ=4.7096gcm⁻¹] corresponding to MoO₃ (JCPDS: (35-0609). The average diameter of 51.0 and 48.9nm was calculated respectively for particles in IL EmimOTf. UV-Visible absorption spectra of the fraction in ionic liquid dispersed in ethanol .shows that the predominant feature in the spectra is the spin-allowed ligand-to-metal charge transfer (LMCT) from O²⁻ ion t_{iu} orbital to $a d^0 e_g$ orbital, which is observed in the range 200-300nm centred at 212nm in the UV region. This strongly indicates the presence of metallic Molybdenum with particle size less than 100nm.

Keywords : Molybdenum, nanostructured, aggregates, crystalline, Ionic liquid.

GJSFR-A Classification : FOR Code: 030302, 030204



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Ionic liquid assisted Synthesis and Characterization of metallic Molybdenum and Molybdenum oxide nanoparticles

Madu, A. N^{α}, Ayi, A. Ayi^{Ω}, Njoku, M I^{β}, Iwuoha, G. N.^{ψ}

Abstract - Nanostructured Mo and MoO₃ colloidal dispersions have been obtained reproducibly through reduction of ammonium molybdate by sodium borohydride in ionic liquids. When (NH₄)₆Mo₇O₂₄.4H₂O is reduced by NaBH₄ in both 1ethyl-3-methyl imidazolium dicyanamide and 1-butyl-3methylimidazoliumdicyanamide at 180°C, nanostructured MoO₃ formed as the major phase. The XRD pattern confirmed the crystalline nature of the material. The most representative reflections of MoO₃ (JCPDS: 47-1081) were indexed in monoclinic crystal system (space group P2 1/c (14) Y-unique) . The average mean diameter of 53.8nm was calculated using Debye-Scherrer equation from full width at half-maximum (FWHM) of (111), (-311), (160), (-421), (330) and (413) planes for material in IL EmimN(CN)2. But in BmimN(CN)2 the diameter was estimated to be 40.8nm. When the reduction was carried out in EmimOTf and BmimOTf, the products consists of metallic molybdenum and MoO₃. The crystalline phase of MoO₃ is rodlike and is determined to be orthorhombic, space group Pbnm(62) with the cell dimensions [a=3.963, b =13.856, c =3.696 Vol.=203. Å $^{3}, \mathbb{Z} = 4,$ ρ =4.7096gcm⁻¹] corresponding to MoO₃ (JCPDS: (3 5-0609). The average diameter of 51.0 and 48.9nm was calculated respectively for particles in IL EmimOTf. UV-Visible absorption spectra of the fraction in ionic liquid dispersed in ethanol .shows that the predominant feature in the spectra is the spinallowed ligand-to-metal charge transfer (LMCT) from O^{2-} ion t_{iu} orbital to a d⁰ eg orbital, which is observed in the range 200-300nm centred at 212nm in the UV region. This strongly indicates the presence of metallic Molybdenum with particle size less than 100nm. A shift to longer wavelength with a decreasing intensity of absorption signals larger particles and aggregates of molybdenum oxide phase.

Keywords : *Molybdenum, nanostructured, aggregates, crystalline, lonic liquid.*

I. INTRODUCTION

ransition metal nanoparticles exhibits very interesting size-dependent physical and chemical properties which makes them useful in diverse areas of applications (Lu,Salabas and Schuth, 2007; Thathagar, Beckers and Rothenberg,2002). Metallic Mo and molybdenum oxide nanoparticles in particular have been used as chemical sensor materials and as catalysts for olefin metathesis reactions (Braun, Eichen, Sivan and Ben-Yoseph, 1998; Redel, Krämer, Thomann and Janiak, 2009). The performance of nanomaterials in many of these applications requires the control over the size, the morphology and the surface structure, which is based on the appropriate control of the parameters that influence nucleation and growth. Such a control over the growth and morphology of nanomaterials can be achieved by the use of ionic liquids with high degree of self-organization and templating effect.

The use of ionic liquids in the synthesis of inorganic materials has received a great deal of attention (Brennecke and Maginn, .2001; Welton, 1999; Fadeev and Meagher, 2001; Wilkes, 2004; Holbrey and Seddon, 1999; Seddon, 1997) not only because it is environmentally friendly deriving from its negligible vapour pressure, (Rebelo, Canongia Lopes, Esperancüa and Filipe, 2005; Paulechka, Zaitsau, Kabo and Strechan, 2005; Earle, Esperancüa, Gilea, Canongia-Lopes, Rebelo, Magee, Seddon and Widegren, 2006) but also because very large number of possible combinations of cations and anions allows one to finetune the properties of the synthesized product for specific applications. Syntheses of metal nanoparticles in ionic liquids have been vigorously pursued by different research groups. Majority of such syntheses are carried out either by chemical reduction of the metal salts in the presence of reducing agents (Kim, Demberelnyamba, Lee, 2004; Li, Friedrich and Taubert, (such as glycerol, cellulose, sodium citrate, 2008) sodium borohydride etc.) or by thermal and photochemical decomposition of metal carbonyls

E. Redel, J. Krämer, R. Thomann and C. Janiak 2008). The studied the formation of Mo NPs via step-wise reductioin of ammonium molybdate salt in imidazolium-based ionic liquids. Herein we report the synthesis of stable metallic Molybdenum and molybdenum oxide nanoparticles using 1-alkyl-3-methylimidazolium-based (AMIM) ionic liquids.

II. EXPERIMENTAL

By dispersing $(NH_4)_6Mo_7O_{24}.4H_2O$ salt in ionic liquids: RmimN(CN)₂), RmimOTf, EmimES and RmimNTf₂ (Where R = 1-Ethyl-3-methylimidazolium, or 1-Butyl-3-methylimidazolium ions, $N(CN)_2$) = dicyanamide, OTf = Triflate, ES = Ethylsulfate, NTf_2 =

Author ^{a w} : Crawford University, Faith-City Igbesa. Ogun State. Nigeria E-mail : josalex67@yahoo.com

Author ^a : Department of Pure and Applied Chemistry University of Calabar, Calabar

Author $^{\beta}$: University of Port Harcourt, Port Harcourt. River State. Nigeria

bis(trifluorosulfonylimide) and heating under reflux in the presence of NaBH₄ for 24h at a temperature of 180°C, air stable molybdenum and / or molybdenum oxide nanoparticles have been reproducibly obtained in the ionic media. In a typical synthesis, $(NH_4)_6Mo_7O_{24}.4H_2O$ (30.896mg; 0.025mmol) was dispersed in IL EmimN(CN)₂ (1031.3mg; 5mmol) and sonicated for 10mins before introducing NaBH₄(3.78mg; 1mmol). The resultant colourless solution with molar composition 10IL :5(NH₄)₆Mo₇O₂₄.4H₂O : 2NaBH₄ was heated at 180°C under reflux for 24h.The product, a dark red colloidal dispersion of the particles were gathered by centrifugation for analyses and the ionic liquids recycled.

III. INSTRUMENTS AND CHARACTERIZATION

WAXS and SAXS: Wide angle X-ray diffraction (XRD) was done on an ENRAF Nonius FR 590 diffractometer with a Cu K_{\Box}X-ray tube fitted with an Inel CPS 120 hemispherical detector ranging from 1 to 120 degrees 2 SAXS curves were recorded at room temperature with a Nonius rotating anode instrument (4 kW, Cu K_{\Box}) with pinhole collimation and a MARCCD detector (pixel size: 79). The distance between sample and detector was 74 cm, covering a range of the scattering vector s = 2/ \Box sin \Box = 0.04 - 0.7 nm⁻¹ (\Box = scattering angle, \Box = 0.154 nm). 2D diffraction patterns were transformed into a 1D radial average of the scattering intensity.

The UV spectrophotometric measurements were performed on Agilent 8453 spectrometer using 10mm quartz cuvettes. The UV absorption spectral data of the fraction of the nanoparticles in ionic liquid (as well as the solid gathered by centrifugation) dispersed in ethanol were collected at room temperature. Dynamic light scattering experiments were performed on Zeta sizer Nano instrument: Nano ZS Zen 3500 fitted with a 532nm green laser. TEM images were acquired on a Zeiss EM 912 at an acceleration voltage of 120 kV. One droplet of the suspension was applied to a 400 mesh carbon-coated copper grid and left to dry in air. SEM was done on a LEO1550 Gemini operated at 20kV.

IV. RESULTS AND DISCUSSION

Nanostructured Mo and MoO₃ colloidal dispersions (Dark red in IL (EmimN(CN)₂, EmimES, BmimN(CN)₂), Brown (in BmimOTf, EmimNTf₂, BmimNTf₂), olive green in (EmimOTf) have been obtained reproducibly through reduction of ammonium molybdate by sodium borohydride in ionic liquids. When $(NH_4)_6Mo_7O_{24}.4H_2O$ is reduced by NaBH₄ in both 1-ethyl-3-methyl imidazolium dicyanamide and 1-butyl-3-methyl imidazoliumdicya namide at $180^{\circ}C$, nanostructured MoO₃ nanoparticles formed as the major phase and shown in Table1.

In Figure 1 we present the XRD pattern of the products obtained in IL EmimN(CN)₂ and BmimN(CN)₂. The pattern confirmed the crystalline nature of the material. The most representative reflections of MoO₃ (JCPDS: 47 -1081) were indexed in monoclinic crystal system (space group P2 1/c (14) Y-unique) with the following cell parameters a=7.118, b= 5.366, c=5.568 Å, β =91.99°, V ol=212.5Å³, Z=4, density =4.4991gcm³. The average mean diameter of 53.8nm was calculated with the help of Debye-Scherrer equation from full width at half-maximum (FWHM) of (111), (-311), (160), (-421), (330) and (413) planes for material in IL EmimN(CN)₂. But in BmimN(CN)₂ the diameter was estimated to be 40.8nm.

In Figure 2 we show the SEM image of this material in $EmimN(CN)_2$ and in Figure 3 we show the TEM micrograph in $EmimN(CN)_2$. These data indicate that the M_0O_3 nanoparticles consist of rectangular plates and are mono-dispersed.

When the reduction was carried out in EmimOTf and BmimOTf, the products consists of metallic molybdenum and MoO₃. The XRD pattern is shown in Fig.4. The crystalline phase of MoO₃ is rodlike and is determined to be orthorhombic, space group Pbnm(62) with the cell dimensions [a=3.963, b=13.856, c=3.696 Å.; Vol.=203. Å³, Z=4, ρ =4.7096gcm⁻¹] corresponding to MoO₃ (JCPDS: (35-0609). Additional peak at 2θ = 38.9689°, with d-spacing 2.30933Å corresponding to MoO₃ (060) reflection is observed in the material prepared in IL BmimOTf. The average diameter of 51.0 and 48.9nm was calculated respectively for particles in IL EmimOTf and BmimOTf. The SEM and TEM images of the material in EmimOTF are presented in Figure 5 and Figure 6 respectively. These data clearly indicate that there are two crystalline phases in the product: the rod-like nanocrystals are the MoO3 phase while the cuboid is the metallic molybdenum. From the intensity data of the XRD peaks, the fraction of metallic molybdenum (f_{Mo}) was calculated using the equation:

$$f_{Mo} = \frac{I_{(110)}}{I_{Mo(110)} + I_{MoO_3(200)}}$$

Where $I_{(110)}$ is the intensity of (110) metallic molybdenum reflection and $I_{(200)}$ is the intensity of (200) MoO₃. The calculation shows that the material consists of 59% Mo and 41% MoO₃. Thus at the beginning of the reaction, the ammonium molybdates is converted into the oxide phase Mo_7O_{24} ($MoO_{3.42}$)₇ which undergoes reduction to MoO_3 phase. The MoO_3 phase is then reduced step-wisely to metallic Mo. When this reduction is carried out in IL EmimES, metallic Mo constitutes the major crystalline phase. In Figure 7 we show the XRD pattern of this material in EmimES, In Figure 8 we present the XRD pattern of reduction products in IL EmimNTf2 and in Figure 9 and 10, we present the SEM and TEM images of the synthesized nanoparticles in EmimNTf₂. It should be noted that all the XRD peaks of the material obtained in EmimMS are identified as Mo_4O_{11} peaks from JCPDS card 65-2473, while those in IL EmimNTf₂ are MoO₃ peaks from JCPDS card 65-2421. It is worthy of note that the XRD peaks for the oxide phases in all the ionic liquids used in this study are of orthorhombic crystals. The oxides nanostructures are quite faceted and monodisperse.

The UV-Visible absorption spectra of the fraction in ionic liquid dispersed in ethanol is presented

in Figure11. The predominant feature in the spectra is the spin-allowed ligand-to-metal charge transfer (LMCT) from O^{2^-} ion t_{iu} orbital to a d⁰ e_g orbital, which is observed in the range 200-300nm centred at 212nm in the UV region. This is a strong indication of the presence of metallic Molybdenum with particle size less than 100nm. A shift to longer wavelength with a decreasing intensity of absorption signals larger particles and aggregates of molybdenumoxide phase.

Table 1: Colour and Crystal system of Metallic Mo and oxides nanostructures in different ionic liquids.

lonic liquids	Colour	Products	Crystal system
BmimBF₄	Light yellow	Mo ₄ O ₁₁ (JCPDS: 65-2473)	Orthorhombic
BmimCN)₂N ⁻ Emim(CN)₂N	Dark red	MoO ₃ (JCPDS:47-1081)	Monoclinic
BmimTfO ⁻	Brown Olive	Мо	Cubic
EmimTfO	green	MoO ₃ (JCPDS: 65-2421)	Orthorhombic
BmimNTf ₂ EmimNTf ₂	Brown Brown	MoO ₃ (JCPDS: 65-2421)	Orthorhombic
EmimMS	Brown	Mo ₄ O ₁₁ (JCPDS: 65-2473)	Orthorhombic
EmimES	Dark red	Мо	Cubic

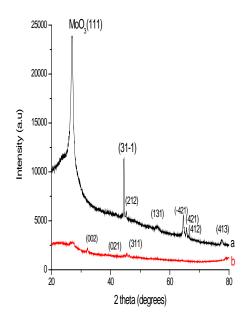


Fig.1 : XRD pattern of sample in $EmimN(CN)_2$ and $BmimN(CN)_2$

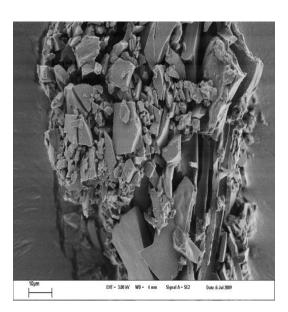


Fig.2 : SEM image of sample in EmimN(CN)2

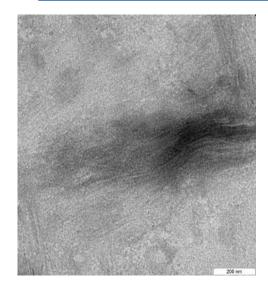


Fig.3 : TEM image of Material in EmimN(CN)2

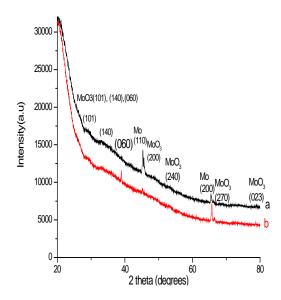


Fig.4 : XRD pattern of in EmimOTf and BmimOTf



Fig.5 : SEM images of sample in EmimOTf

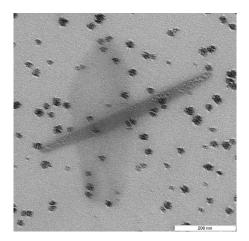


Fig.6 : TEM images of sample in EmimOTf

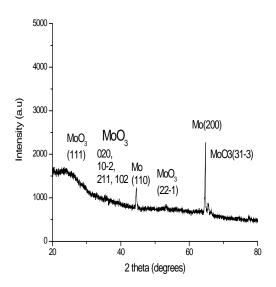


Fig. 7: XRD pattern of sample in EmimES

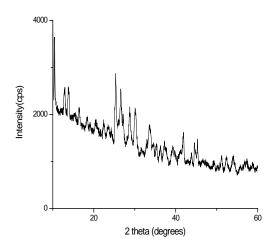


Fig.8 : XRD pattern of sample in EmimNTf₂

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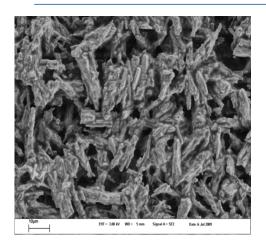


Fig. 9 : SEM image of material in NTf2

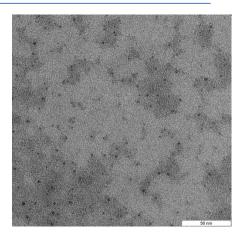


Fig. 10 : TEM image of material in NTf₂

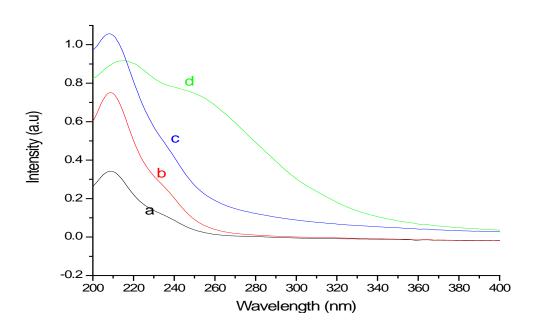


Fig. 11: The UV-Visible absorption spectra of the fraction in ionic liquid dispersed in ethanol

V. CONCLUSION

Nanostructured Mo and MoO_3 colloidal dispersions have been successfully obtained via the reduction of ammonium molybdate by sodium borohydride in ionic liquids. UV-Visible absorption spectra shows that the predominant feature in the spectra is the spin-allowed ligand-to-metal charge transfer (LMCT) from O^{2-} ion t_{iu} orbital to a d⁰ e_g orbital, which is observed in the range 200-300nm centred at 212nm in the UV region. This strongly indicates the presence of metallic Molybdenum with particle size less than 100nm. A shift to longer wavelength with a decreasing intensity of absorption is indicative of larger particles and aggregates of molybdenum oxide phase.

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(d) An Introduction, giving necessary background excluding subheadings; objectives must be clearly declared.

(e) Resources and techniques with sufficient complete experimental details (wherever possible by reference) to permit repetition; sources of information must be given and numerical methods must be specified by reference, unless non-standard.

(f) Results should be presented concisely, by well-designed tables and/or figures; the same data may not be used in both; suitable statistical data should be given. All data must be obtained with attention to numerical detail in the planning stage. As reproduced design has been recognized to be important to experiments for a considerable time, the Editor has decided that any paper that appears not to have adequate numerical treatments of the data will be returned un-refereed;

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(i) References in the proper form.

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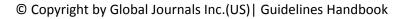
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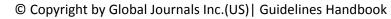
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ISSN 9755896